

Techno India NJR Institute of Technology



Lab Manual

Computer Aided Machine Drawing (1FY3-29/2FY3-29)

Nisha Patel
(Assistant Professor)

Department of ME

For Techno India NJR Institute of Technology
पंकज पौरवाल
Dr. Pankaj Kumar Porwal
(Principal)

Lab Overview: A Mechanical Engineer must use the graphic language as powerful means of communication with others for conveying ideas on technical matters. However, for effective exchange of ideas with others, the engineer must have proficiency in (i) language, both written and oral, (ii) symbols associated with basic sciences and (iii) the graphic language. This efficacy is further enhanced when computer is involved. Computer Aided Machine Drawing pertains to machine parts or components. It is presented through a number of orthographic views, so that the size and shape of the component is fully understood. Part drawings and Assembly drawings belong to this classification.

Lab Outcomes:

CO No	Cognitive Level	Course outcomes
CO1	Application	Students will be able to understand knowledge of engineering drawing ethics in simple machine components
CO2	Application	Students will be able to understand and apply orthographic projection for simple machine elements.
CO3	Application	Students will be able to understand various types of fasteners used for permanent and temporary joints like Screw, Bolt and rivet etc.
CO4	Application	Students will be able to understand knowledge of free hand sketching for machine components
CO5	Application	Students will be able to understand and apply CAD software for drafting machine components

Computer Aided Machine Drawing (1FY3-29/2FY3-29) Year of study: 2020-21												
Course Outcome	PO1	PO2	PO3	PO4	PO5	PO6	PO7	PO8	PO9	PO10	PO11	PO12
CO1	3											
CO2	3	3										
CO3		3	3							2		3
CO4			2	3						2		
CO5				3					2			2

1: Slight (Low), 2: Moderate (Medium), 3: Substantial (high)

For Techno India NJR Institute of Technology
 पंकज पौरवाल
 Dr. Pankaj Kumar Porwal
 (Principal)



RAJASTHAN TECHNICAL UNIVERSITY, KOTA

I & II Semester

Common to all branches of UG Engineering & Technology

1FY3-29/ 2FY3-29: Computer Aided Machine Drawing

Introduction: Principles of drawing, conventional representation of machine components and materials, lines, types of lines, dimensioning types, rules of dimensioning.

Conversion of pictorial views into orthographic views: (1 drawing sheet) Introduction to orthographic projection, concept of first angle and third angle projection, drawing of simple machine elements in first angle projection, missing view problems covering Principles of Orthographic Projections.

Sectional views of mechanical components: (1 drawing sheet) Introduction, cutting plane line, type of sectional views-full section, half section, partial or broken section, revolved section, removed section, offset section, sectioning conventions-spokes, web rib, shaft, pipes, different types of holes, conventions of section lines for different metals and materials.

Fasteners and other mechanical components: (Free hand sketch) Temporary and permanent fasteners, thread nomenclature and forms, thread series, designation, representation of threads, bolted joints, locking arrangement of nuts, screws, washers, foundation bolts etc., keys, types of keys, cotter and knuckle joints. Riveted joints, rivets and riveting, type of rivets, types of riveted joints etc. Bearing: Ball, roller, needle, foot step bearing. Coupling: Protected type, flange, and pin type flexible coupling. Other components: Welded joints, belts and pulleys, pipes and pipe joints, valves etc.

Overview of Computer Graphics: (2 drawing sheets) Covering theory of CAD software such as: The menu System, Toolbars (Standard, Object Properties, Draw, Modify and Dimension), Drawing Area (Background, Crosshairs, Coordinate System), Dialog boxes and windows, Shortcut menus (Button Bars), Command Line (Where applicable), The Status Bar, Different methods of zoom as used in CAD, Select and erase objects.: Isometric Views of Lines, Planes, Simple and compound Solids.

Text & Reference Books:

1. N.D. BHATT AND V.M. PANCHAL, ENGINEERING GRAPHICS, CHAROTAR PUBLISHERS 2013
2. E. FINKELSTEIN, "AUTOCAD 2007 BIBLE", WILEY PUBLISHING INC., 2007
3. MACHINE DRAWING, LAKSHMINARAYAN, JAIN BROTHERS.

For Techno India NJR Institute of Technology
पंकज पौरवाल
Dr. Pankaj Kumar Porwal
(Principal)

List of Experiments

Sheet Number	As per RTU	Performed/Not Performed
1	<p>Introduction (1 drawing sheets) Introduction, classification of machine drawings, principles of drawing, conventional representation of machine components and materials, lines, types of lines, dimensioning types, lines and rules of dimensioning</p>	
2	<p>Conversion of pictorial views into orthographic views: (1 drawing sheet) Introduction to orthographic projection, concept of first angle and third angle projection, drawing of simple machine elements in first angle projection, missing view problems covering Principles of Orthographic Projections.</p>	
3	<p>Sectional views of mechanical components: (1 drawing sheet) Introduction, cutting plane line, type of sectional views- full section, half section, partial or broken section, revolved section, removed section, offset section, sectioning conventions-spokes, web rib, shaft, pipes, different types of holes, conventions of section lines for different metals and materials.</p>	
4	<p>Fasteners and other mechanical components: (Free hand sketch) Temporary and permanent fasteners, thread nomenclature and forms, thread series, designation, representation of threads, bolted joints, locking arrangement of nuts, screws, washers, foundation bolts etc., keys, types of keys, cotter and knuckle joints. Riveted joints, rivets and riveting, type of rivets, types of riveted joints etc. Bearing: Ball, roller, needle, foot step bearing. Coupling: Protected type, flange, and pin type flexible coupling. Other components: Welded joints, belts and pulleys, pipes and pipe joints, valves etc.</p>	
5	<p>Overview of Computer Graphics: (2 drawing sheets) Covering theory of CAD software such as: The menu System, Toolbars (Standard, Object Properties, Draw, Modify and Dimension), Drawing Area (Background, Crosshairs, Coordinate System), Dialog boxes and windows, Shortcut menus (Button Bars), Command Line (Where applicable), The Status Bar, Different methods of zoom as used in CAD, Select and erase objects.: Isometric Views of Lines, Planes, Simple and compound Solids</p>	

For Techno India NJR Institute of Technology
 पंकज पौरवाल
 Dr. Pankaj Kumar Porwal
 (Principal)

Introduction: Engineering drawing is a two-dimensional representation of three-dimensional objects. In general, it provides necessary information about the shape, size, surface quality, material, manufacturing process, etc., of the object. It is the graphic language from which a trained person can visualize objects. Drawing Instruments and aids: The Instruments and other aids used in drafting work are listed below:

- Drawing board
- Set squares
- French curves
- Templates
- Mini drafter
- Instrument box
- Protractor
- Set of scales
- Drawing sheets
- Pencils

Drawing Board: Until recently drawing boards used are made of well-seasoned softwood of about 25 mm thick with a working edge for T-square. Nowadays mini-drafters are used instead of T-squares which can be fixed on any board. The standard size of board depends on the size of drawing sheet size required.

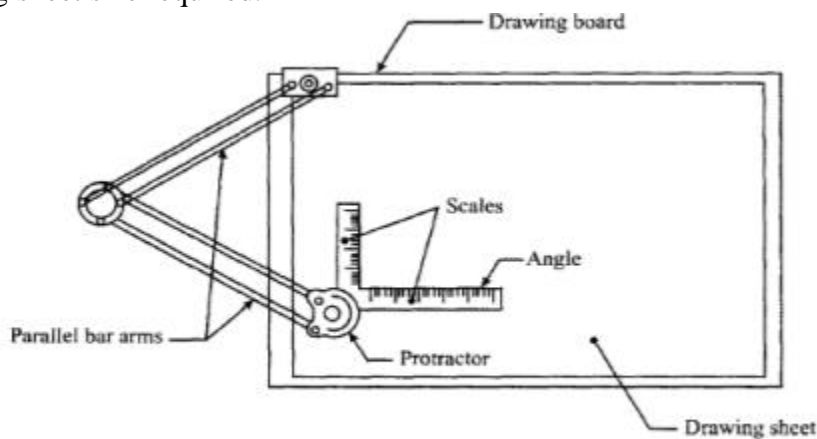
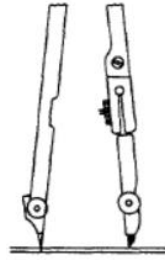


Fig. 1.1 Mini-drafter

Mini-Drafter: Mini-drafter consists of an angle formed by two arms with scales marked and rigidly hinged to each other. It combines the functions of T-square, set-squares, scales and protractor. It is used for drawing horizontal, vertical and inclined lines, parallel and perpendicular lines and for measuring lines and angles.

Instrument Box: Instrument box contains 1. Compasses, 2. Dividers and 3. Inking pens. What is important is the position of the pencil lead with respect to the tip of the compass. It should be at least 1 mm above as shown in the fig. because the tip goes into the board for grip by 1 mm.



(a) Sharpening and position of compass lead



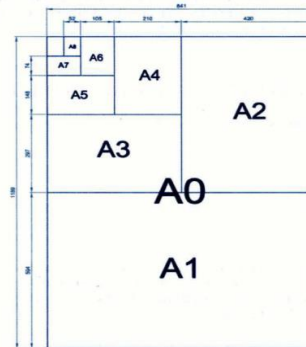
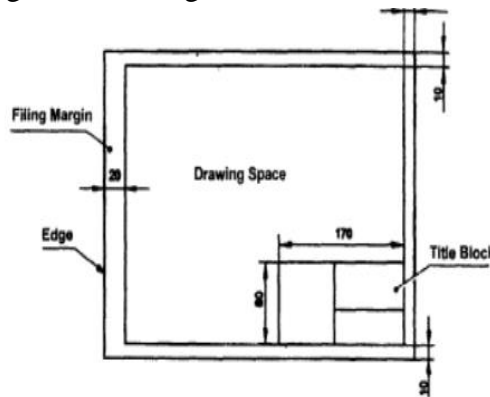
(b) Position of the lead leg to draw larger circles

Pencils: Pencils with leads of different degrees of hardness or grades are available in the market. The hardness or softness of the lead is indicated by 3H, 2H, H, HB, B, 2B, 3B, etc. The grade HB denotes medium hardness of lead used for general purpose. The hardness increases as the value of the numeral before the letter H increases. The lead becomes softer, as the value of the numeral before B increases.

- HB Soft grade for Border lines, lettering and free sketching
- H Medium grade for Visible outlines, visible edges and boundary lines
- 2H Hard grade for construction lines, Dimension lines, Leader lines, Extension lines, Centre lines, Hatching lines and Hidden lines.

Drawing Sheet: The standard drawing sheet sizes are arrived at on the basic Principal of $x : y = 1 : 2^{1/2}$ and $xy = 1$ where x and y are the sides of the sheet. For example, A0, having a surface area of 1 Sq.m; $x = 841$ mm and $y = 1189$ mm. The successive sizes are obtained by either by halving along the length or doubling the width, the area being in the ratio 1 : 2. Designation of sizes is given in the fig. For class work use of A2 size drawing sheet is preferred.

Designation	Dimension, mm Trimmed size
A0	841 × 1189
A1	594 × 841
A2	420 × 594
A3	297 × 420
A4	210 × 297



Title Block: The title block should lie within the drawing space at the bottom right-hand corner of the sheet. The title block can have a maximum length of 170 mm and width of 65mm providing the following information.

- Title of the drawing.
- Drawing number.
- Scale.

- Symbol denoting the method of projection.
- Name of the firm, and
- Initials of staff, who have designed, checked and approved.

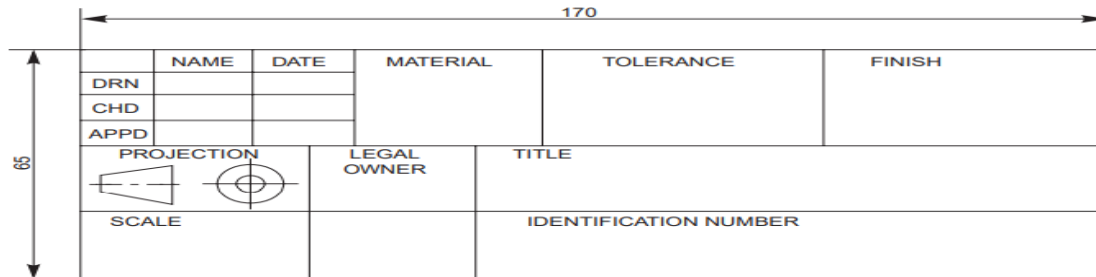
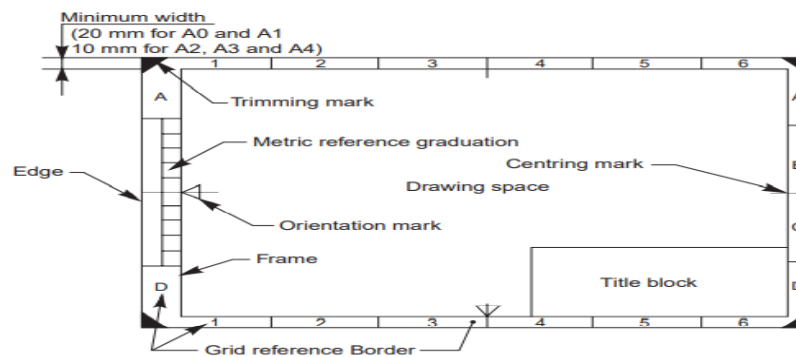











Fig. 2.3 Details in title block



Lines: Just as in English textbook the correct words are used for making correct sentences; in Engineering Graphics, the details of various objects are drawn by different types of lines. Each line has a definite meaning and sense to convey.

- Visible Outlines, Visible Edges: (Continuous wide lines) the lines drawn to represent the visible outlines/ visible edges / surface boundary lines of objects should be outstanding in appearance.
- Dimension Lines (Continuous narrow Lines): Dimension Lines are drawn to mark dimension.
- Extension Lines (Continuous narrow Lines): There are extended slightly beyond the respective dimension lines.
- Construction Lines (Continuous narrow Lines): These are drawn for constructing drawings and should not be erased after completion of the drawing.
- Hatching / Section Lines (Continuous Narrow Lines): These are drawn for the sectioned portion of an object. These are drawn inclined at an angle of 45° to the axis or to the main outline of the section.
- Guide Lines (Continuous Narrow Lines): These are drawn for lettering and should not be erased after lettering.
- Break Lines (Continuous Narrow Freehand Lines): Wavy continuous narrow line drawn freehand is used to represent break of an object.

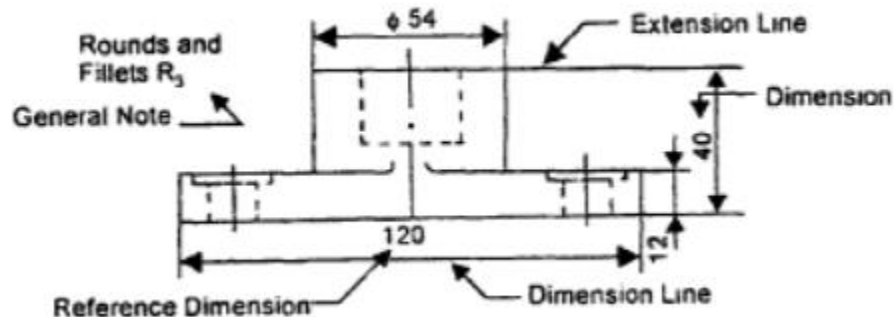
- **Break Lines (Continuous Narrow Lines With Zigzags):** Straight continuous narrow line with zigzags is used to represent break of an object.
- **Dashed Narrow Lines (Dashed Narrow Lines):** Hidden edges / Hidden outlines of objects are shown by dashed lines of short dashes of equal lengths of about 3 mm, spaced at equal distances of about 1 mm. the points of intersection of these lines with the outlines / another hidden line should be clearly shown.
- **Center Lines (Long-Dashed Dotted Narrow Lines):** These are drawn at the center of the drawings symmetrical about an axis or both the axes. These are extended by a short distance beyond the outline of the drawing.
- **Cutting Plane Lines:** Cutting Plane Line is drawn to show the location of a cutting plane. It is long-dashed dotted narrow line, made wide at the ends, bends and change of direction. The direction of viewing is shown by means of arrows resting on the cutting plane line.
- **Border Lines:** Border Lines are continuous wide lines of minimum thickness 0.7 mm.

<i>Line</i>	<i>Description</i>	<i>General Applications</i>
A 	Continuous thick	A1 Visible outlines
B 	Continuous thin (straight or curved)	B1 Imaginary lines of intersection B2 Dimension lines B3 Projection lines B4 Leader lines B5 Hatching lines B6 Outlines of revolved sections in place B7 Short centre lines
C 	Continuous thin, free-hand	C1 Limits of partial or interrupted views and sections, if the limit is not a chain thin
D 	Continuous thin (straight) with zigzags	D1 Line (see Fig. 2.5)
E 	Dashed thick	E1 Hidden outlines
G 	Chain thin	G1 Centre lines G2 Lines of symmetry G3 Trajectories
H 	Chain thin, thick at ends and changes of direction	H1 Cutting planes
J 	Chain thick	J1 Indication of lines or surfaces to which a special requirement applies
K 	Chain thin, double-dashed	K1 Outlines of adjacent parts K2 Alternative and extreme positions of movable parts K3 Centroidal lines

CONVENTIONAL REPRESENTATION OF MATERIALS:

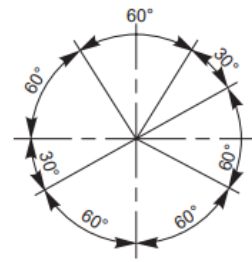
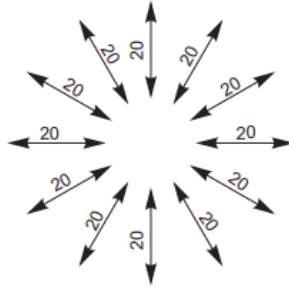
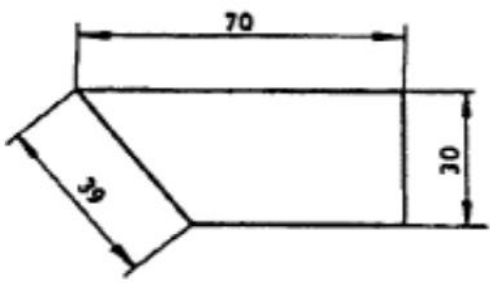
Type	Convention	Material
Metals		Steel, Cast Iron, Copper and its Alloys, Aluminium and its Alloys, etc.
		Lead, Zinc, Tin, White-metal, etc.
Glass		Glass
Packing and Insulating material		Porcelain, Stoneware, Marble, Slate, etc.
		Asbestos, Fibre, Felt, Synthetic resin products, Paper, Cork, Linoleum, Rubber, Leather, Wax, Insulating and Filling materials, etc.
Liquids		Water, Oil, Petrol, Kerosene, etc.
Wood		Wood, Plywood, etc.
Concrete		A mixture of Cement, Sand and Gravel

Dimensioning: Drawing of a component, in addition to providing complete shape description, must also furnish information regarding the size description. These are provided through the distances between the surfaces, location of holes, nature of surface finish, type of material, etc. The expression of these features on a drawing, using lines, symbols, figures and notes is called dimensioning.

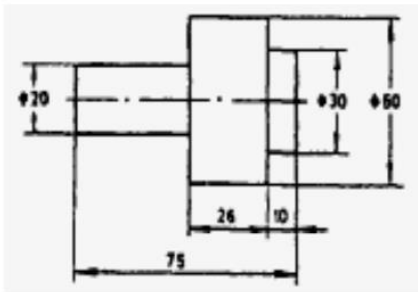


Methods of Indicating Dimensions: The dimensions are indicated on the drawings according to one of the following two methods.

Method - 1 (Aligned method): Dimensions should be placed parallel to and above their dimension lines and preferably at the middle, and clear of the line. Dimensions may be written so that they can be read from the bottom or from the right side of the drawing. Dimensions on oblique dimension lines should be oriented and except where unavoidable, they shall not be placed in the 30° zone. Angular dimensions are oriented.



Method - 2 (Uni-directional): Dimensions should be indicated so that they can be read from the bottom of the drawing only. Nonhorizontal dimension lines are interrupted, preferably in the middle for insertion of the dimension. Note: Horizontal dimensional lines are not broken to place the dimension in both cases.



Conventional representation of machine components:

Title	Subject	Convention
Straight knurling		
Diamond knurling		
Square on shaft		
Holes on circular pitch		
Bearings		
External screw threads (Detail)		
Internal screw threads (Detail)		
Screw threads (Assembly)		

For Techno India NJR Institute of Technology
 पंकज पौरवाल
 Dr. Pankaj Kumar Porwal
 (Principal)

1. As far as possible, dimensions should be placed outside the view.
2. Dimensions should be taken from visible outlines rather than from hidden lines.
3. Dimensioning to a centre line should be avoided except when the centre line passes through the centre of a hole.
4. Each feature should be dimensioned once only on a drawing.
5. Dimensions should be placed on the view or section that relates most clearly to the corresponding features.
6. Each drawing should use the same unit for all dimensions, but without showing the unit symbol.
7. No more dimensions than are necessary to define a part should be shown on a drawing.
8. No features of a part should be defined by more than one dimension in any one direction.

Method of Execution:

The elements of dimensioning include the projection line, dimension line, leader line, dimension line termination, the origin indication and the dimension itself. The following are some of the principles to be adopted during execution of dimensioning:

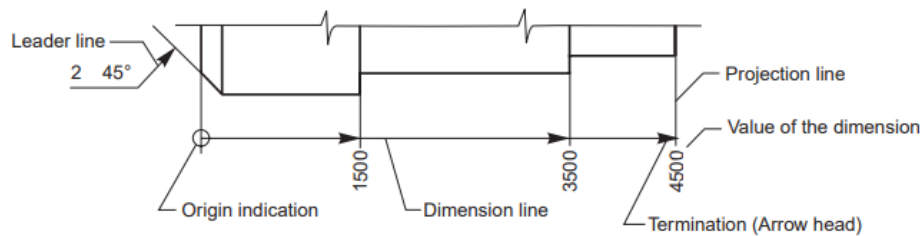
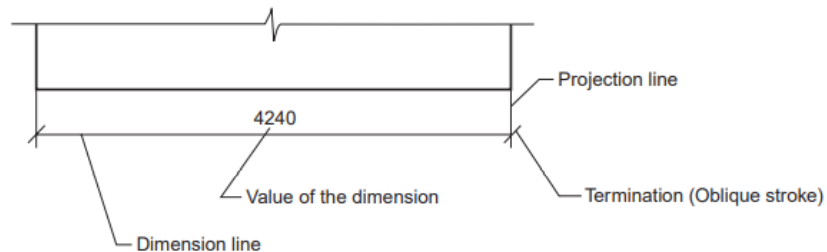
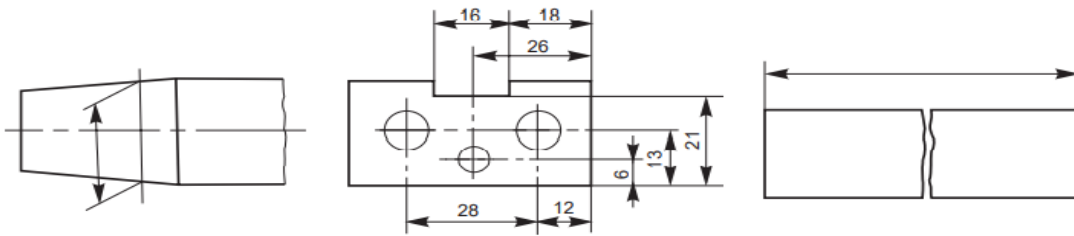


Fig. 2.28 Elements of dimensioning



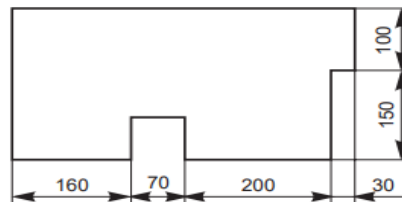
1. Projection and dimension lines should be drawn as thin continuous lines.
2. Projection lines should extend slightly beyond the respective dimension lines.
3. Projection lines should be drawn perpendicular to the feature being dimensioned. Where necessary, they may be drawn obliquely, but parallel to each other. However, they must be in contact with the feature.
4. Projection lines and dimension lines should not cross each other, unless it is unavoidable.
5. A dimension line should be shown unbroken, even where the feature to which it refers, is shown broken.

6. A centre line or the outline of a part should not be used as a dimension line, but may be used in place of projection line.



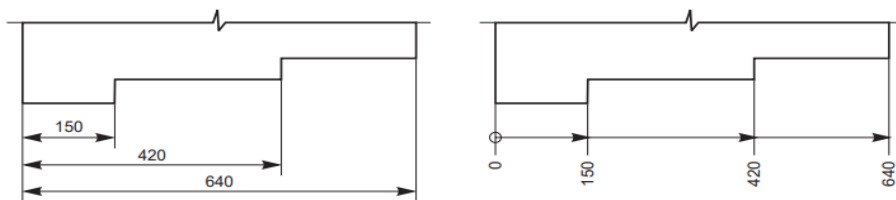
Arrangement of Dimensions: The arrangement of dimensions on a drawing must indicate clearly the design purpose. The following are the ways of arranging the dimensions.

Chain Dimensioning: Chains of single dimensions should be used only where the possible accumulation of tolerances does not endanger the functional requirement of the part.

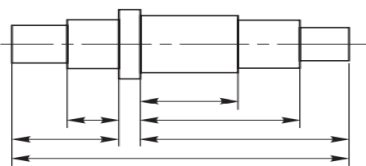


Parallel Dimensioning: In parallel dimensioning, a number of dimension lines, parallel to one another and spaced-out are used. This method is used where a number of dimensions have a common datum feature.

Super Imposed Running Dimensions: These are simplified parallel dimensions and may be used where there are space limitations.



Combined Dimensions: These are the result of simultaneous use of chain and parallel dimensions.



Orthographic Projections

Any object has three dimensions, viz., length, width and thickness. A projection is defined as a representation of an object on a two-dimensional plane. The projections of an object should convey all the three dimensions, along with other details of the object on a sheet of paper. The elements to be considered while obtaining a projection are :

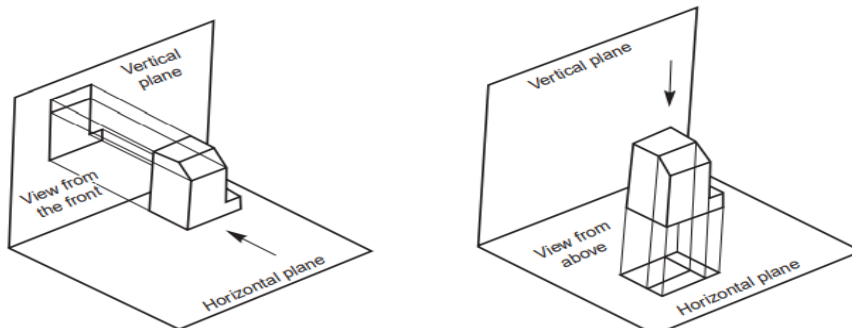
- (i) The object
- (ii) The plane of projection
- (iii) The point of sight
- (iv) The rays of sight

A projection may be obtained by viewing the object from the point of sight and tracing in correct sequence, the points of intersection between the rays of sight and the plane on to which the object is projected. A projection is called orthographic projection when the point of sight is imagined to be located at infinity so that the rays of sight are parallel to each other and intersect the plane of projection at right angle to it. The principles of orthographic projection may be followed in four different angles or systems, viz., first, second, third and fourth angle projections. A projection is said to be first, second, third or fourth angle when the object is imagined to be in the first, second, third or fourth quadrant respectively. However, the Bureau of Indian Standards (SP-46:1988) prefers first angle projection.

The Principle of First Angle of Projection: In first angle projection, the object is imagined to be positioned in the first quadrant. The view from the front of the object is obtained by looking at the object from the right side of the quadrant and tracing in correct sequence, the points of intersection between the projection plane and the rays of sight extended. The object is between the observer and the plane of projection (vertical plane). Here, the object is imagined to be transparent and the projection lines are extended from various points of the object to intersect the projection plane. Hence, in first angle projection, any view is so placed that it represents the side of the object away from it.

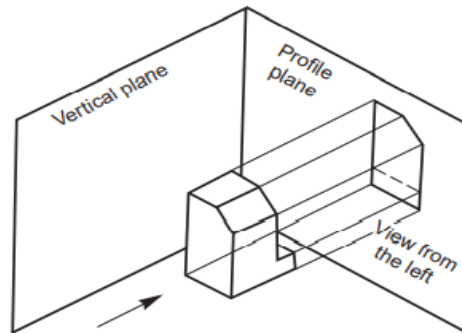
Method of Obtaining Orthographic Views:

View from the front: The view from the front of an object is defined as the view that is obtained as projection on the vertical plane by looking at the object normal to its front surface. It is the usual practice to position the object such that its view from the front reveals most of the important features. Figure shows the method of obtaining the view from the front of an object.

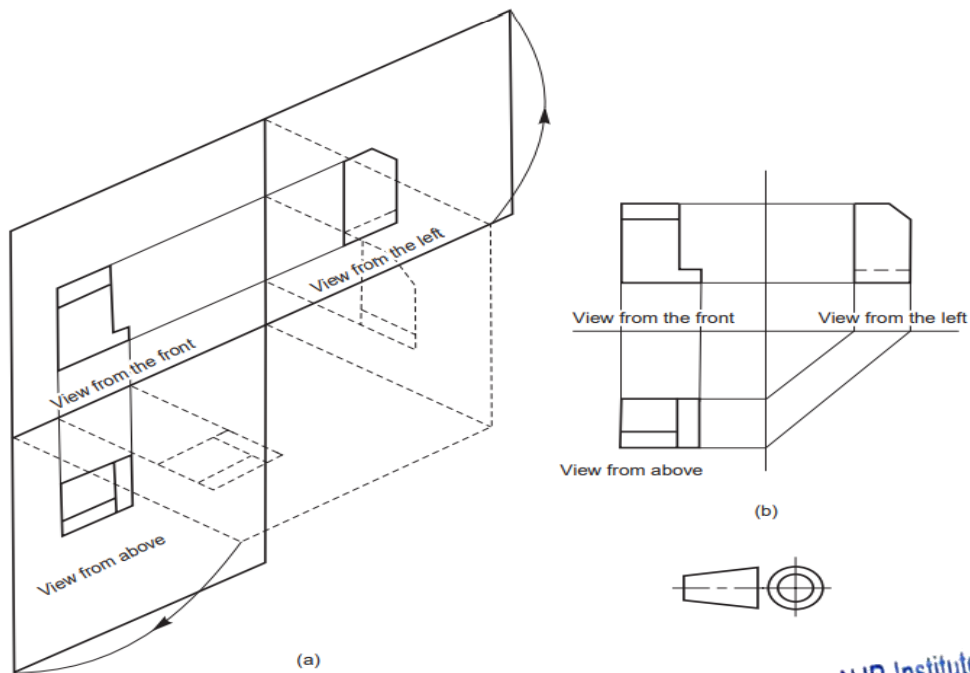


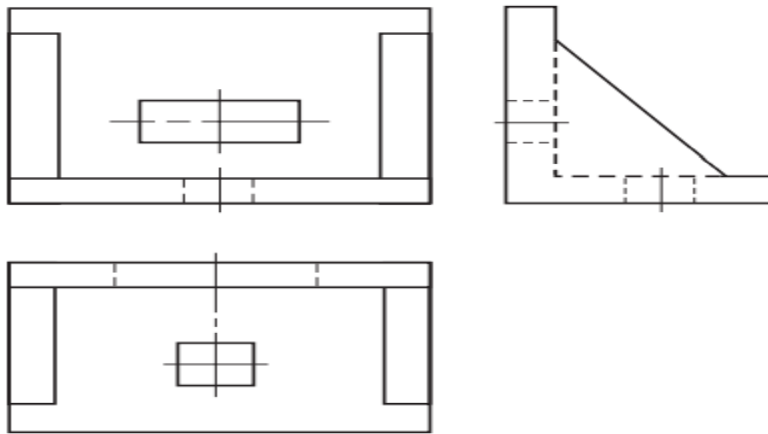
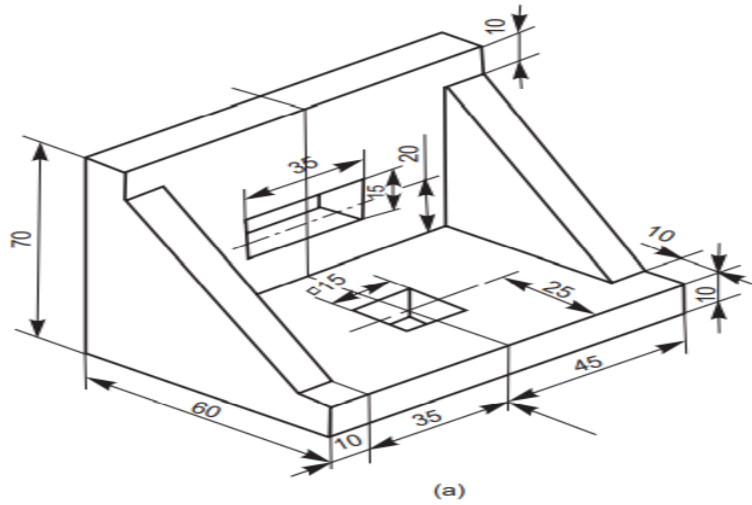
View from the above: The view from above of an object is defined as the view that is obtained as projection on the horizontal plane, by looking the object normal to its top surface. Figure shows the method of obtaining the view from above of an object.

View from the side: The view from the side of an object is defined as the view that is obtained as projection on the profile plane by looking the object, normal to its side surface. As there are two sides for an object, viz., left side and right side, two possible views from the side, viz., view from the left and view from the right may be obtained for any object. Figure shows the method of obtaining the view from the left of an object.

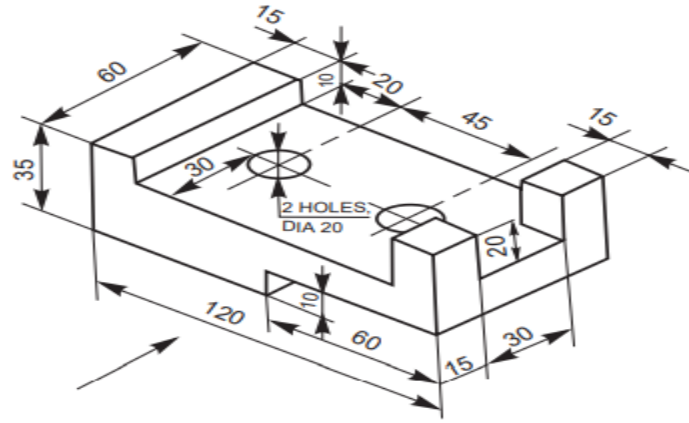


Presentation of Views: The different views of an object are placed on a drawing sheet which is a two dimensional one, to reveal all the three dimensions of the object. For this, the horizontal and profile planes are rotated till they coincide with the vertical plane. Figure shows the relative positions of the views, viz., the view from the front, above and the left of an object.

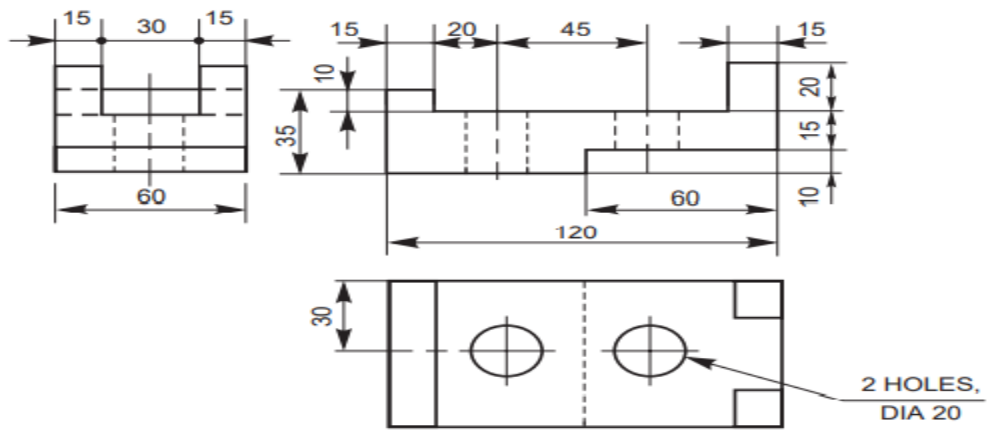




Exercise 1: Figure shows the isometric views of machine components. Draw their view from the front, the view from above and the view from the right.



(a)



(b)

For Techno India NJR Institute of Technology
 पंकज पोरवाल
 Dr. Pankaj Kumar Porwal
 (Principal)

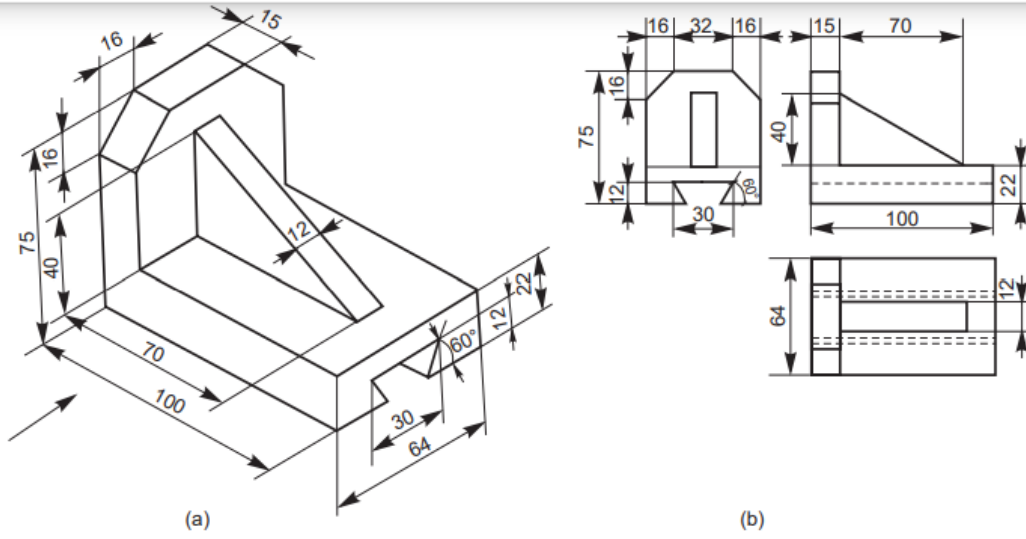
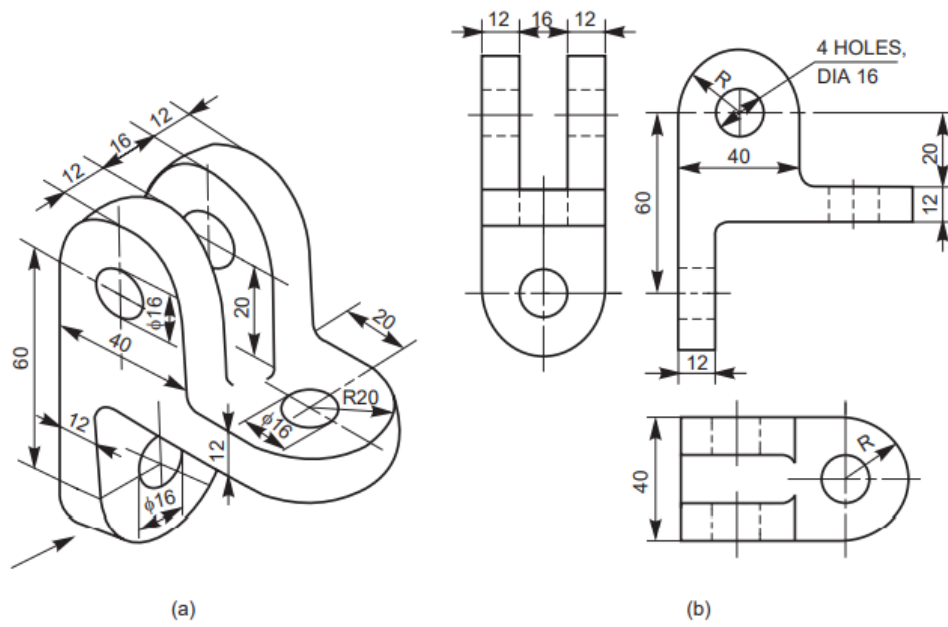
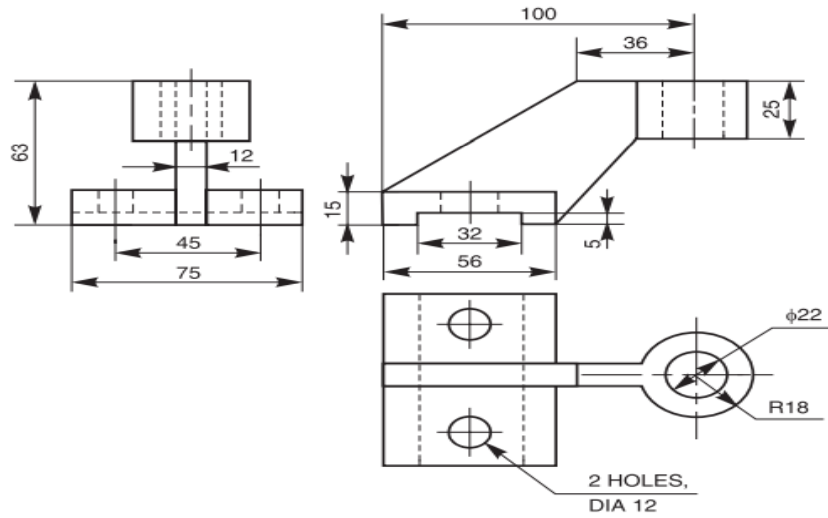
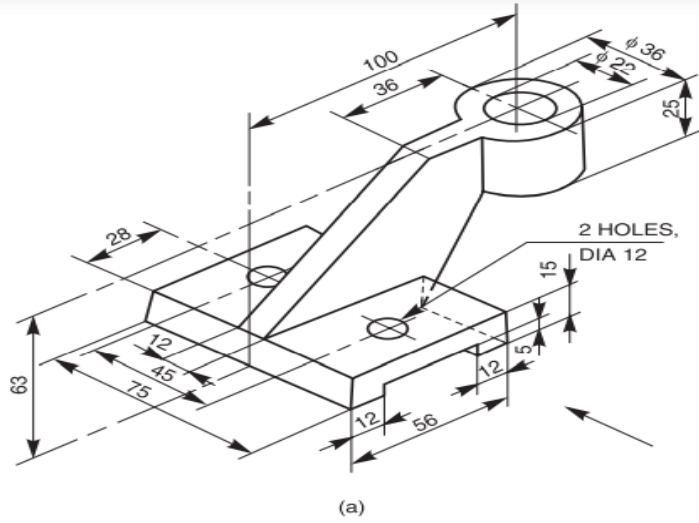


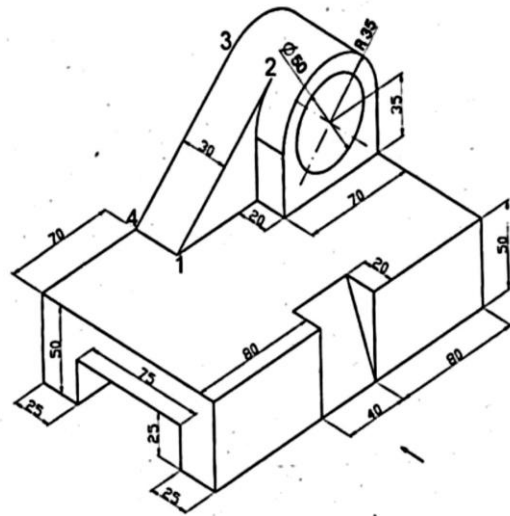
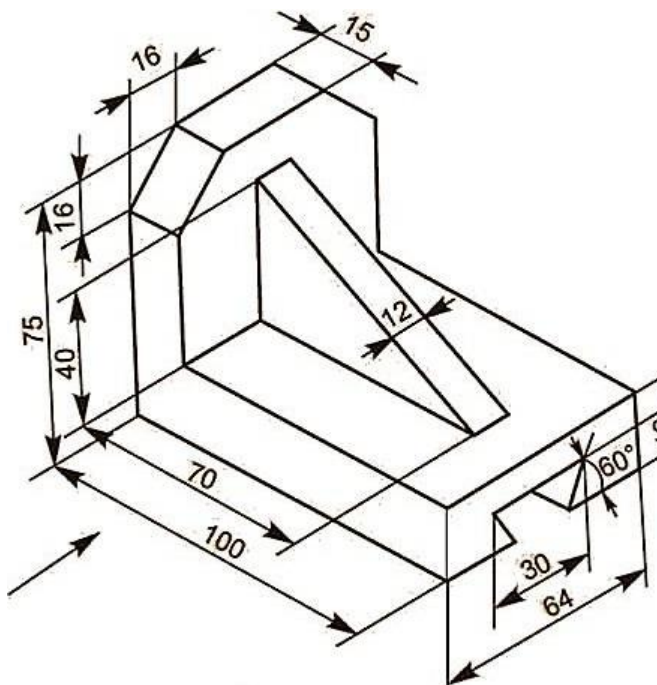
Fig. 3.18





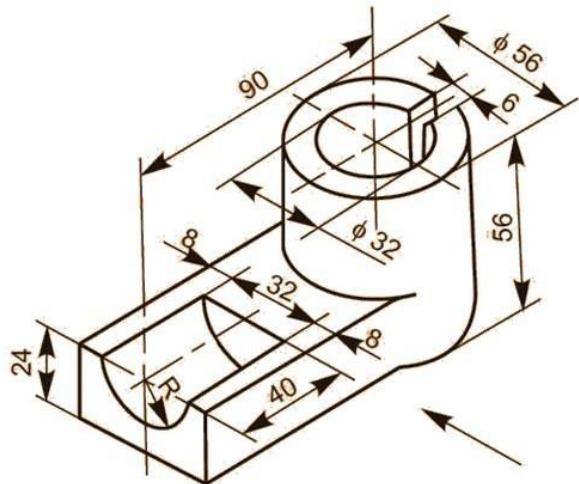
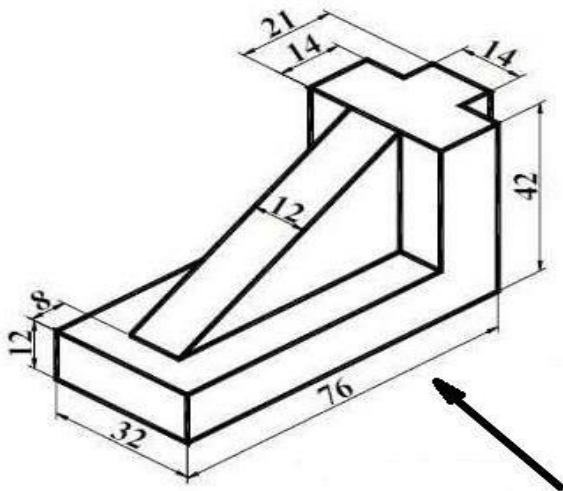
Practice Set:

1. Draw F.V., T.V. and R.S.V. of the given object by First Angle Projection Method.



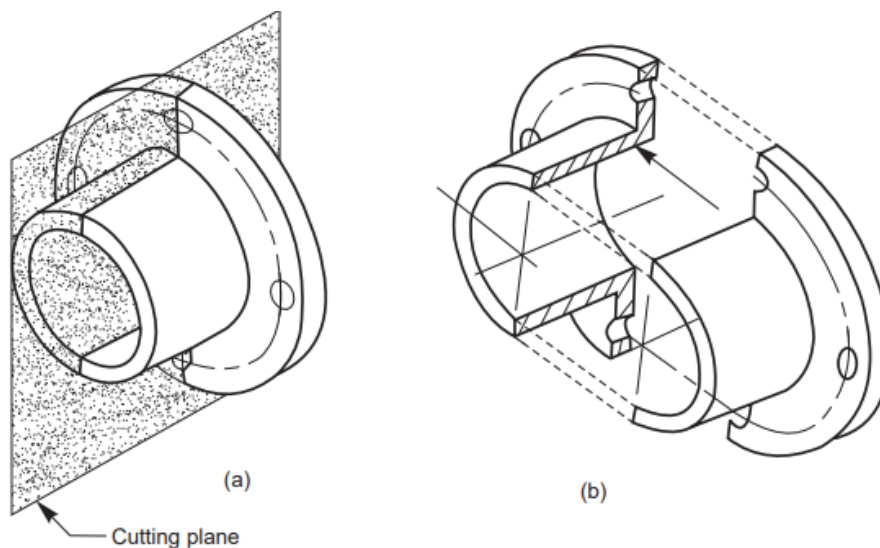
2. Draw F.V., T.V. and R.S.V. of the given object by First Angle Projection Method.

3. Draw F.V., T.V. and R.S.V. of the given object by First Angle Projection Method.



Sectional Views

Orthographic views when carefully selected, may reveal the external features of even the most complicated objects. However, there are objects with complicated interior details and when represented by hidden lines, may not effectively reveal the true interior details. This may be overcome by representing one or more of the views 'in section'. A sectional view is obtained by imagining the object, as if cut by a cutting plane and the portion between the observer and the section plane being removed. Figure a show an object, with the cutting plane passing through it and Fig. b, the two halves drawn apart, exposing the interior details.



Full Section: A sectional view obtained by assuming that the object is completely cut by a plane is called a full section or sectional view. Figure 4.2a shows the view from the right of the object shown in Fig. 4.1a, in full section. The sectioned view provides all the inner details, better than the unsectioned view with dotted lines for inner details (Fig. 4.2b). The cutting plane is represented by its trace (V.T) in the view from the front (Fig. 4.2c) and the direction of sight to obtain the sectional view is represented by the arrow

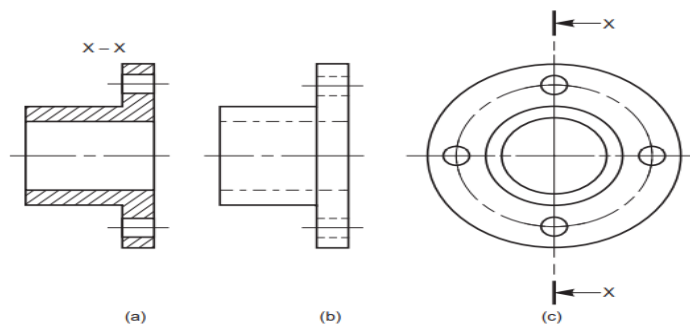


Fig. 4.2 Sectioned and un-sectioned views

It may be noted that, in order to obtain a sectional view, only one half of the object is imagined to be removed, but is not actually shown removed anywhere except in the sectional view. Further, in a sectional view, the portions of the object that have been cut by the plane are represented by section lining or hatching. The view should also contain the visible parts behind the cutting plane. Figure 4.3 represents the correct and incorrect ways of representing a sectional view. Sections are used primarily to replace hidden line representation, hence, as a rule, hidden lines are omitted in the sectional views.

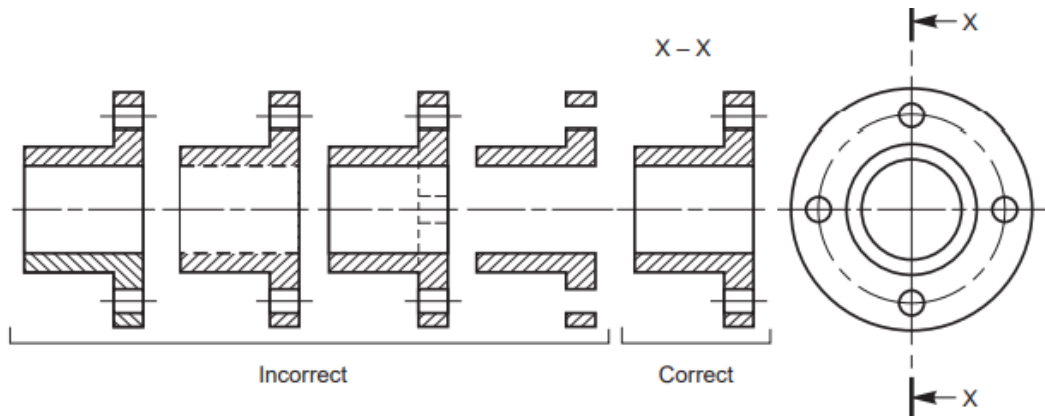


Fig. 4.3 Incorrect and correct sections

Half Section: A half sectional view is preferred for symmetrical objects. For a half section, the cutting plane removes only one quarter of an object. For a symmetrical object, a half sectional view is used to indicate both interior and exterior details in the same view. Even in half sectional views, it is a good practice to omit the hidden lines. Figure 4.4a shows an object with the cutting plane in position for obtaining a half sectional view from the front, the top half being in section. Figure 4.4b shows two parts drawn apart, exposing the inner details in the sectioned portion. Figure 4.4 c shows the half sectional view from the front. It may be noted that a centre line is used to separate the halves of the half section. Students are also advised to note the representation of the cutting plane in the view from above, for obtaining the half sectional view from the front.

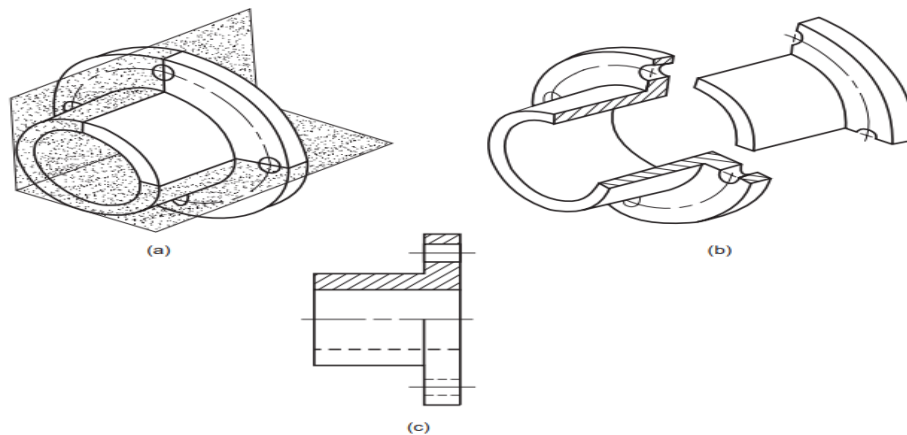


Fig. 4.4 Method of obtaining half sectional view

Exercise 1: Figure 4.6 shows the isometric view of a machine block and (i) the sectional view from the front, (ii) the view from above and (iii) the sectional view from the left.

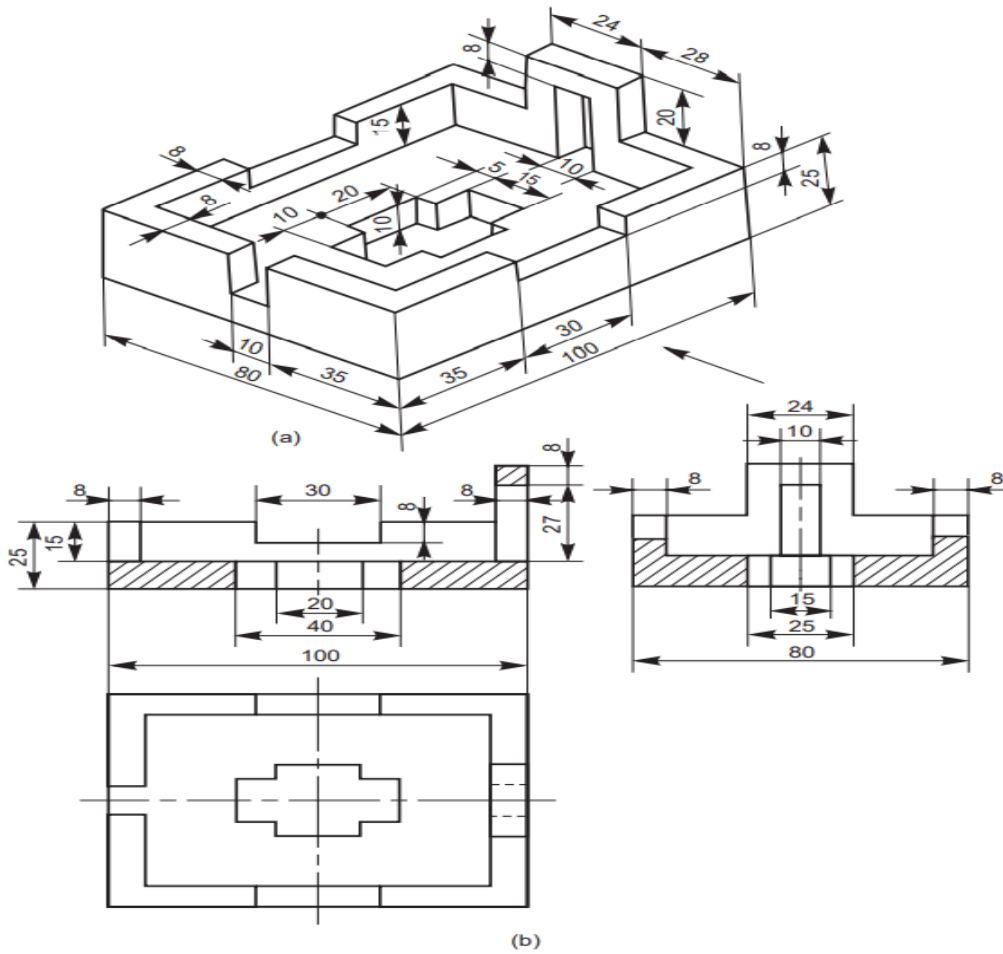


Fig. 4.6 Machine block

Exercise 2: Figure 4.7 shows the isometric view of a shaft support. Sectional view from the front, the view from above and the view from the right are also shown in the figure

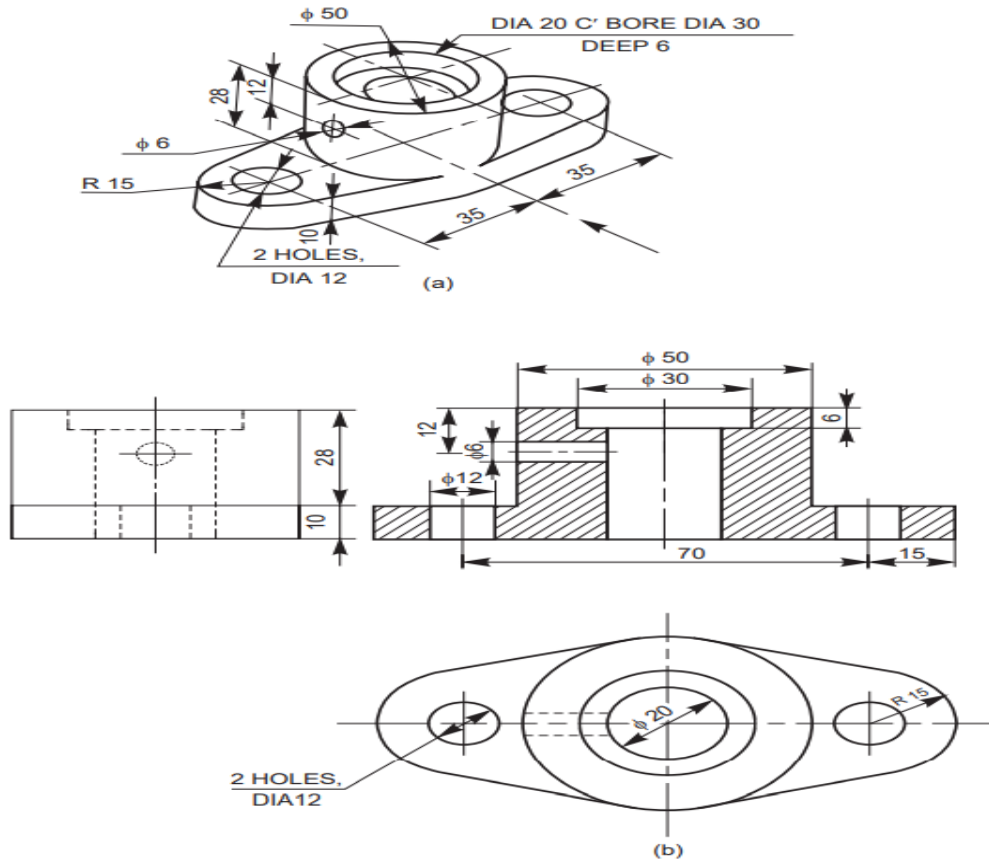
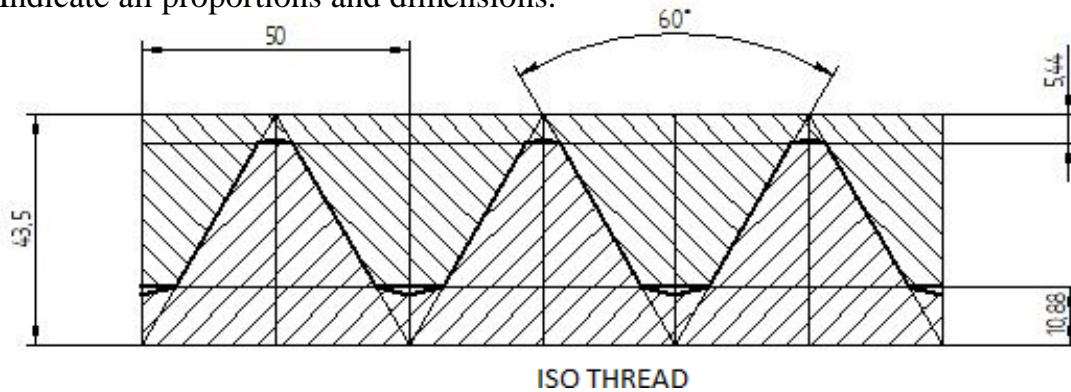


Fig. 4.7 Shaft support

Thread Forms

Screw Threads:

1. Draw neat and proportionate drawing of ISO screw thread profile of pitch 50mm. Indicate all proportions and dimensions.



Depth of thread (Height of triangle) = $H = 0.87P = 0.87 \times 50 = 43.5\text{mm}$

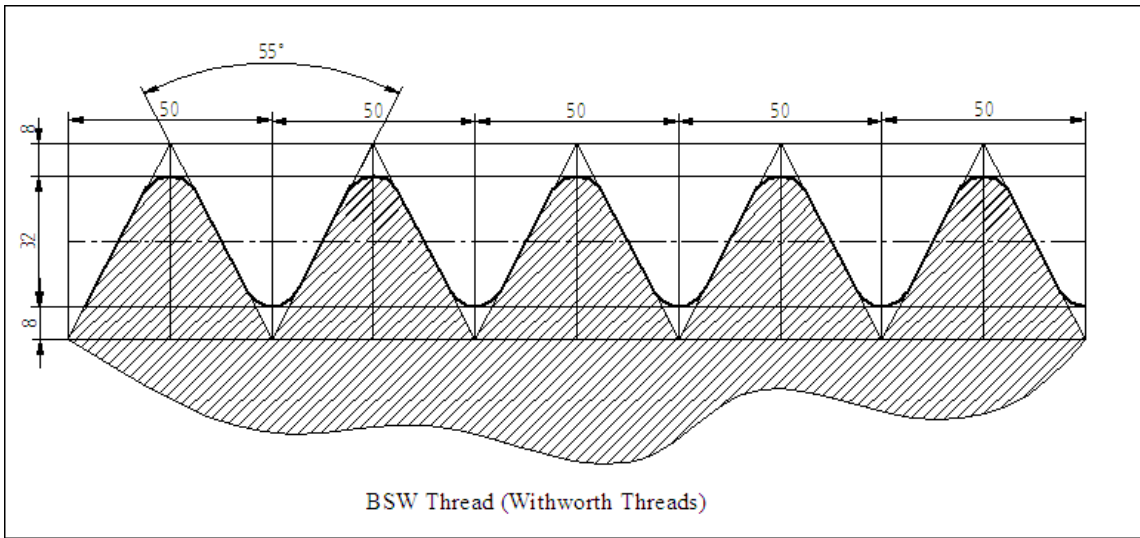
Addendum, $a = \frac{H}{8}$ or $0.11P = 0.11 \times 50 = 5.5\text{mm}$

Dedendum, $h_f = \frac{H}{4}$ or $0.22P = 0.22 \times 50 = 11\text{mm}$

Thread angle, $2\theta = 60^\circ$

2. Draw BSW thread profile for a pitch of 50mm. Indicate all proportions and dimension

For Techno India NJR Institute of Technology
पंकज पोरवाल
Dr. Pankaj Kumar Porwal
(Principal)



For Techno India NJR Institute of Technology
पंकज पोरवाल
Dr. Pankaj Kumar Porwal
(Principal)

$$H = 0.96 P; h = 0.64 p \text{ OR } \frac{4}{6} H, a = h_f = 0.16 P \text{ OR } \frac{H}{6}$$

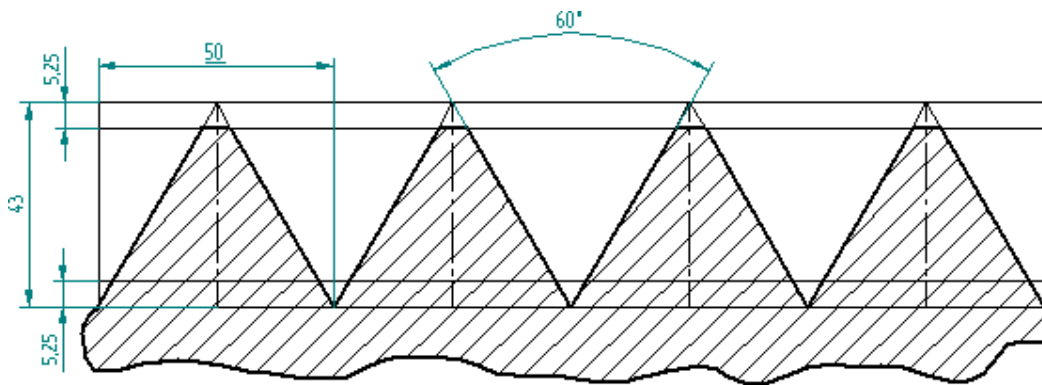
$$H = 0.96 P = 0.96 \times 50 = 48 \text{ mm}$$

$$a = 0.16 P = 0.16 \times 50 = 8 \text{ mm}$$

$$h = 0.64 P = 0.64 \times 50 = 32 \text{ mm}$$

$$h_f = 4 = 8 \text{ mm}; 2\theta = 55^\circ$$

3. Draw Sellers / American Standard Threads for a pitch of 50mm. Indicate all proportions and dimensions.



Sellers Threads

$$H = 0.86 P \text{ OR } \frac{6}{8} H; h = 0.65 P; a = h_f = \frac{H-h}{2} \text{ OR } \frac{H}{8}; 2\theta = 60^\circ$$

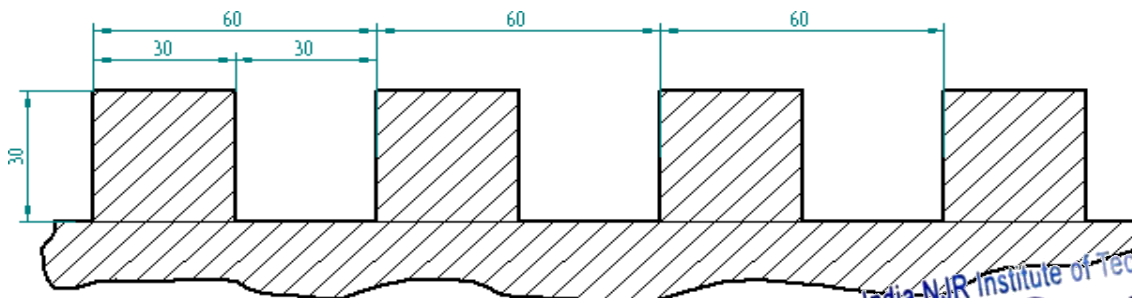
$$H = 0.86 P = 0.86 \times 50 = 43 \text{ mm}$$

$$h = 0.65 P = 0.65 \times 50 = 32.5 \text{ mm}$$

$$a = h_f = \frac{H-h}{2} = \frac{43-32.5}{2} = 5.25 ;$$

$$2\theta = 60^\circ$$

4. Draw square thread profile for a pitch of 60mm. Indicate all dimensions and proportions.

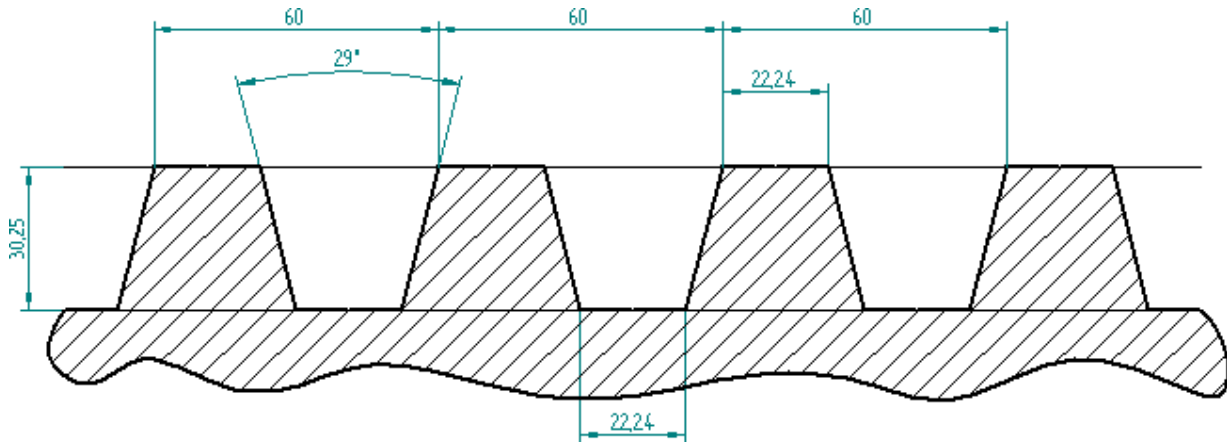


Square Threads

$$H = T = \frac{P}{2} = \frac{60}{2} = 30 \text{ mm}$$

For Techno India-NJR Institute of Technology
 पंकज पौरवाल
 Dr. Pankaj Kumar Perwa
 (Principal)

5. Draw Acme thread profile for a pitch of 60mm. Indicate all dimensions and proportions



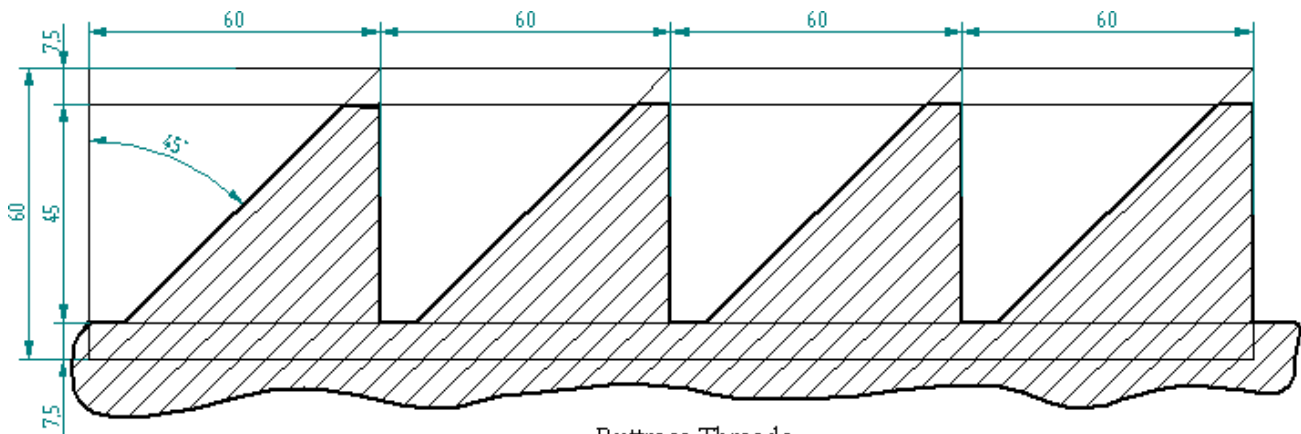
Acme Threads

$$H = 0.5 P + 0.25\text{mm}; T = 0.3707 P; 2\theta = 29^{\circ} T = 0.3707 P = 0.3707 \times 60$$

$$H = [(0.5 \times 60) + 0.25] T = 22.44\text{mm};$$

$$H = 30.25\text{mm} \quad 2\theta = 29^{\circ}$$

6. Draw Buttress thread profile to transmit power from right to left for a pitch of 60mm. Indicate all dimensions and proportions.



Buttress Threads

$$H = P = 60\text{mm}$$

$$h = \frac{6}{8} H \text{ OR } 0.75 P = 0.75 \times 60 = 45\text{mm}$$

$$a = h_f = \frac{H}{8} \text{ OR } 0.125 P = 0.125 \times 60 = 7.5\text{mm}$$

For Techno India NJR Institute of Technology
 पंकज पोरवाल
 Dr. Pankaj Kumar Porwal
 (Principal)

Screwed Fasteners:

1. Draw the three views of hexagonal bolt of 100mm long, 25mm, nominal diameter and a thread length of 50mm, with a washer and a hexagonal nut. Dimension the views

Data

$$D = 25\text{mm}, L = 100\text{mm}, X = 50\text{mm}$$

$$\text{Nut Thickness } T = D = 25\text{mm}$$

$$\text{Bolt head thickness, } t = 0.8D = 0.8 \times 25 = 20\text{mm}$$

$$\text{Width across corners, } W = 2D = 2 \times 25 = 50\text{mm}$$

$$\text{Width across flats } W_f = 1.5D + 3\text{mm} = (1.5 \times 25 + 3) = 40.5\text{mm}$$

$$\text{Chamfer angle} = 30^\circ$$

$$\text{Radius of Chamfer arc, } R = 1.5D = 1.5 \times 25 = 37.5\text{mm}$$

$$\text{Root diameter} = 0.9D = 0.9 \times 25 = 22.5\text{mm}$$

$$\text{Bolt End Chamfer} = 0.1D \times 45^\circ = (0.1 \times 25) \times 45^\circ = 2.5 \times 45^\circ$$

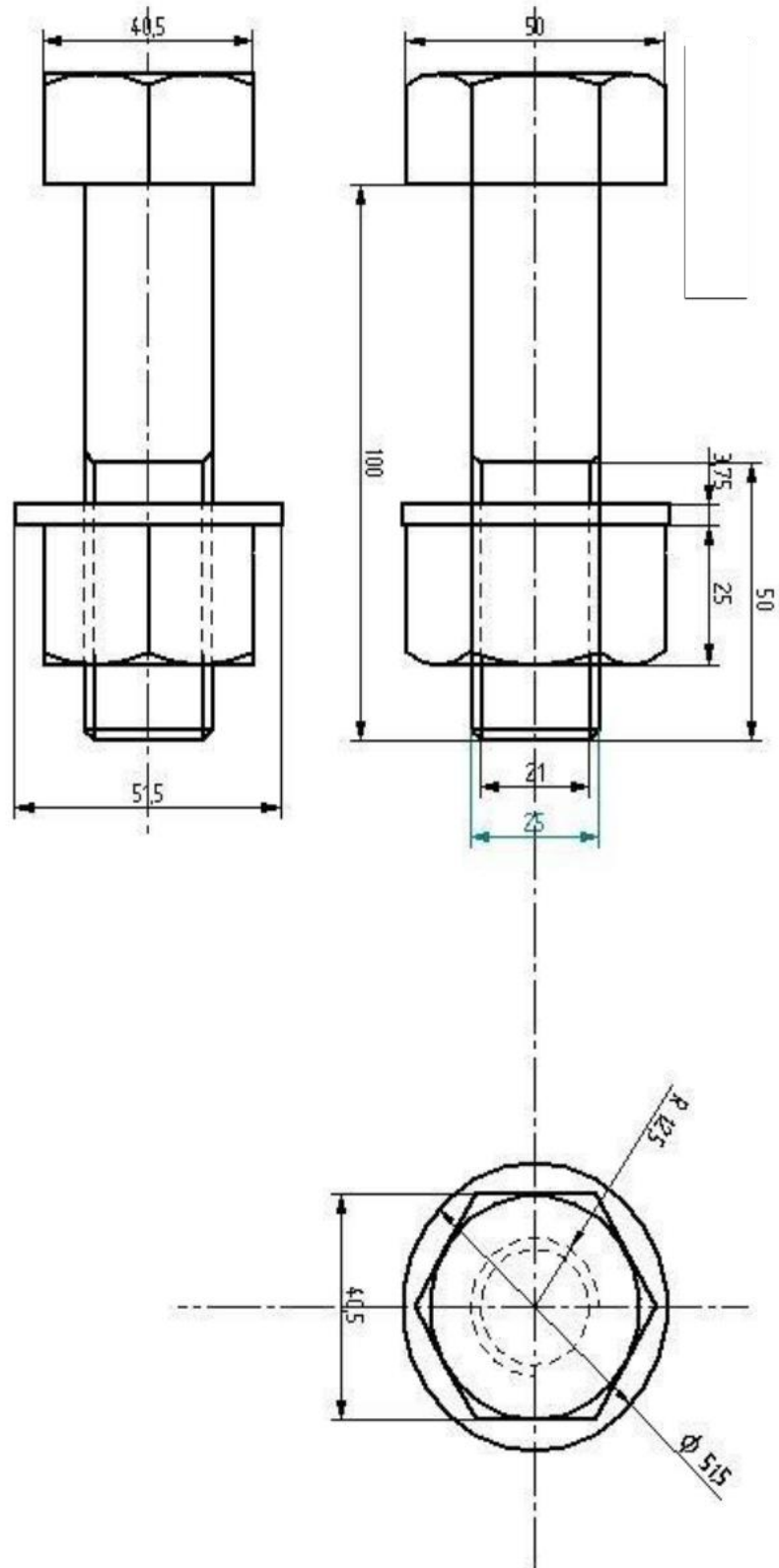
$$\text{Diameter of plain washer} = 2D + 1.5\text{mm} = [(2 \times 25) + 1.5] = 51.5\text{mm}$$

$$\text{Thickness of washer} = 0.15D = 0.15 \times 25 = 3.75\text{mm}$$

For Techno India NJR Institute of Technology
पंकज पौरवाल
Dr. Pankaj Kumar Porwal
(Principal)

Hexagonal Nut & Bolt

Given: $L=100\text{mm}$, $D=25\text{mm}$, $X=50\text{mm}$.



For Techno India NJR Institute of Technology
पंकज पोरवाल
Dr. Pankaj Kumar Porwal
(Principal)

2. Draw all the three views of a square headed bolt of size 20mm dia and 100mm long with a square nut. Indicate all the dimensions on the drawing.

Data

$$D = 20\text{mm} \quad L = 100\text{mm}.$$

$$X = 2D + 10\text{mm} = (2 \times 20) + 10 = 50\text{mm}$$

$$R = 2D = 2 \times 20 = 40\text{mm}$$

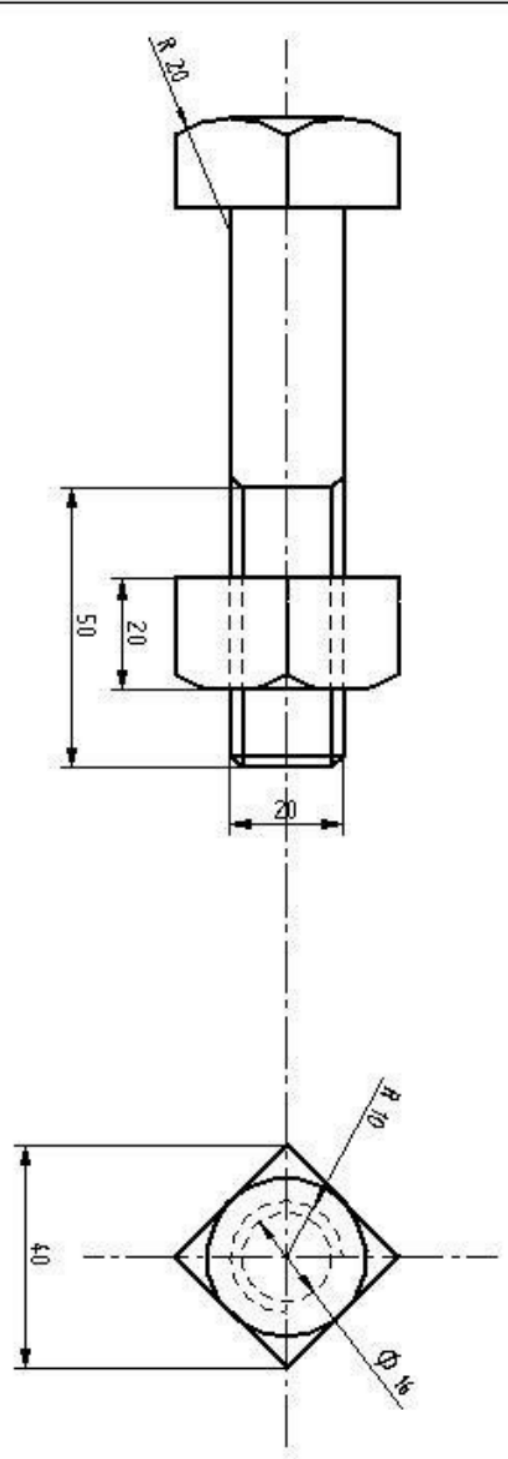
$$T = D = 20\text{mm} \quad t = 0.8D = 0.8 \times 20 = 16\text{mm}$$

$$W_c = 2D = 2 \times 20 = 40$$

$$\text{Width across flat } W_f = 1.5D + 3\text{mm} = (1.5 \times 20) + 3 = 33\text{mm}$$

$$\text{Chamfer angle} = 30^\circ$$

For Techno India NJR Institute of Technology
पंकज पौरवाल
Dr. Pankaj Kumar Porwal
(Principal)



Square Nut & Bolt

Given: $D=20\text{mm}$, $L=100\text{mm}$,

For Techno India NJR Institute of Technology
 पंकज पोरवाल
 Dr. Pankaj Kumar Porwal
 (Principal)

3. Draw the principal view of the joint in which a 30mm thick plate is to be connected to a main casting using a 20mm diameter stud and a hexagonal nut. Show all calculations. Insert the dimensions

Dats

Stud Shank dia $D = 20\text{mm}$

Plate Thickness, $t = 30\text{mm}$

Depth of thread $= 1.3D = 1.3 \times 20 = 26\text{mm}$

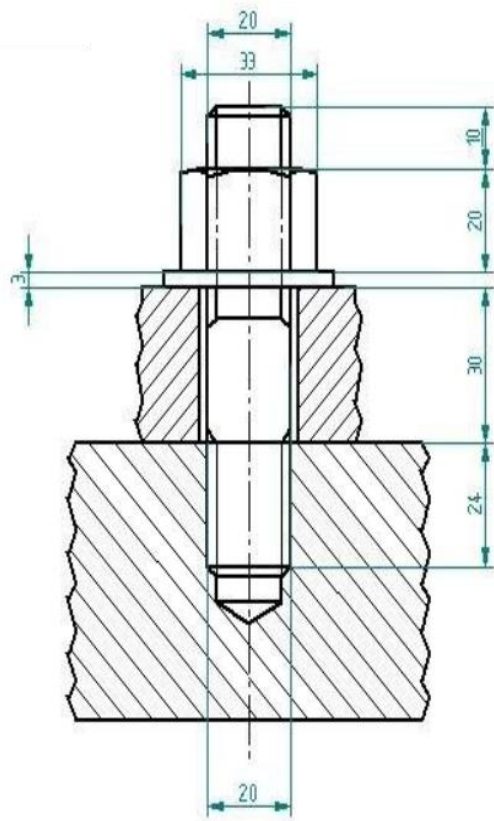
Thickness of nut, $T = D = 20\text{mm}$

Width across corner $W_C = 1.5D + 3\text{mm} = (1.5 \times 20 + 3) = 33\text{mm}$

Diameter of plain washer $= 2D + 1.5\text{mm} = (2 \times 20 + 1.5) = 41.5\text{mm}$

Thockness of washer $= 0.15D = 0.15 \times 20 = 3\text{mm}$

For Techno India NJR Institute of Technology
पंकज पौरवाल
Dr. Pankaj Kumar Porwal
(Principal)



Metal end length, $1.2D=24\text{mm}$
 Nut end length, $1.5D=30\text{mm}$
 Thickness of nut, $T=D$
 $W_c=1.5D+3\text{mm} = 33\text{mm}$
 Dia of washer $= 2D+1.5=41.5\text{mm}$
 Thickness of washer $= 0.15D=3\text{mm}$

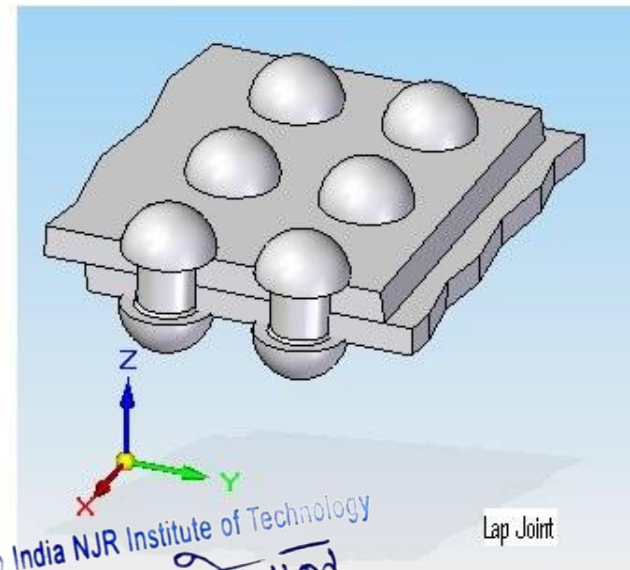
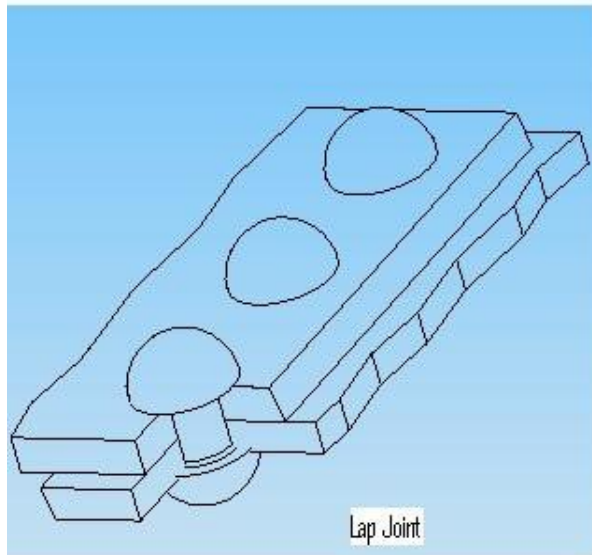
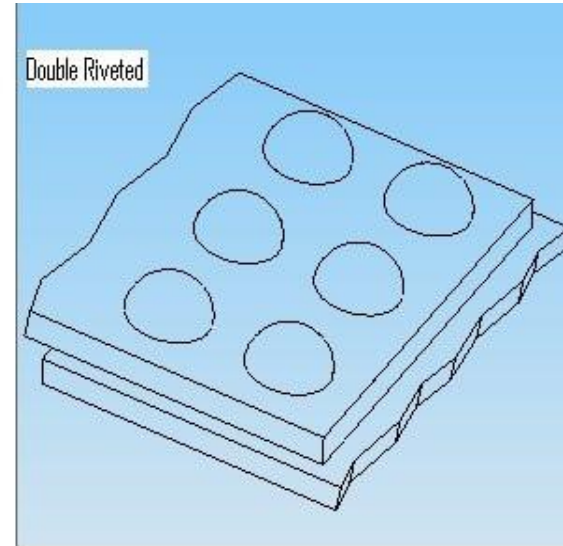
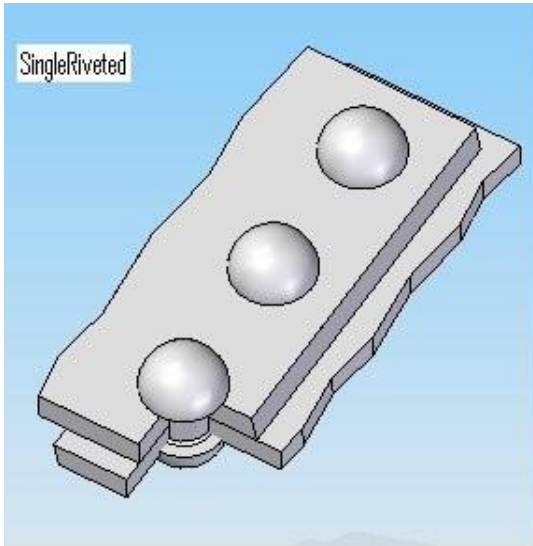
Stud with Nut & Washer

stud dia, $D=20\text{mm}$

plate thickness, $t=30\text{mm}$

For Techno India NJR Institute of Technology
 पंकज पोरवाल
 Dr. Pankaj Kumar Porwal
 (Principal)

Rivets



For Techno India NJR Institute of Technology
पंकज पोखवाल
Dr. Pankaj Kumar Porwal
(Principal)

1. Draw the top view and sectional front view of a single riveted lap joint to connect two plates of 9mm thickness. Use snap head rivets. Show minimum three rivets in the row. Adopt suitable scale and mark all dimensions on the views

Data :

Thickness of Plates, $t = 9\text{mm}$

Proportions of the rivets (Referring section 9.1)

Diameter of rivets , $d = 6\sqrt{t} = 6\sqrt{9} = 18\text{mm}$

Rivet head diameter = $1.6d = 1.6 \times 18 = 28.8\text{mm}$

Rivet head thickness = $0.7d = 0.7 \times 18 = 12.6\text{mm}$

Fillet radius = $0.06d = 0.06 \times 18 = 1.08\text{mm}$

Center for head radius lies on the axis at $0.1d = 0.1 \times 18 = 1.8\text{mm}$ from the flat face

Proportions for the riveted joint(from Table 9.3)

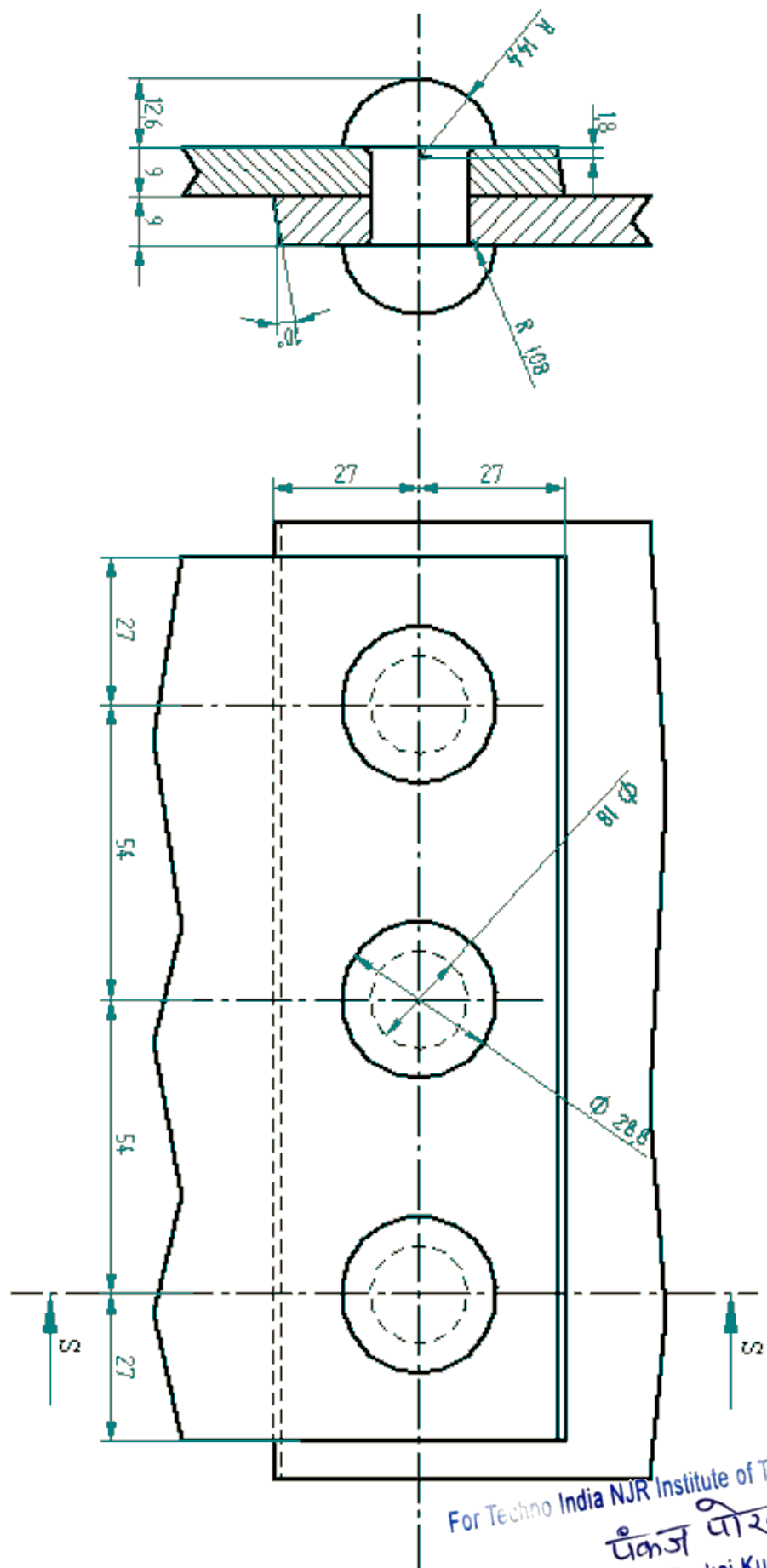
Longitudinal pitch , $p = 3d = 3 \times 18 = 54\text{mm}$

margin, $m = 1.5d = 1.5 \times 18 = 27\text{mm}$

overlap $L = 2m = 2 \times 27 = 54\text{mm}$

For Techno India NJR Institute of Technology
पंकज पौरवाल
Dr. Pankaj Kumar Porwal
(Principal)

Single Riveted Lap Joint



$D = 18\text{ mm}$, $t = 9\text{ mm}$

For Techno India NJR Institute of Technology
 पंकज पोखवाल
 Dr. Pankaj Kumar Porwal
 (Principal)

2. Draw the top and sectional front view of a double riveted lap joint to connect two plates of 9mm thickness. Adopt suitable scale and insert all dimensions on the views

Data :

Thickness of Plates, $t = 9\text{mm}$

Proportions of the rivets (Referring section 9.1)

Diameter of rivets , $d = 6\sqrt{t} = 6\sqrt{9} = 18\text{mm}$

Rivet head diameter = $1.6d = 1.6 \times 18 = 28.8\text{mm}$

Rivet head thickness = $0.7d = 0.7 \times 18 = 12.6\text{mm}$

Fillet radius = $0.06d = 0.06 \times 18 = 1.08\text{mm}$

Center for head radius lies on the axis at $0.1d = 0.1 \times 18 = 1.8\text{mm}$ from the flat face

Proportions for the riveted joint(from Table 9.1)

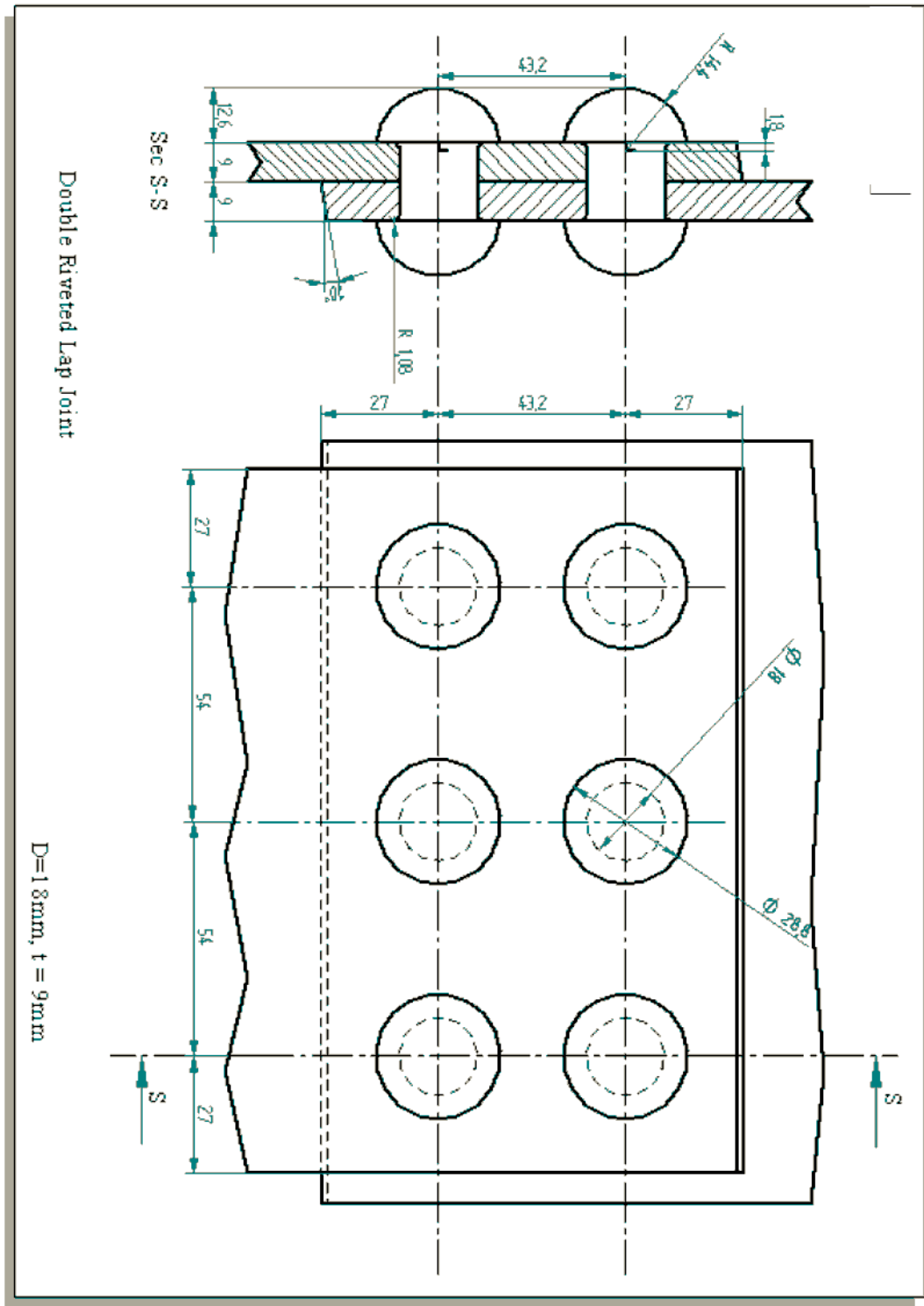
Longitudinal pitch , $p = 3d = 3 \times 18 = 54\text{mm}$

margin, $m = 1.5d = 1.5 \times 18 = 27\text{mm}$

overlap $L = 2m = 2 \times 27 = 54\text{mm}$

$p_t = 0.8p = 0.8 \times 54 = 43.2\text{mm}$

For Techno India NJR Institute of Technology
पंकज पौरवाल
Dr. Pankaj Kumar Porwal
(Principal)



Double Riveted Lap Joint

$D=18$ mm, $t = 9$ mm

For Techno India NJR Institute of Technology
पंकज पोरवाल
 Dr. Pankaj Kumar Porwal
 (Principal)

3. Draw the two view of a double riveted lap joint to connect two plates of 18mm diameter rivets. Adopt zig – zag arrangement of rivets. Adopt suitable scale use chain riveting.

Data :

Thickness of Plates, $t = 9\text{mm}$

Proportions of the rivets (Referring section 9.1)

Diameter of rivets , $d = 6\sqrt{t} = 6\sqrt{9} = 18\text{mm}$

Rivet head diameter = $1.6d = 1.6 \times 18 = 28.8\text{mm}$

Rivet head thickness = $0.7d = 0.7 \times 18 = 12.6\text{mm}$

Fillet radius = $0.06d = 0.06 \times 18 = 1.08\text{mm}$

Center for head radius lies on the axis at $0.1d = 0.1 \times 18 = 1.8\text{mm}$ from the flat face

Proportions for the riveted joint(from Table 9.1)

Longitudinal pitch , $p = 3d = 3 \times 18 = 54\text{mm}$

margin, $m = 1.5d = 1.5 \times 18 = 27\text{mm}$

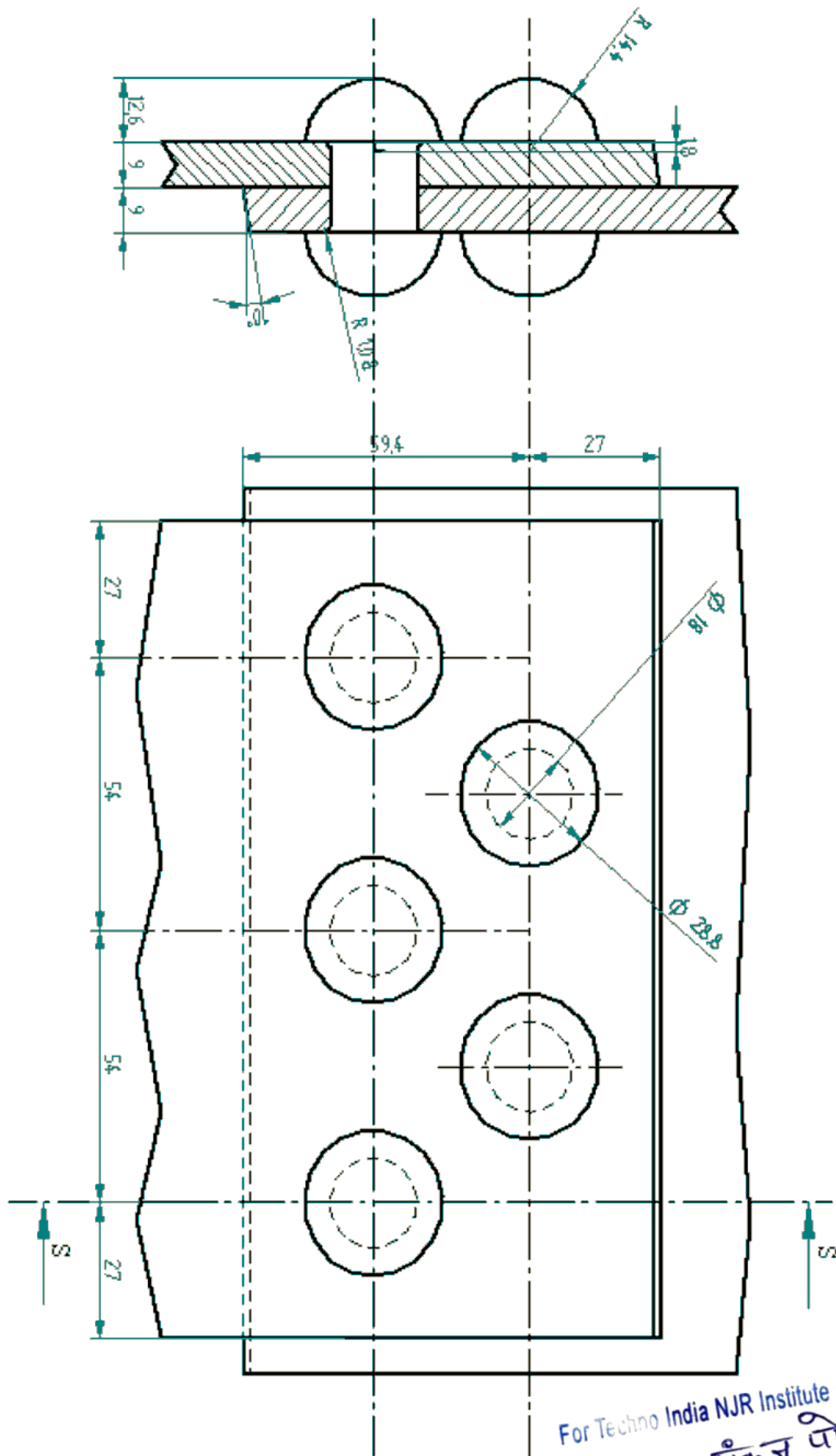
overlap $L = 2m = 2 \times 27 = 54\text{mm}$

$p_t = 0.6p = 0.6 \times 54 = 32.4\text{mm}$

For Techno India NJR Institute of Technology
पंकज पौरवाल
Dr. Pankaj Kumar Porwal
(Principal)

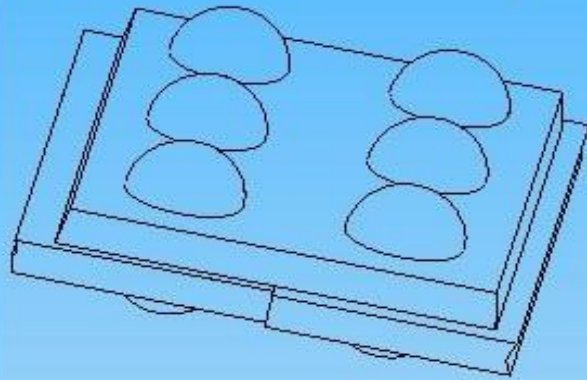
Double Riveted, Chain Riveting, Lap Joint

$D = 18\text{mm}$, $t = 9\text{mm}$

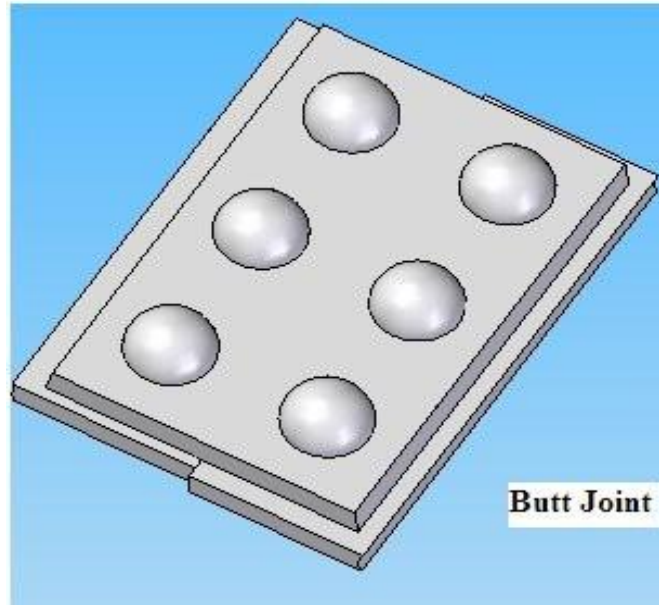
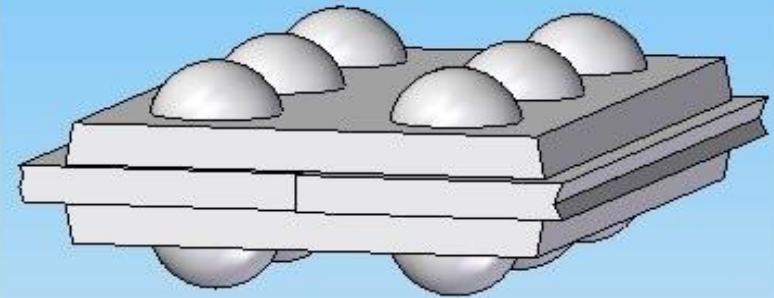


For Techno India NJR Institute of Technology
 पंकज पोखवाल
 Dr. Pankaj-Kumar Powar
 (Principal)

Single Riveted Single Cover Plate

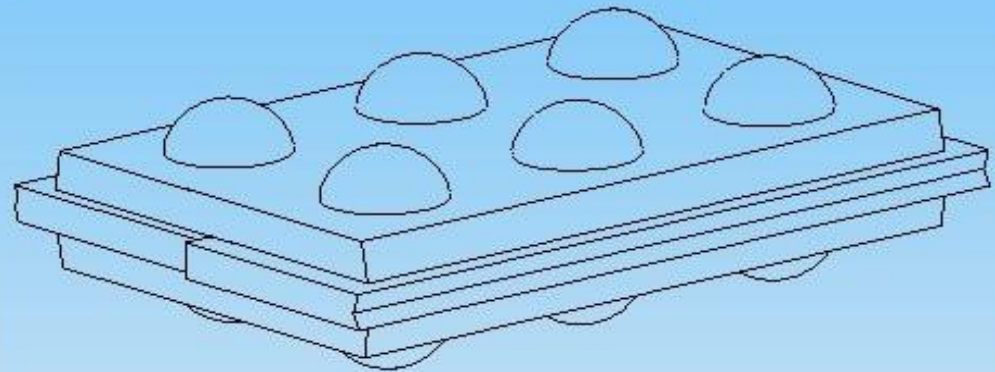


Single Riveted Double Cover Plate



Butt Joint

Butt Joint



For Techno India NJR Institute of Technology
पंकज पोरवाल
Dr. Pankaj Kumar Porwal
(Principal)

4. Draw the two views of a Single riveted butt joint with a single cover plate to connect two plates of 9mm thickness.

Data :

Thickness of Plates, $t = 9\text{mm}$

Proportions of the rivets (Referring section 9.1)

Diameter of rivets , $d = 6\sqrt{t} = 6\sqrt{9} = 18\text{mm}$

Rivet head diameter = $1.6d = 1.6 \times 18 = 28.8\text{mm}$

Rivet head thickness = $0.7d = 0.7 \times 18 = 12.6\text{mm}$

Fillet radius = $0.06d = 0.06 \times 18 = 1.08\text{mm}$

Center for head radius lies on the axis at $0.1d = 0.1 \times 18 = 1.8\text{mm}$ from the flat face

Proportions for the riveted joint(from Table 9.1)

Longitudinal pitch , $p = 3d = 3 \times 18 = 54\text{mm}$

margin, $m = 1.5d = 1.5 \times 18 = 27\text{mm}$

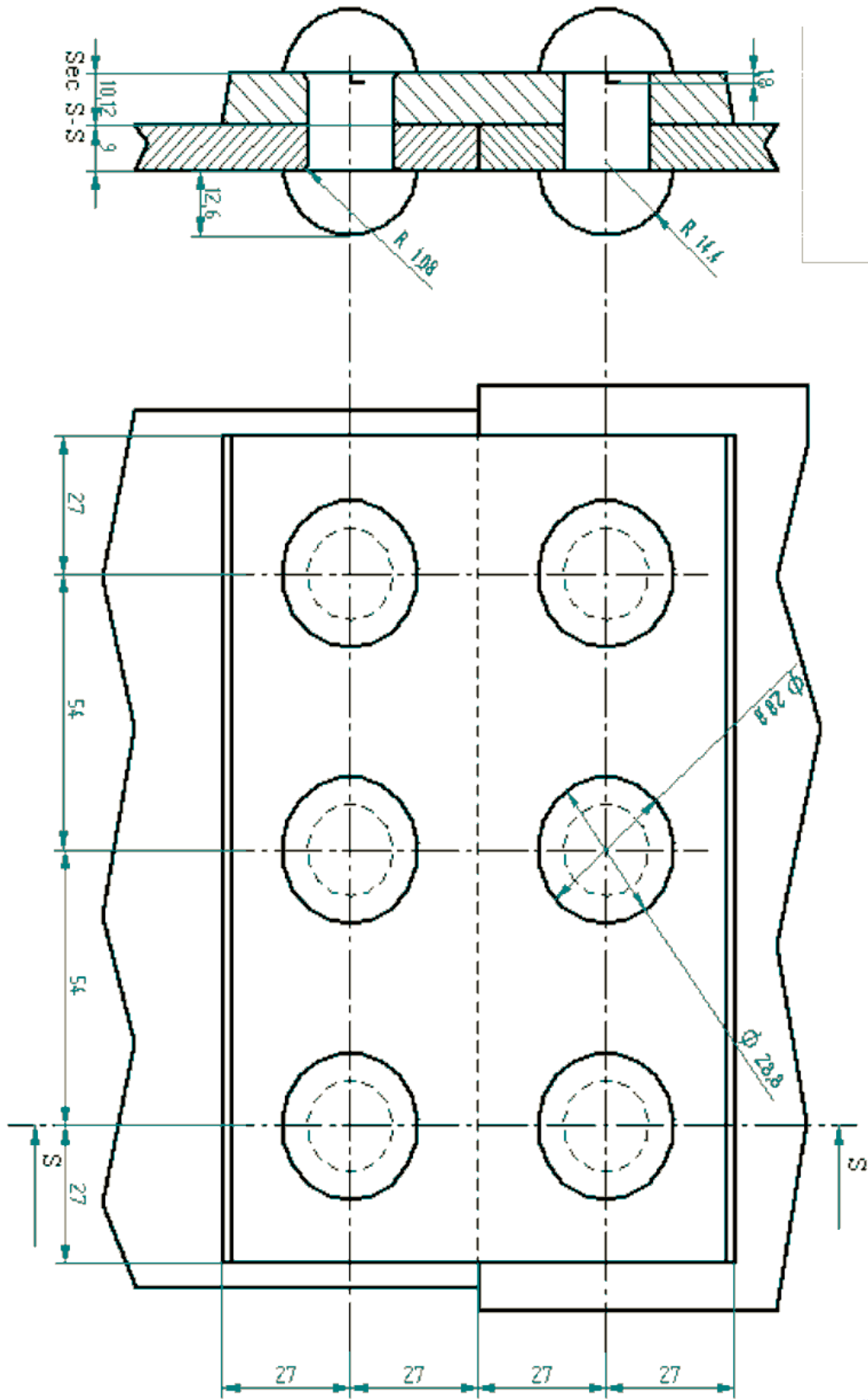
overlap $L = 2m = 2 \times 27 = 54\text{mm}$

$t_1 = 1.125t = 1.125 \times 9 = 10.125\text{mm}$

For Techno India NJR Institute of Technology
पंकज पौरवाल
Dr. Pankaj Kumar Porwal
(Principal)

Single Riveted Butt Joint

$D = 18\text{mm}$, $t = 9\text{mm}$



For Techno India NJR Institute of Technology
 पंकज पौरवाल
 Dr. Pankaj Kumar Porwal
 (Principal)

5. Draw the two views of a single riveted butt joint with two equal cover plate to connect two plates of 9mm thickness.

Data :

Thickness of Plates, $t = 9\text{mm}$

Proportions of the rivets (Referring section 9.1)

Diameter of rivets , $d = 6\sqrt{t} = 6\sqrt{9} = 18\text{mm}$

Rivet head diameter = $1.6d = 1.6 \times 18 = 28.8\text{mm}$

Rivet head thickness = $0.7d = 0.7 \times 18 = 12.6\text{mm}$

Fillet radius = $0.06d = 0.06 \times 18 = 1.08\text{mm}$

Center for head radius lies on the axis at $0.1d = 0.1 \times 18 = 1.8\text{mm}$ from the flat face

Proportions for the riveted joint(from Table 9.1)

Longitudinal pitch , $p = 3d = 3 \times 18 = 54\text{mm}$

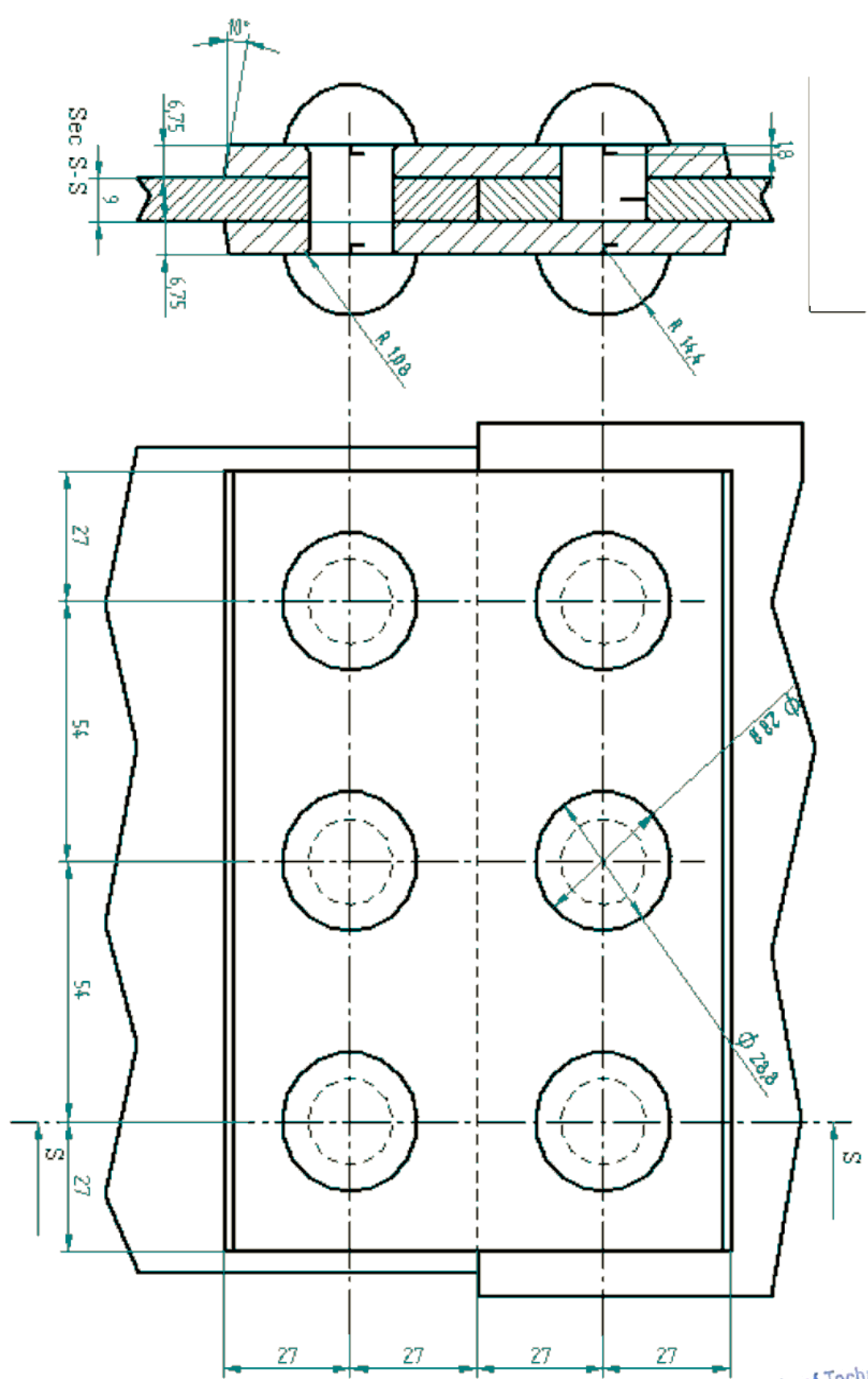
margin, $m = 1.5d = 1.5 \times 18 = 27\text{mm}$

overlap $L = 2m = 2 \times 27 = 54\text{mm}$

$t_1 = t_2 = 0.75t = 0.75 \times 9 = 6.75\text{mm}$

For Techno India NJR Institute of Technology
पंकज पौरवाल
Dr. Pankaj Kumar Porwal
(Principal)

Single Riveted Butt Joint
With double cover plate



$D = 18\text{mm}$, $t = 9\text{mm}$

For Techno India NJR Institute of Technology
 पंकज पोरवाल
 Dr. Pankaj Kumar Porwal
 (Principal)

6. Draw the two views of a double riveted butt joint with a single cover plate to connect two plates of 9mm thickness. Adopt chain arrangement of rivets.

Data :

Thickness of Plates, $t = 9\text{mm}$

Proportions of the rivets (Referring section 9.1)

Diameter of rivets , $d = 6\sqrt{t} = 6\sqrt{9} = 18\text{mm}$

Rivet head diameter = $1.6d = 1.6 \times 18 = 28.8\text{mm}$

Rivet head thickness = $0.7d = 0.7 \times 18 = 12.6\text{mm}$

Fillet radius = $0.06d = 0.06 \times 18 = 1.08\text{mm}$

Center for head radius lies on the axis at $0.1d = 0.1 \times 18 = 1.8\text{mm}$ from the flat face

Proportions for the riveted joint(from Table 9.1)

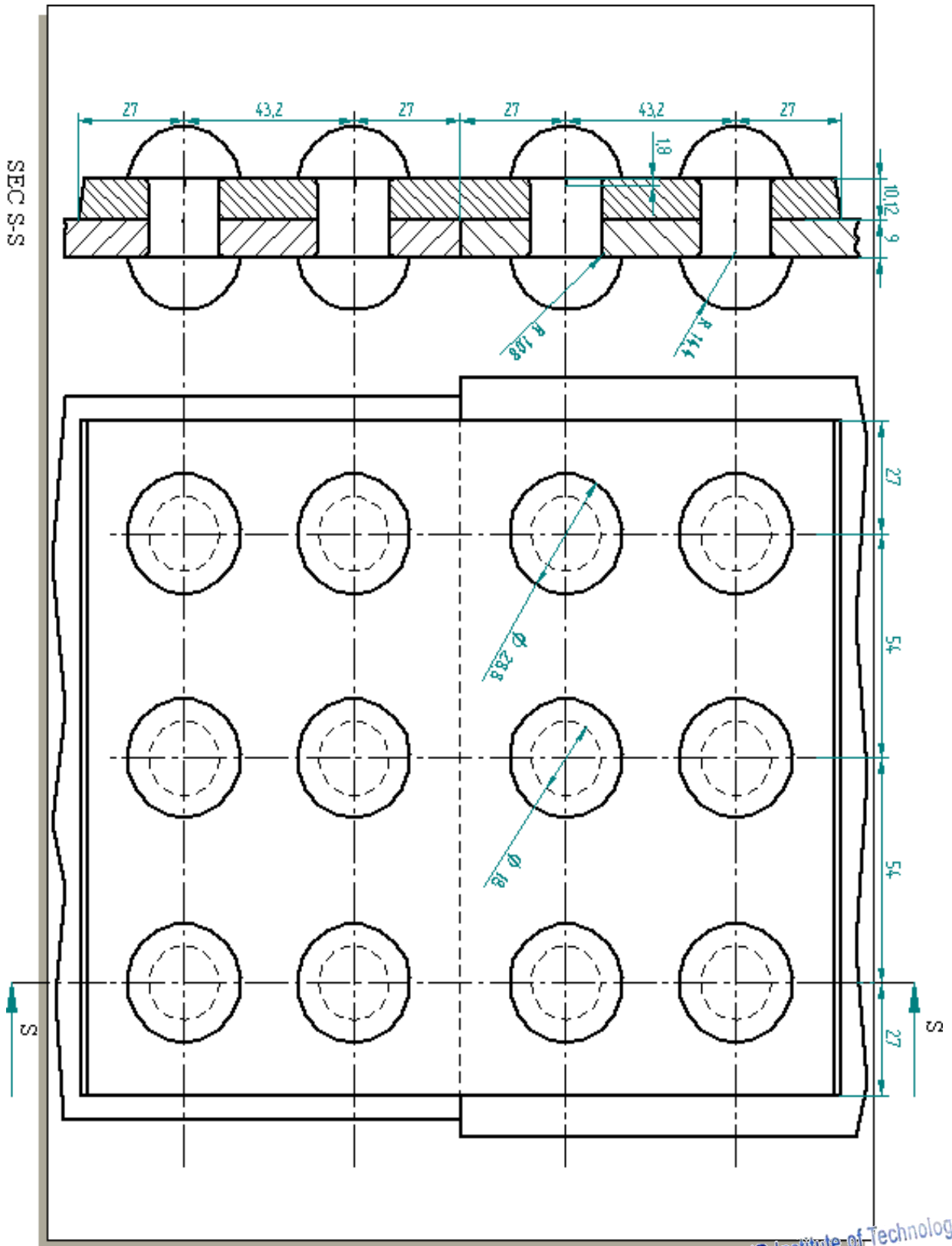
Longitudinal pitch , $p = 3d = 3 \times 18 = 54\text{mm}$

margin, $m = 1.5d = 1.5 \times 18 = 27\text{mm}$

overlap $L = 2m = 2 \times 27 = 54\text{mm}$

$t_1 = 1.125t = 1.125 \times 9 = 10.125\text{mm}$

For Techno India NJR Institute of Technology
पंकज पौरवाल
Dr. Pankaj Kumar Porwal
(Principal)



For Techno India NJR Institute of Technology
 पंकज पोरवाल
 Dr. Pankaj Kumar Porwal
 (Principal)

7. Draw the two views of a double riveted butt joint with a single cover plate to connect two plates of 9mm thickness. Adopt zig – zag arrangement of rivets.

Data :

Thickness of Plates, $t = 9\text{mm}$

Proportions of the rivets (Referring section 9.1)

Diameter of rivets , $d = 6\sqrt{t} = 6\sqrt{9} = 18\text{mm}$

Rivet head diameter = $1.6d = 1.6 \times 18 = 28.8\text{mm}$

Rivet head thickness = $0.7d = 0.7 \times 18 = 12.6\text{mm}$

Fillet radius = $0.06d = 0.06 \times 18 = 1.08\text{mm}$

Center for head radius lies on the axis at $0.1d = 0.1 \times 18 = 1.8\text{mm}$ from the flat face

Proportions for the riveted joint(from Table 9.1)

Longitudinal pitch , $p = 3d = 3 \times 18 = 54\text{mm}$

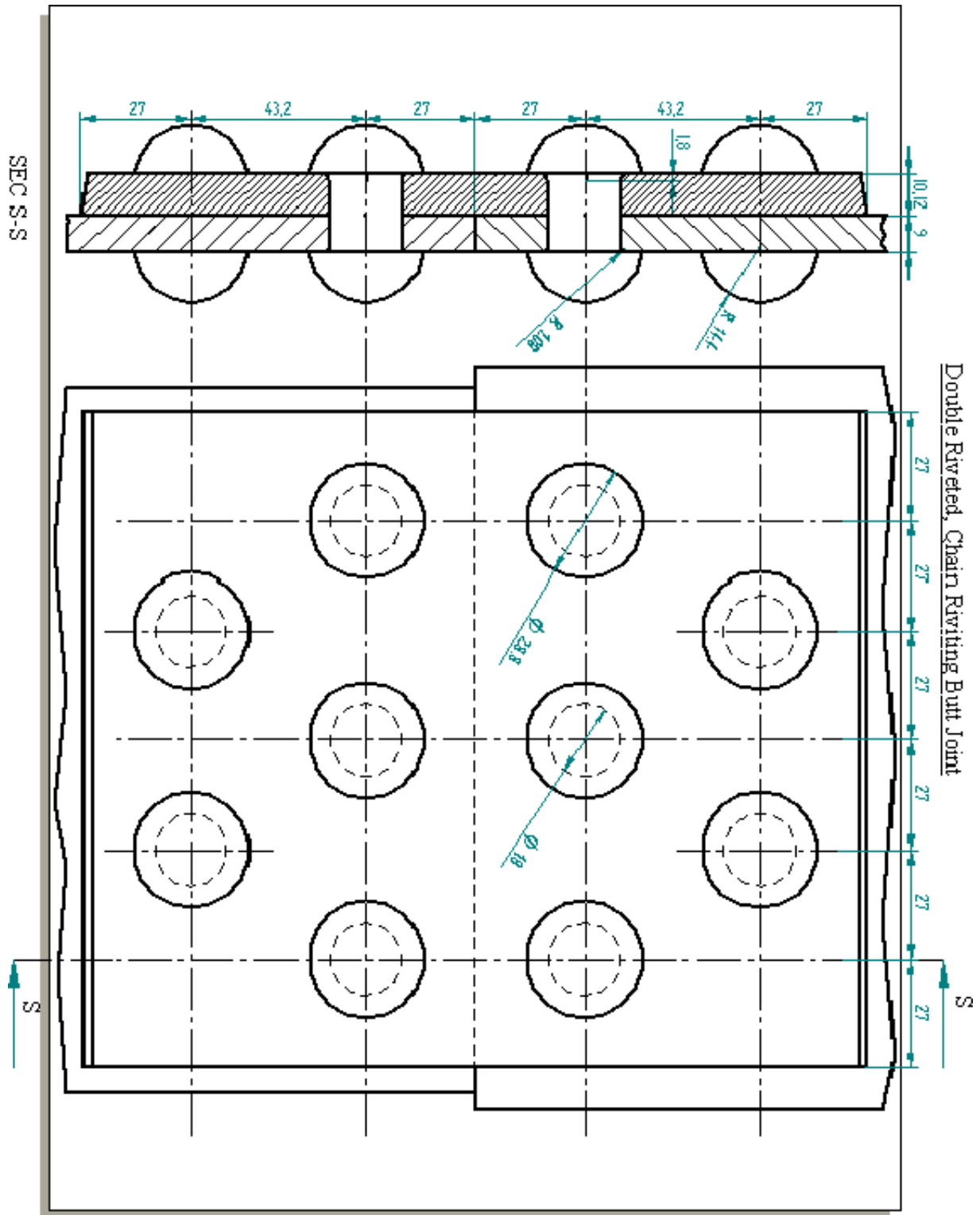
margin, $m = 1.5d = 1.5 \times 18 = 27\text{mm}$

overlap $L = 2m = 2 \times 27 = 54\text{mm}$

$t_1 = 1.125t = 1.125 \times 9 = 10.125\text{mm}$

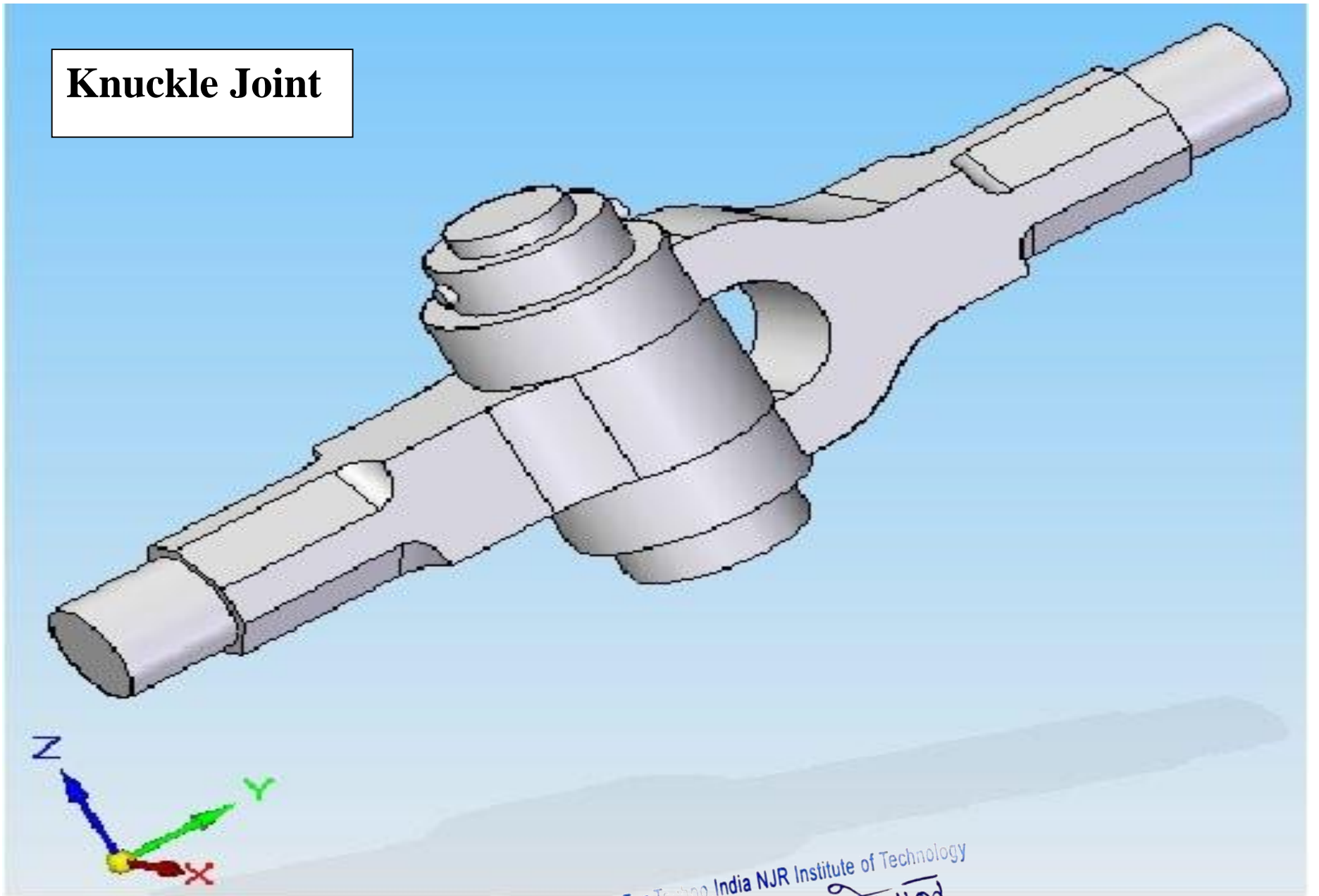
$p_t = 0.6p = 0.6 \times 54 = 32.4\text{mm}$

For Techno India NJR Institute of Technology
पंकज पौरवाल
Dr. Pankaj Kumar Porwal
(Principal)

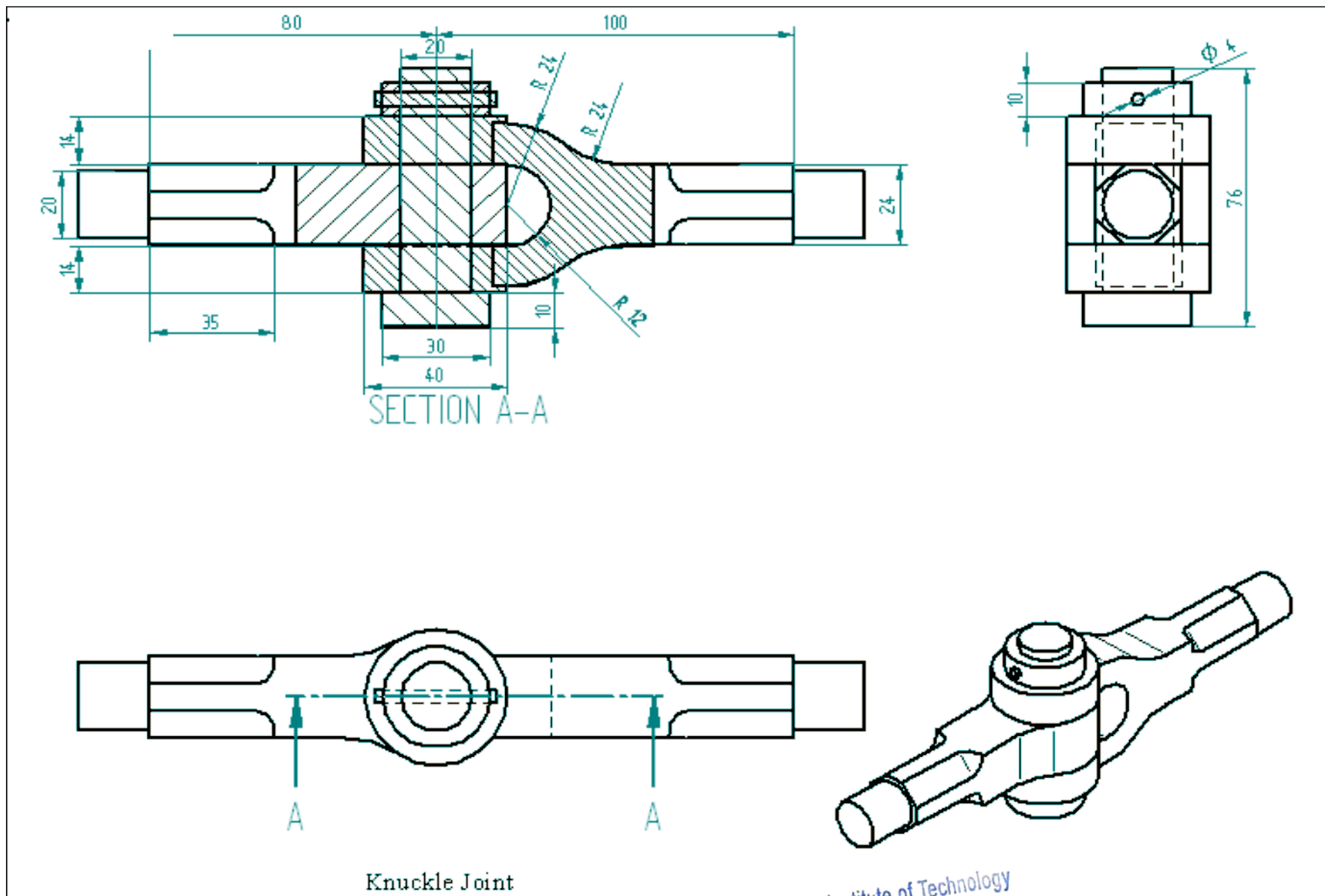


For Techno India NJR Institute of Technology
 पंकज पोरवाल
 Dr. Pankaj Kumar Porwal
 (Principal)

Knuckle Joint

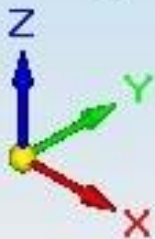
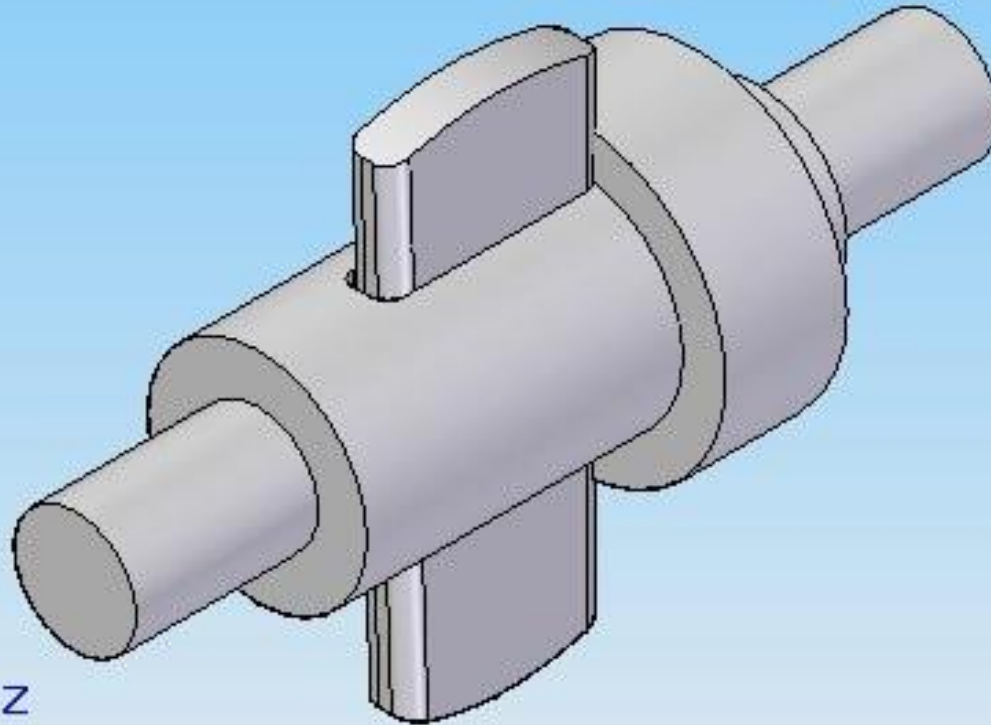


For Techno India NJR Institute of Technology
पंकज पोखवाल
Dr. Pankaj Kumar Porwal
(Principal)

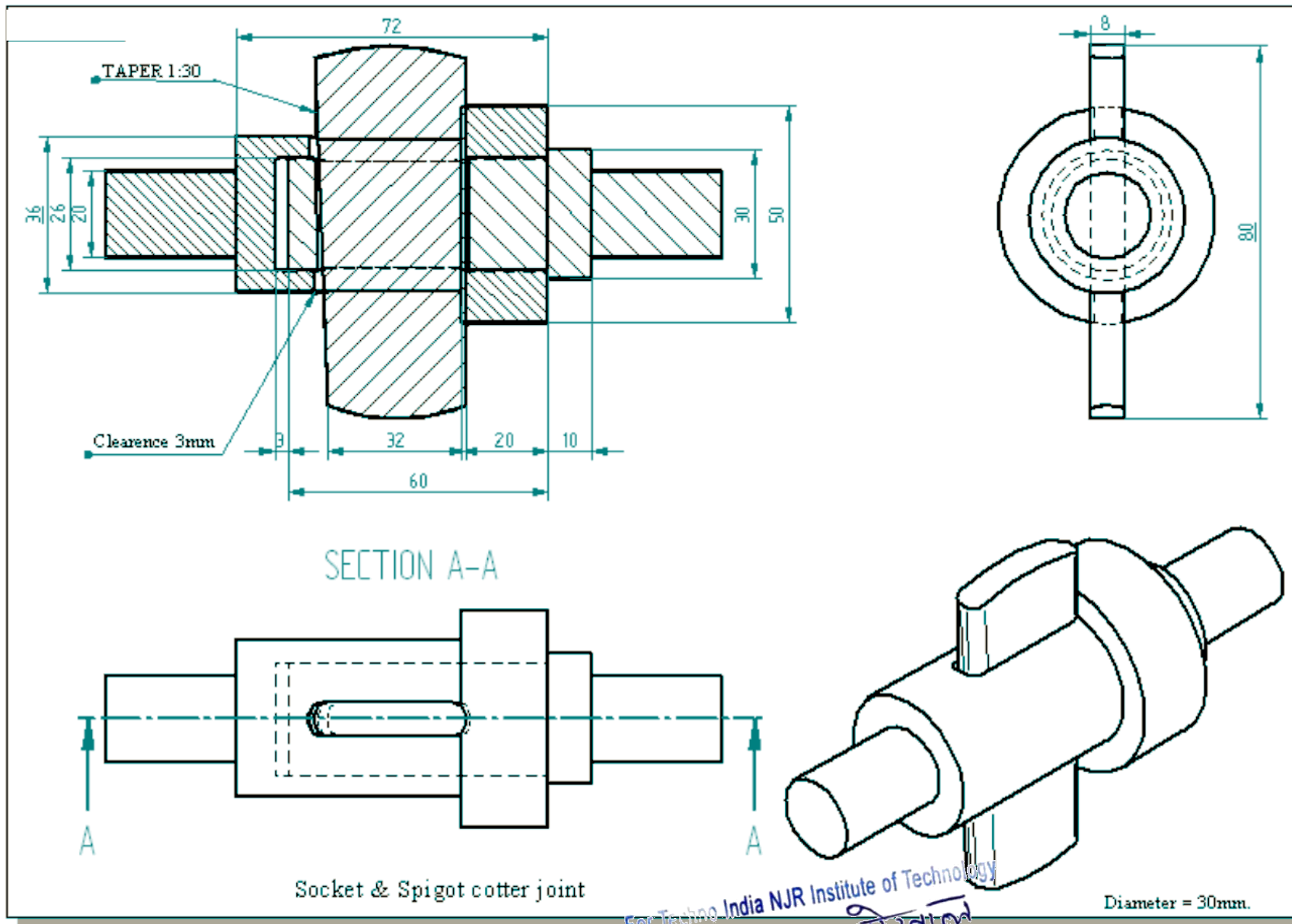


For Techno India NJR Institute of Technology
 पंकज पोखवाल
 Dr. Pankaj Kumar Porwal
 (Principal)

Cotter Joint



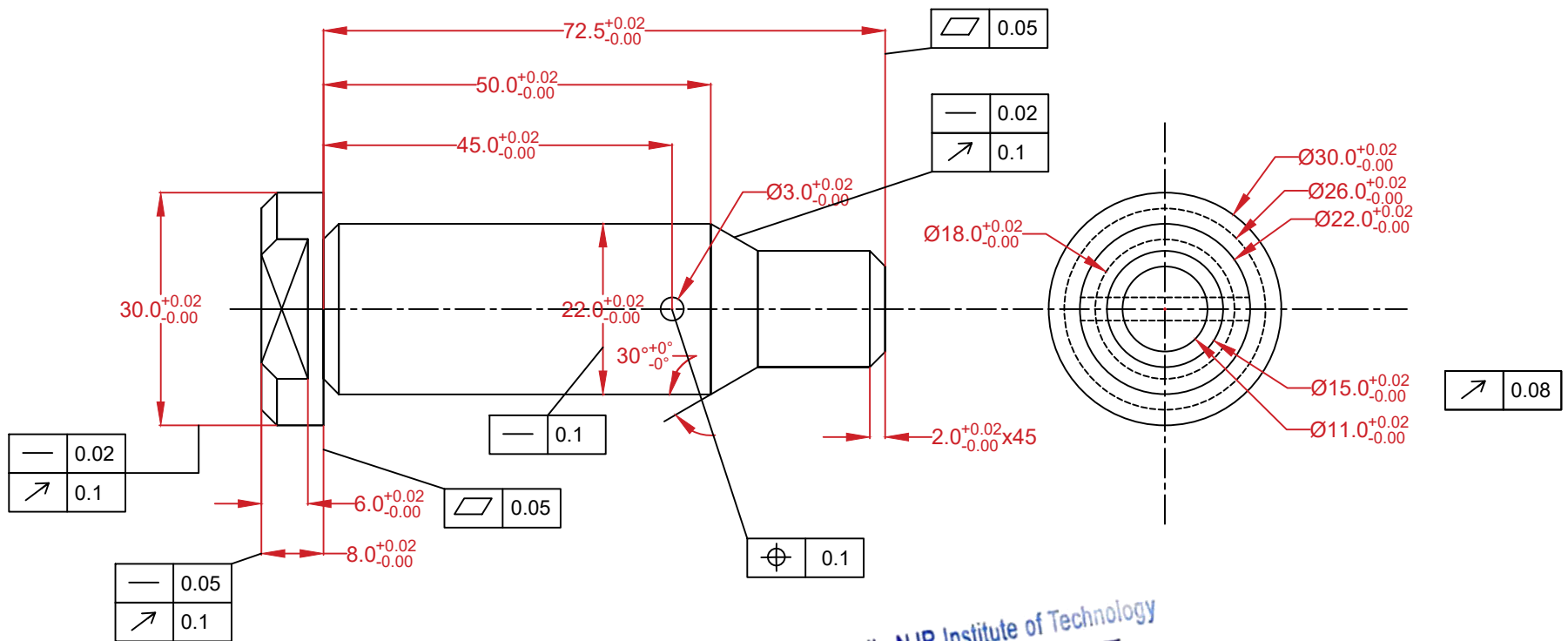
For Techno India NJR Institute of Technology
पंकज पोखवाल
Dr. Pankaj Kumar Porwal
(Principal)



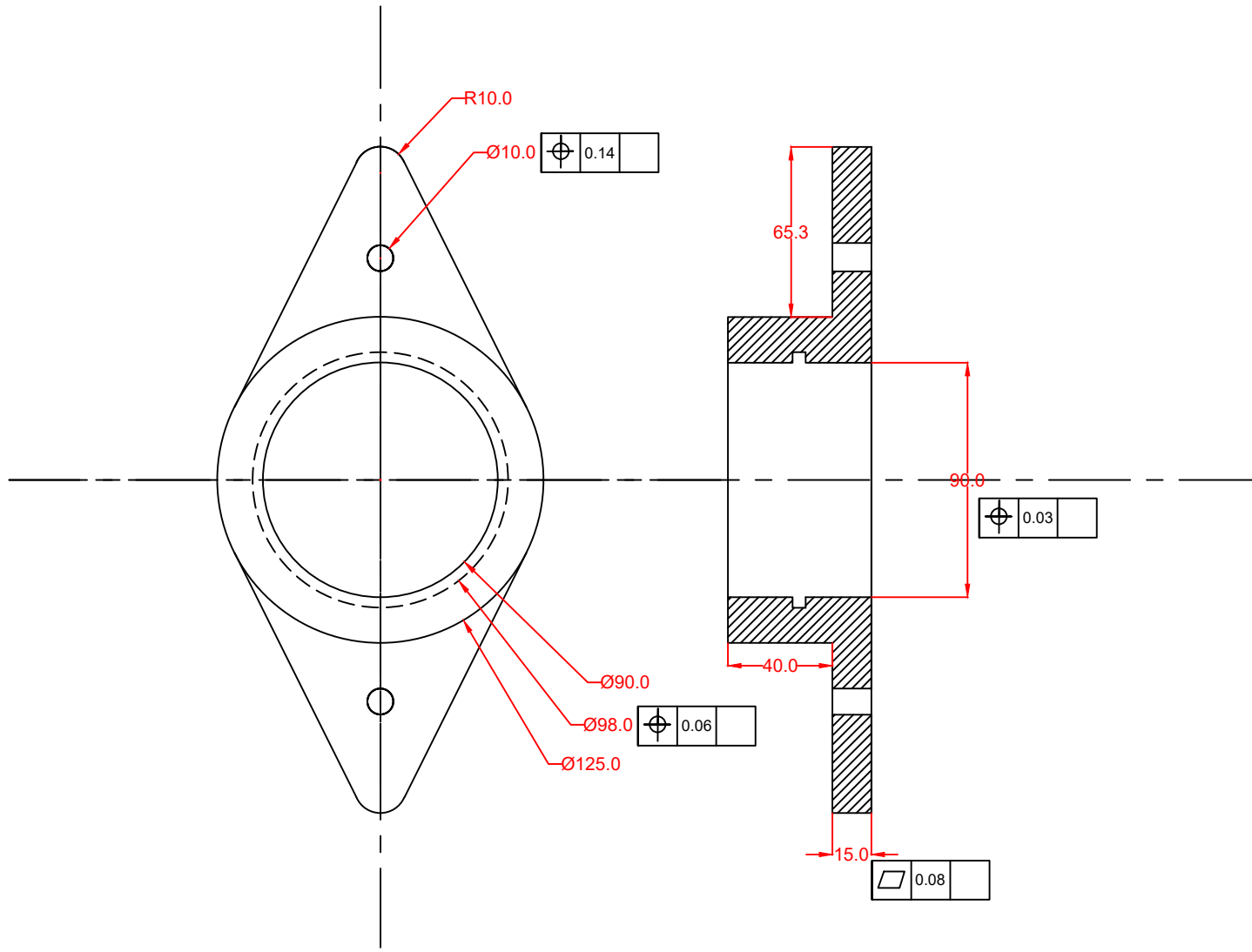
For Techno India NJR Institute of Technology

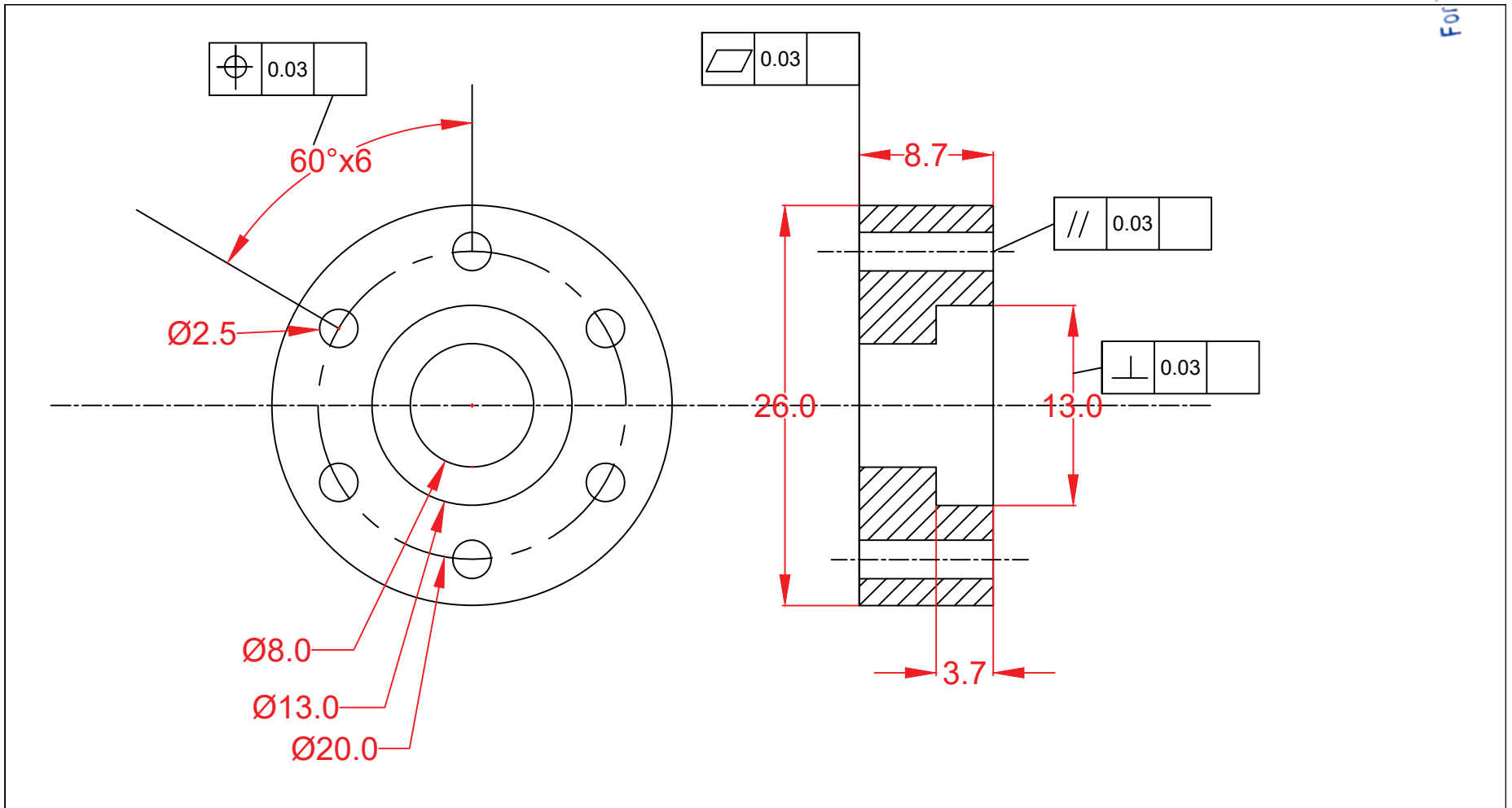
पंकज पौरवाण
Dr. Pankaj Kumar Porwal
(Principal)

For Techno India NJR Institute of Technology
पंकज पोरवाल
Dr. Pankaj Kumar Porwal
(Principal)



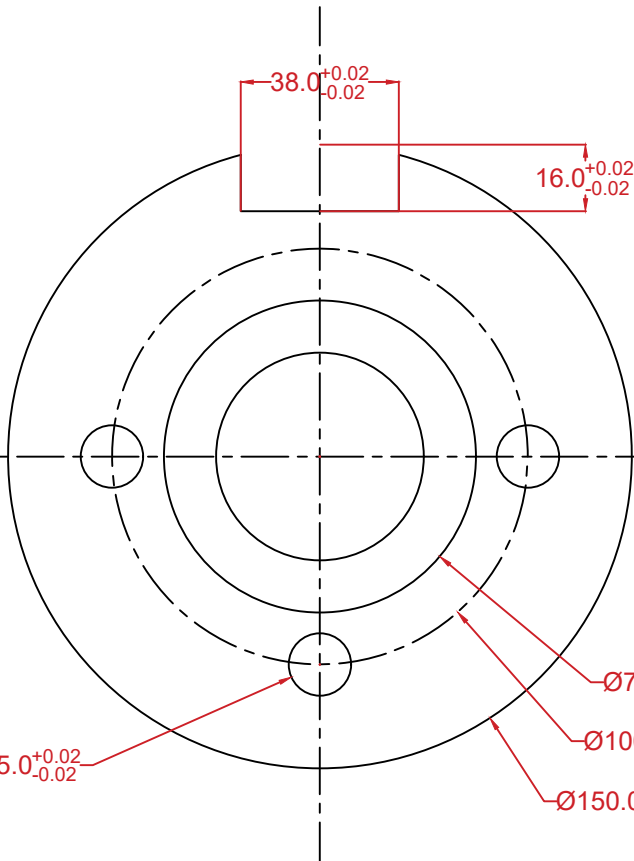
For Techno India NJR Institute of Technology
 पंकज पोखवाल
 Dr. Pankaj Kumar Porwal
 (Principal)





\oplus 0.1

$\varnothing 15.0^{+0.02}_{-0.02}$



38.0^{+0.02}_{-0.02}

16.0^{+0.02}_{-0.02}

$\varnothing 75.0^{+0.02}_{-0.02}$

$\varnothing 100.0^{+0.02}_{-0.02}$

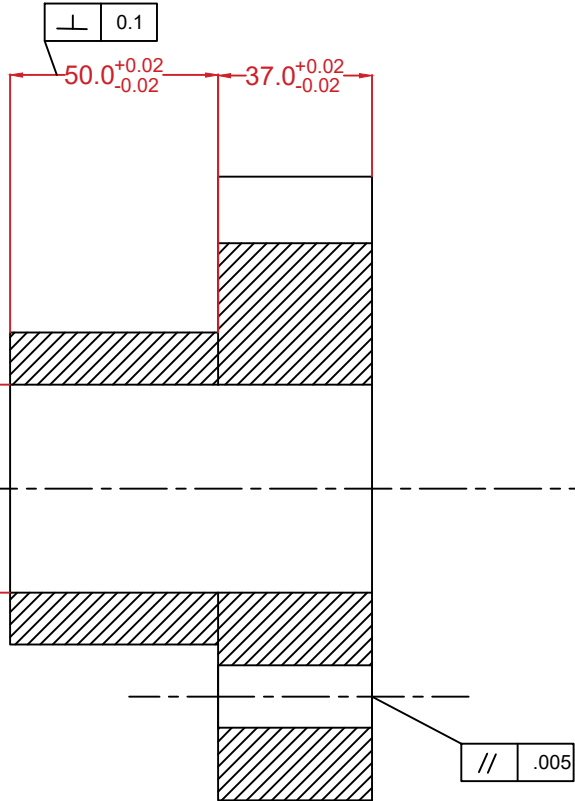
$\varnothing 150.0^{+0.02}_{-0.02}$

\perp 0.1

50.0^{+0.02}_{-0.02}

37.0^{+0.02}_{-0.02}

50.0^{+0.02}_{-0.02}

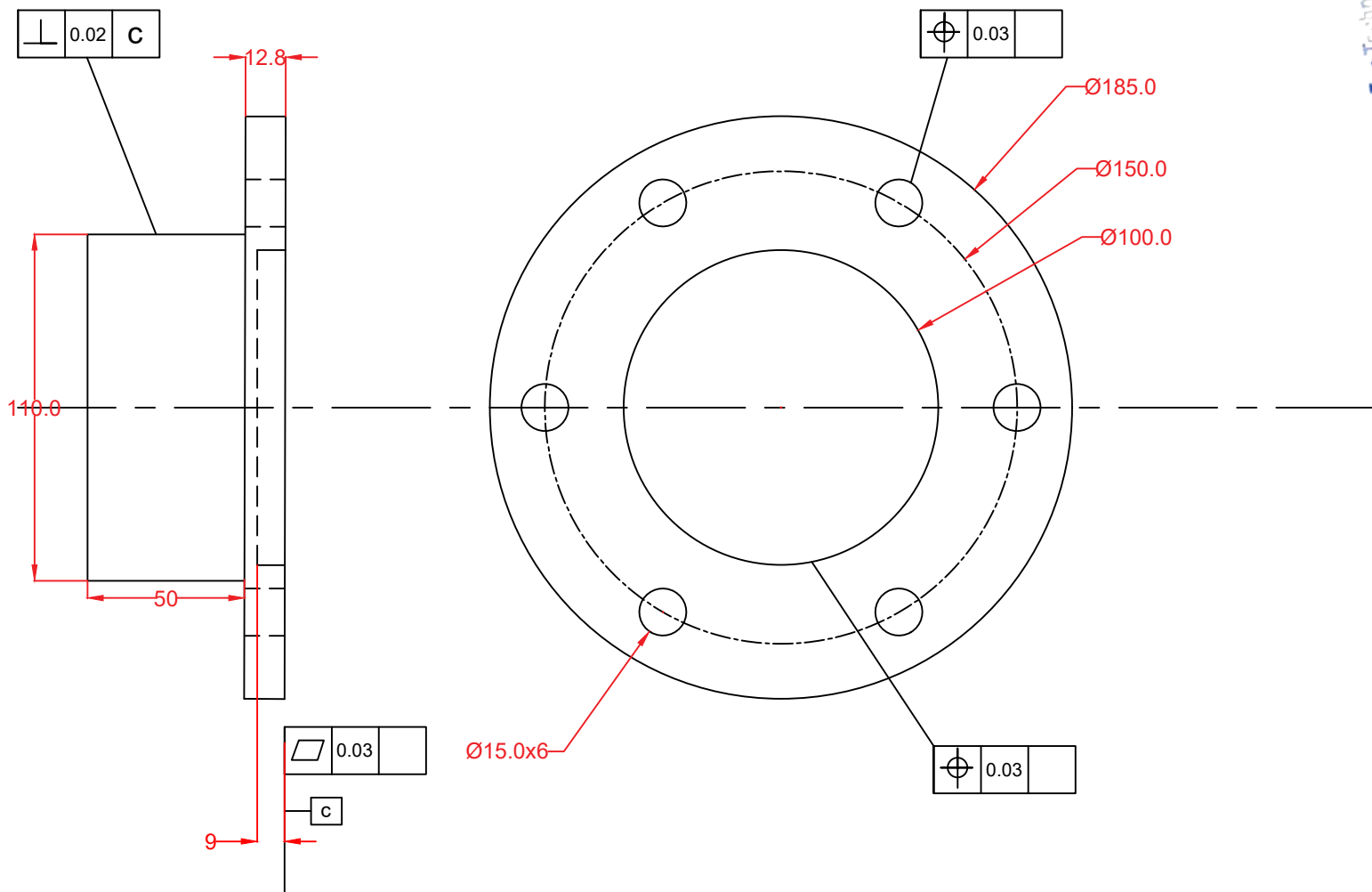


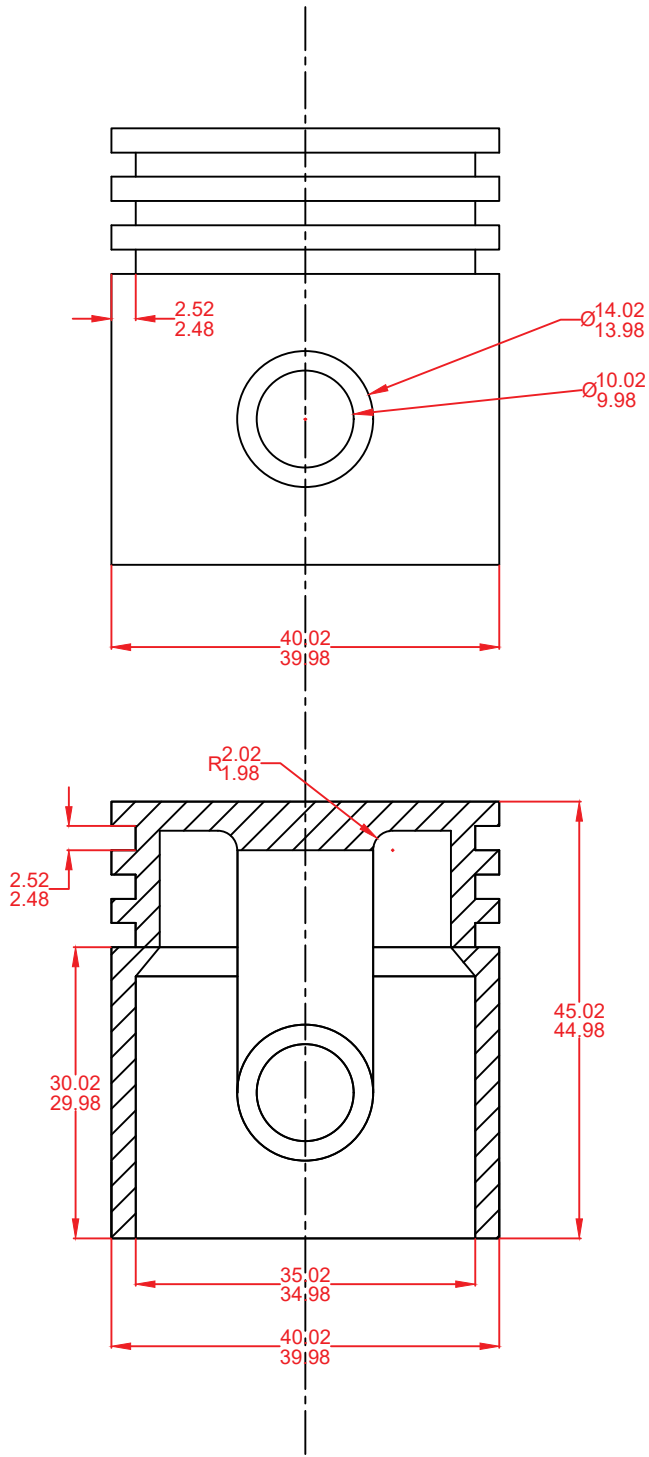
// .005

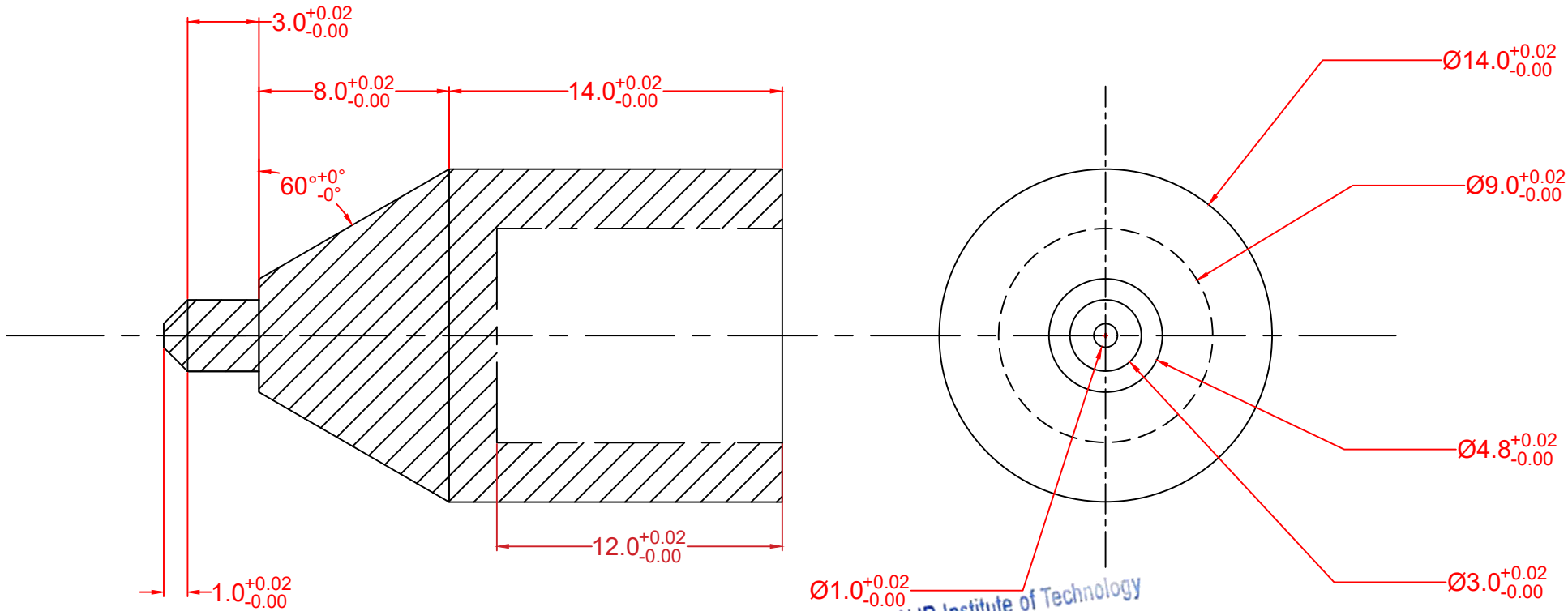
For Techno India NJR Institute of Technology

पंकज पोरवाल

Dr. Pankaj Kumar Porwal
(Principal)



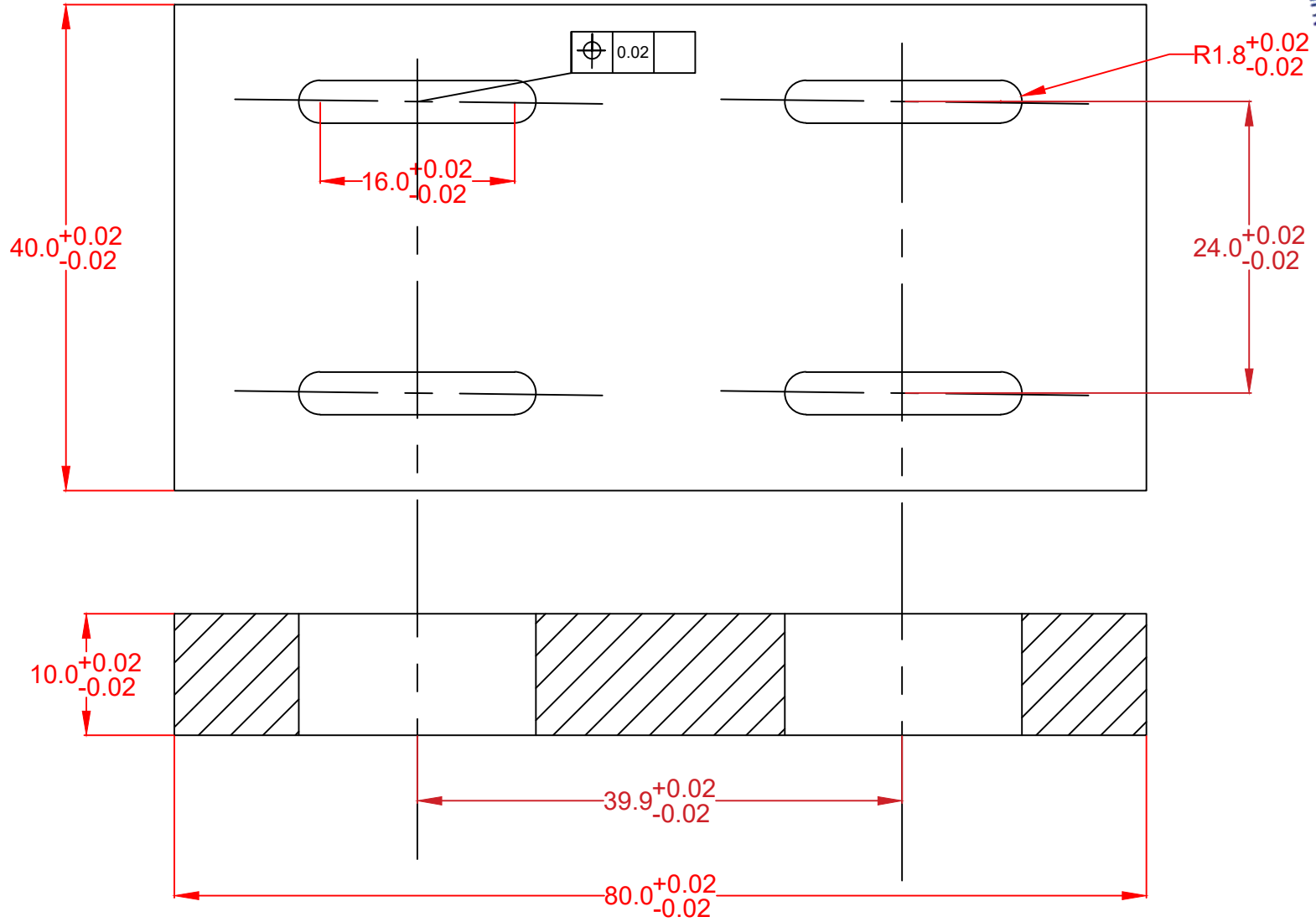


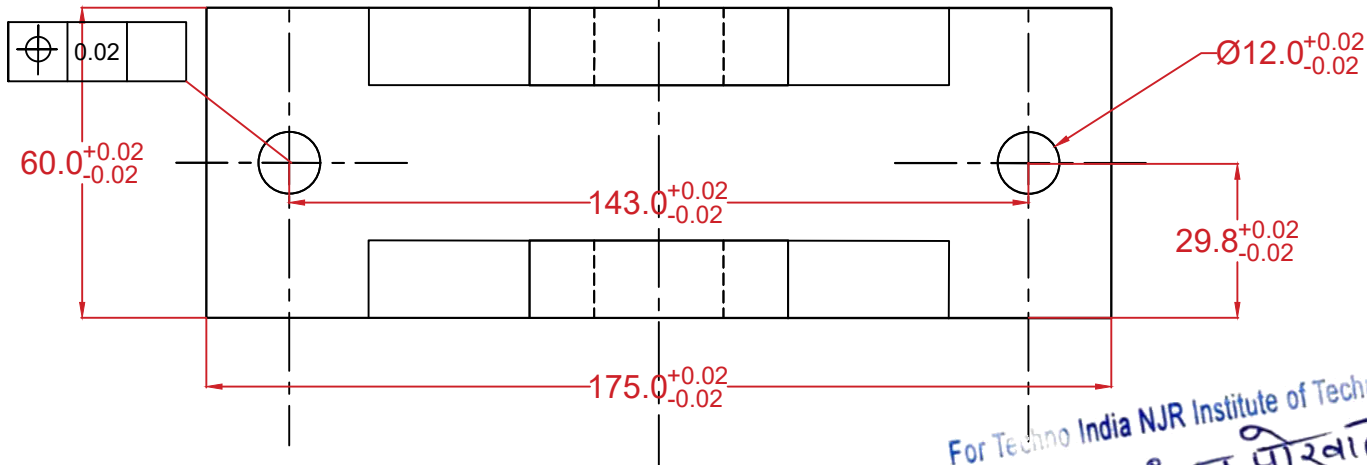
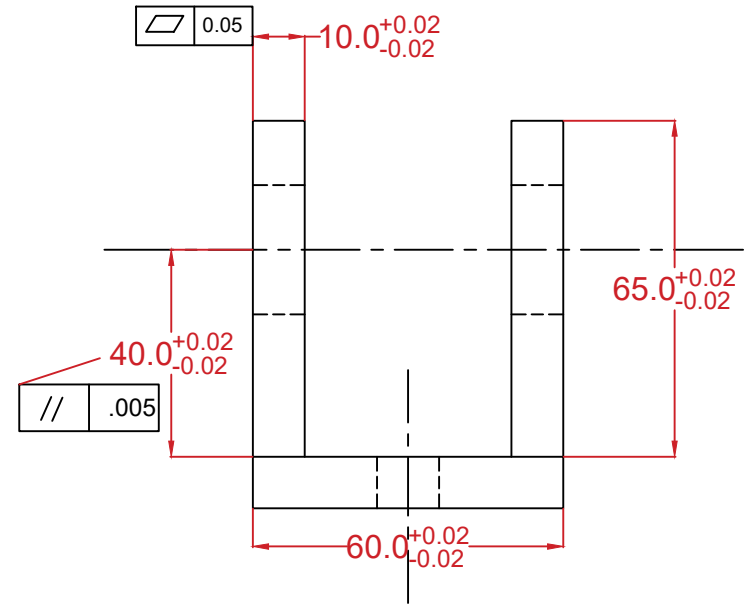
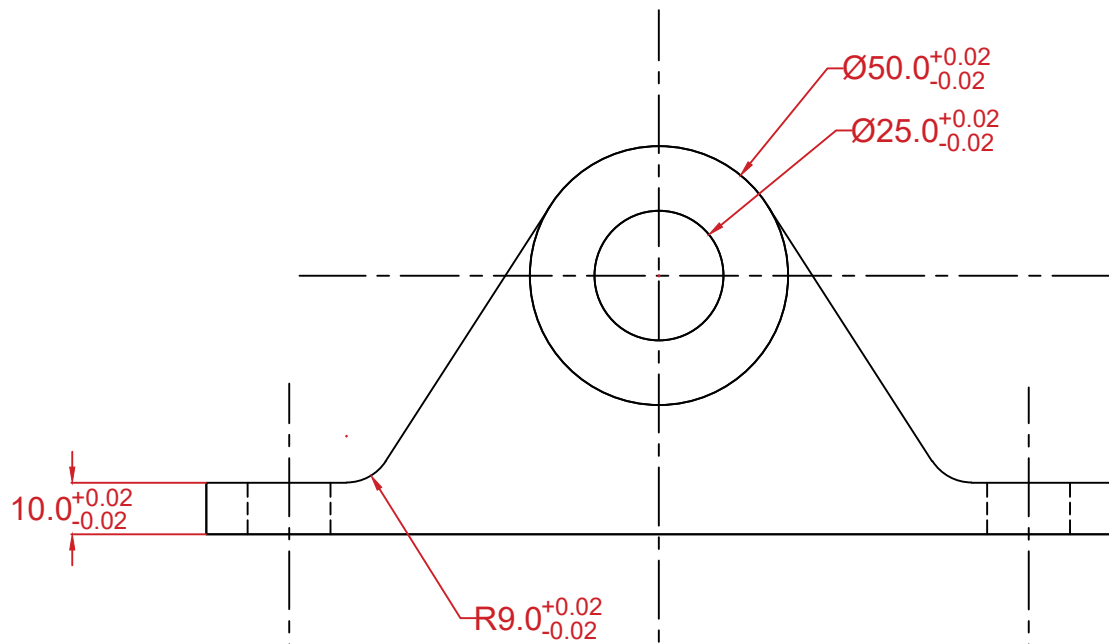


For Techno India NJR Institute of Technology

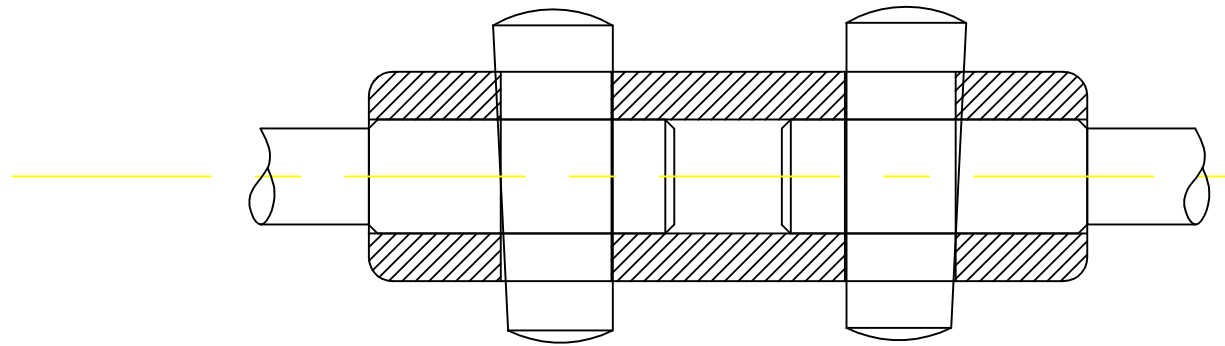
पंकज पोरवाल

Dr. Pankaj Kumar Porwal
(Principal)

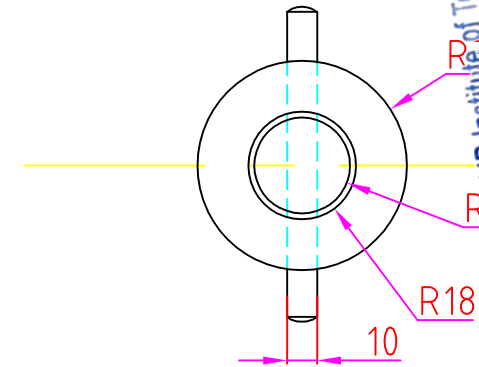




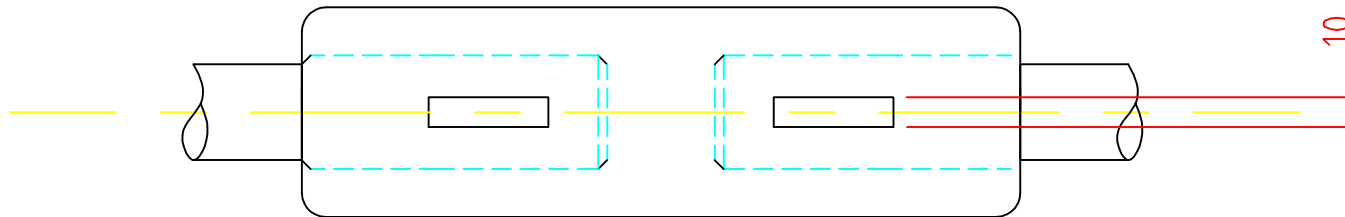
For Techno India NJR Institute of Technology
 पंकज पोखवाल
 Dr. Pankaj Kumar Porwal
 (Principal)



FULL SECTION FRONT VIEW



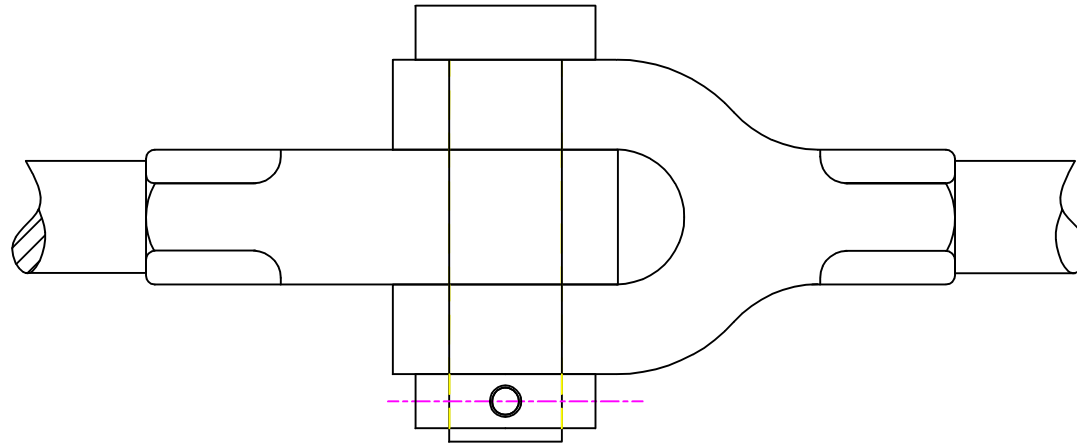
SIDE VIEW



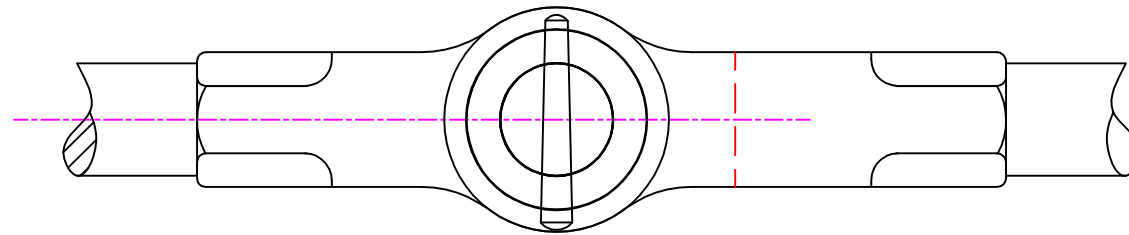
TOP VIEW

ASSEMBLY OF SLEEVE AND COTTER JOINT IN FIRST ANGLE PROJECTION SYSTEM

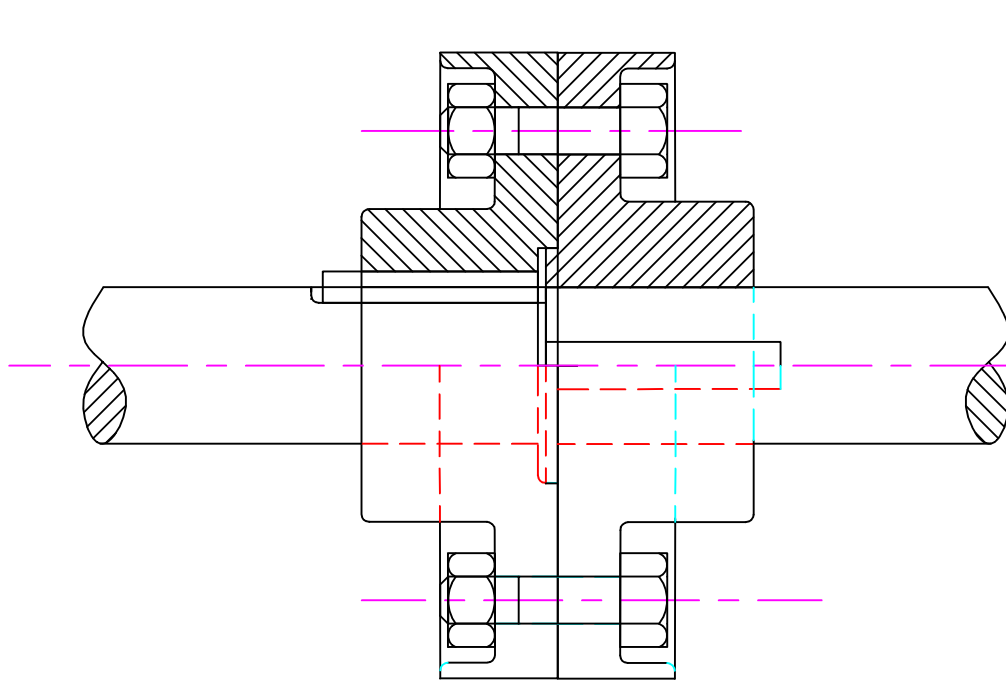
For Techno India NUR Institute of Technology
 Dr. Pankaj Kumar Porwal
 (Principal)



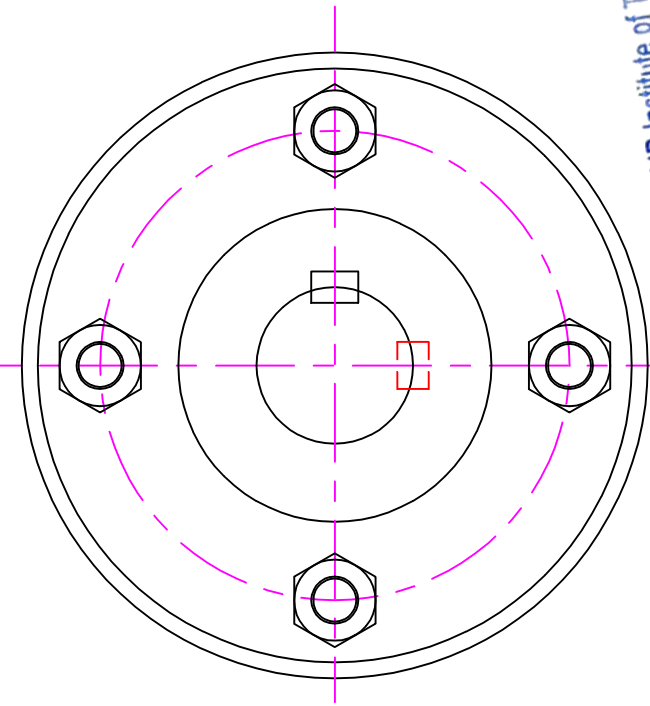
FRONT VIEW



TOP VIEW

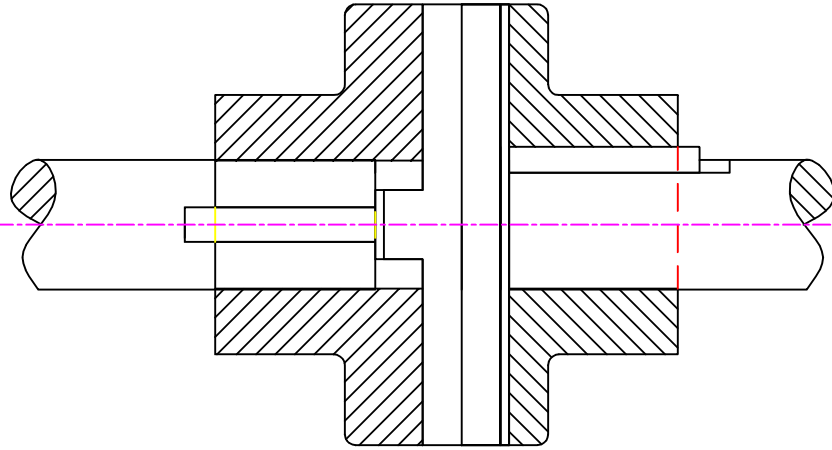


HALF SECTIONAL FRONT VIEW

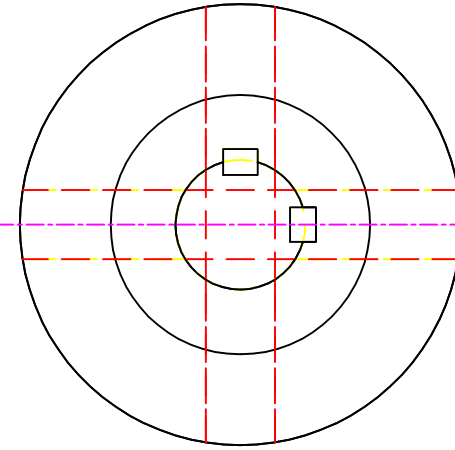


LEFT HAND SIDE VIEW

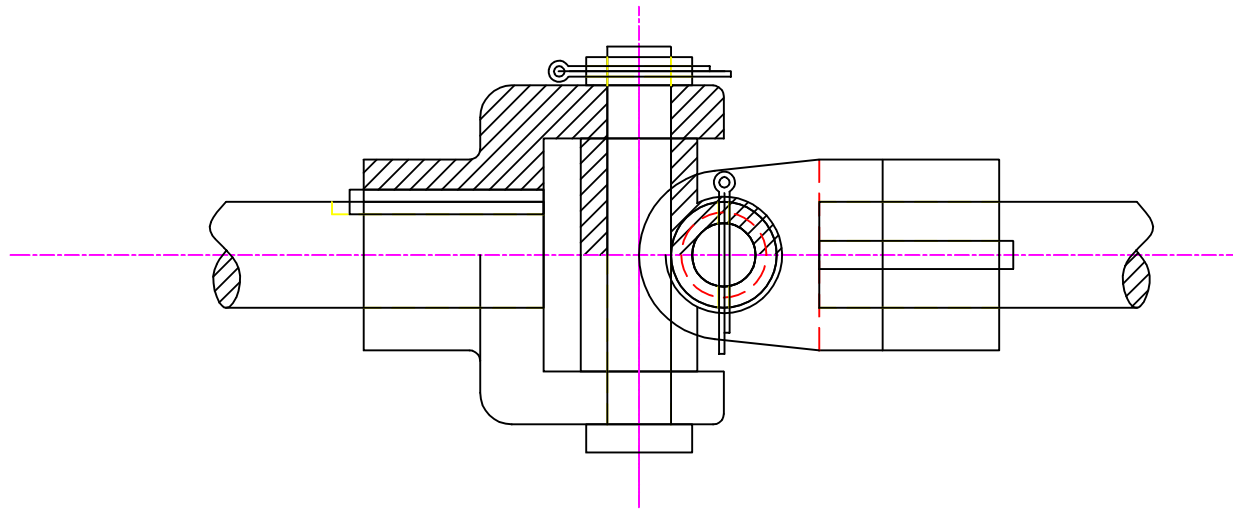
ASSEMBLY DRAWING OF PROTECTED TYPE FLANGE COUPLING



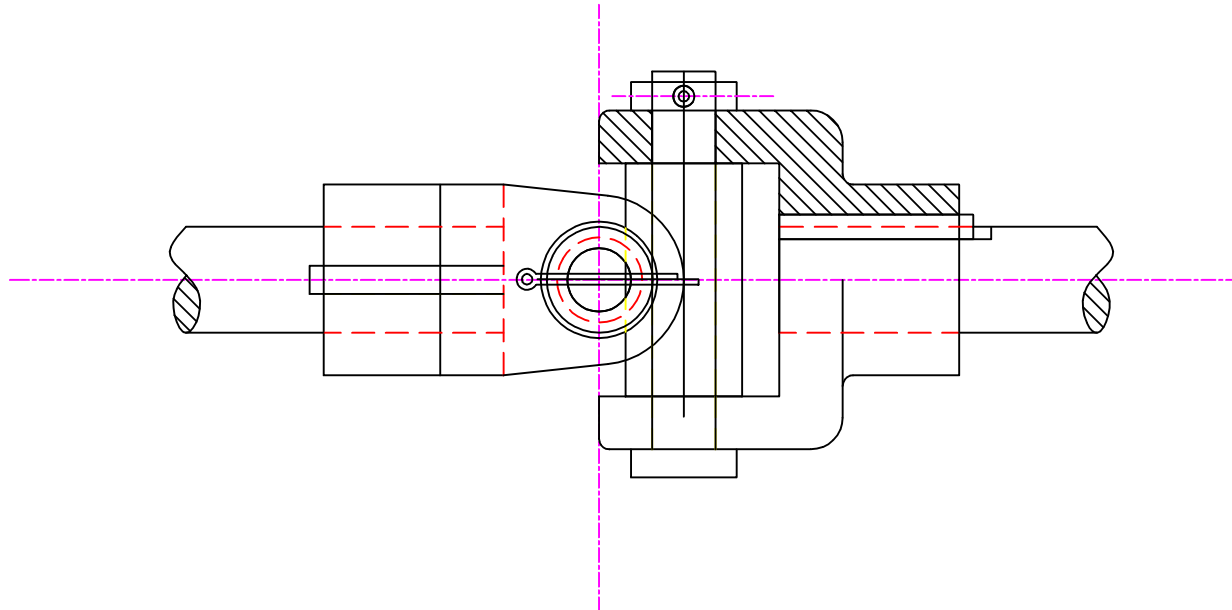
Full Section front view



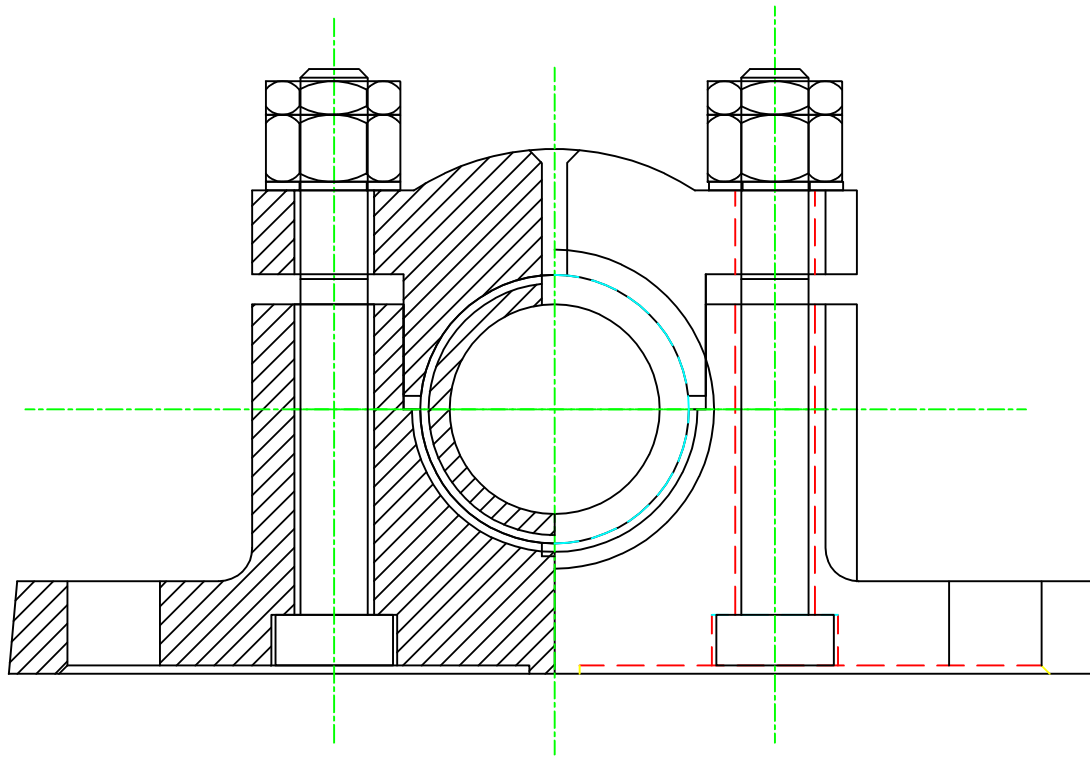
Side view



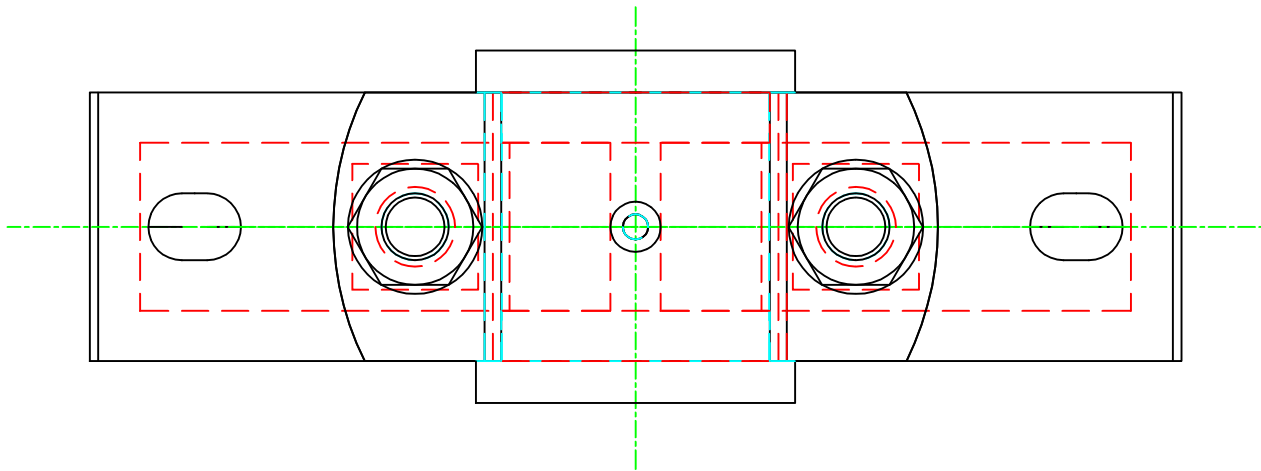
FRONT VIEW



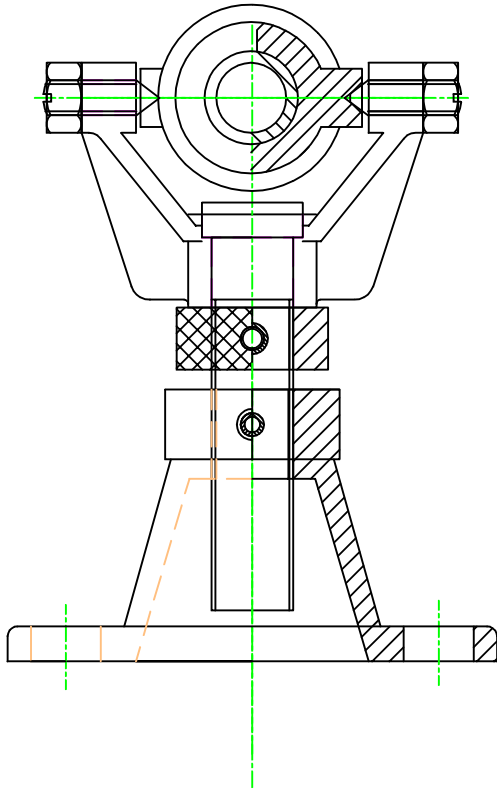
TOP VIEW



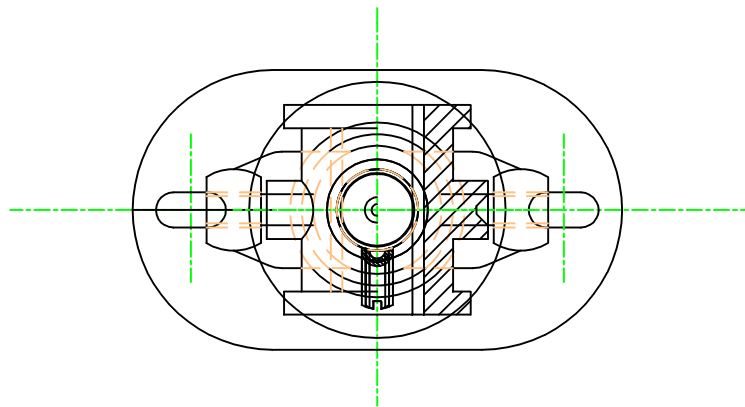
Half Section Front View



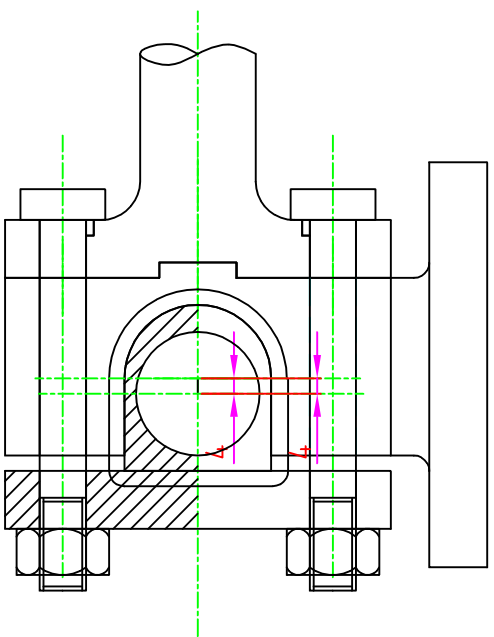
Top View



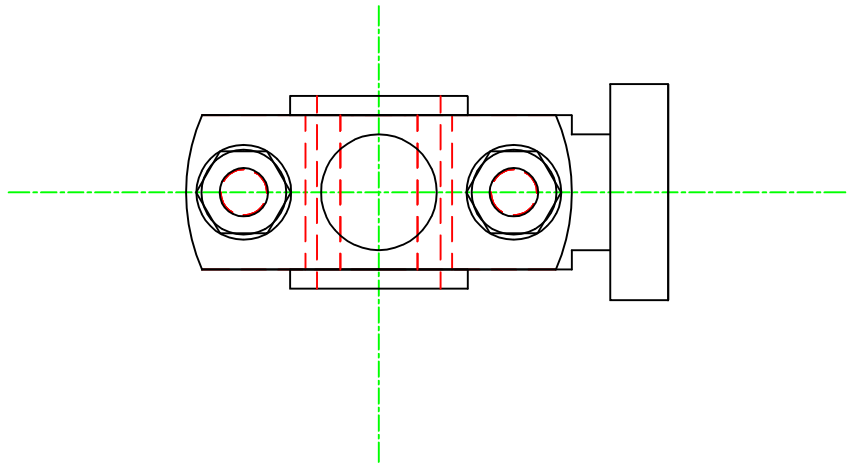
Half section front view



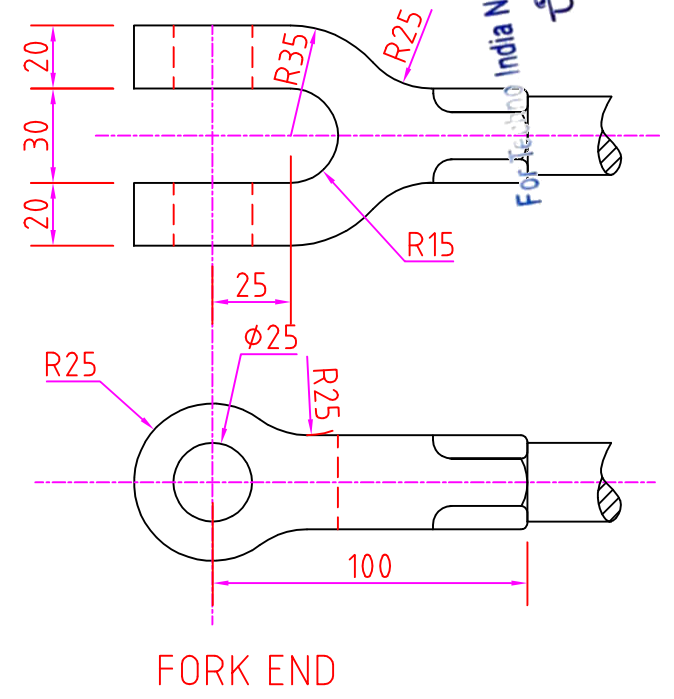
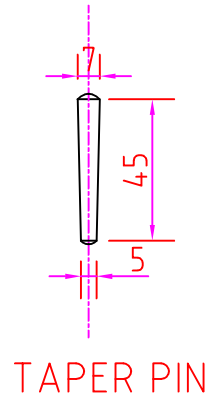
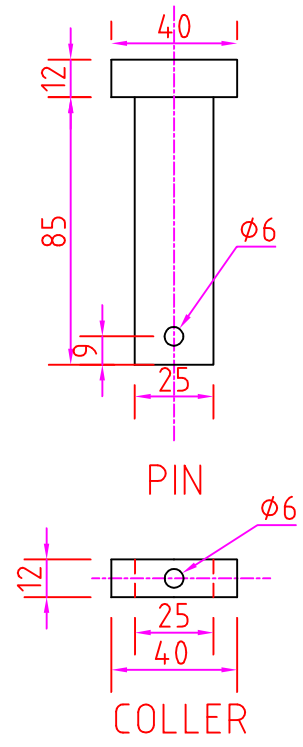
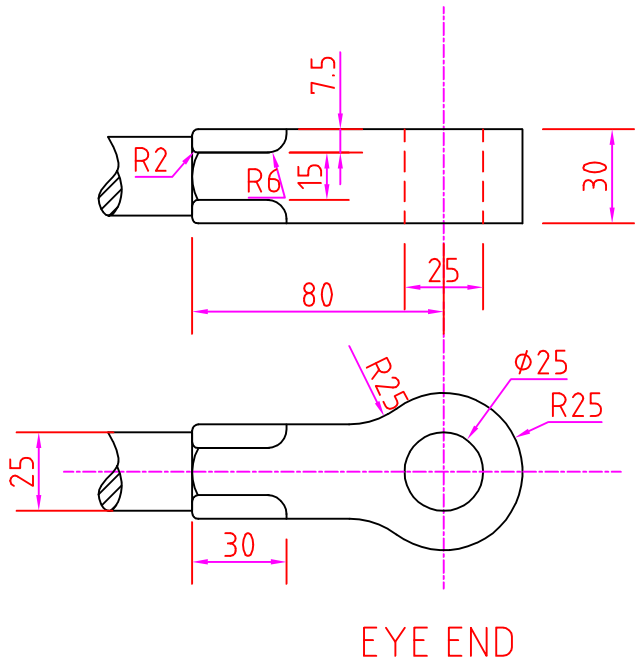
Top view



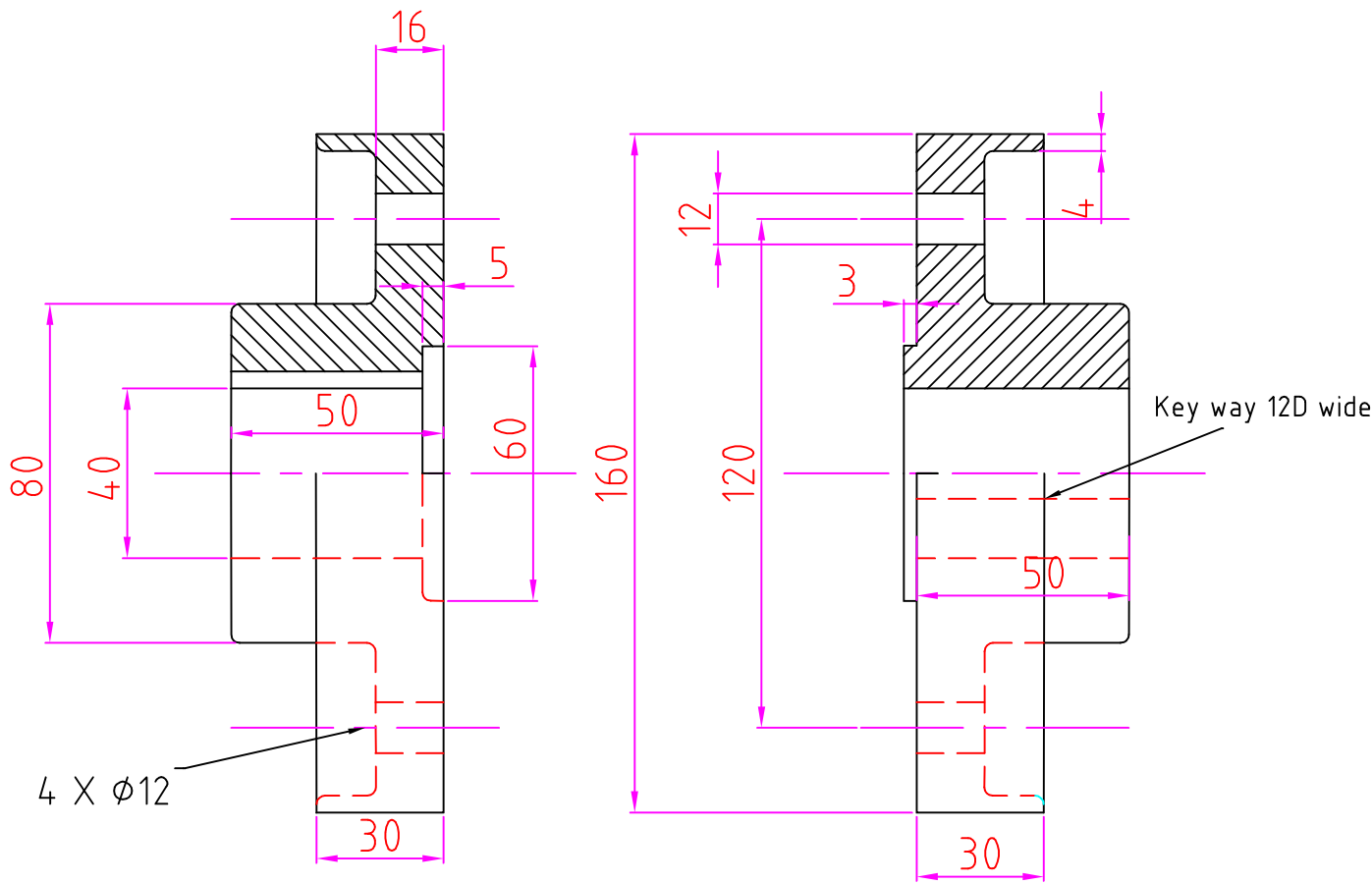
FRONT VIEW



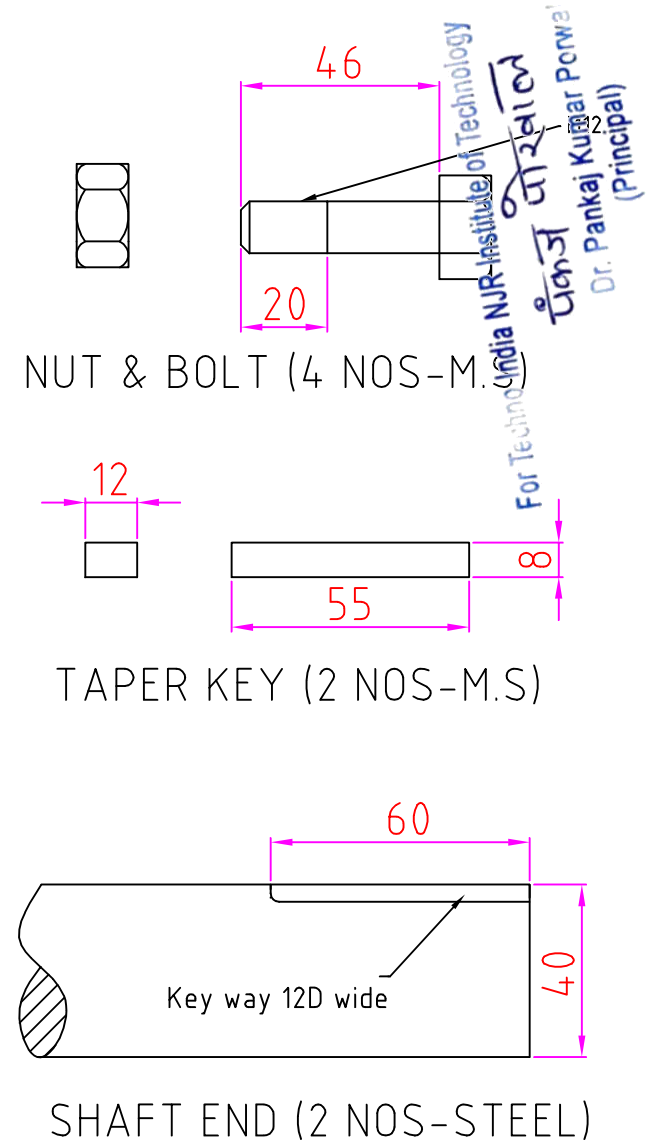
TOP VIEW



DRAW THE ASSEMBLED FRONT VIEW AND TOP VIEW OF GIVEN JOINT

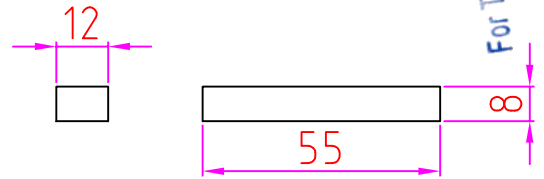


FLAHGES (1 SET -C.I)



SHAFT END (2 NOS-STEEL)

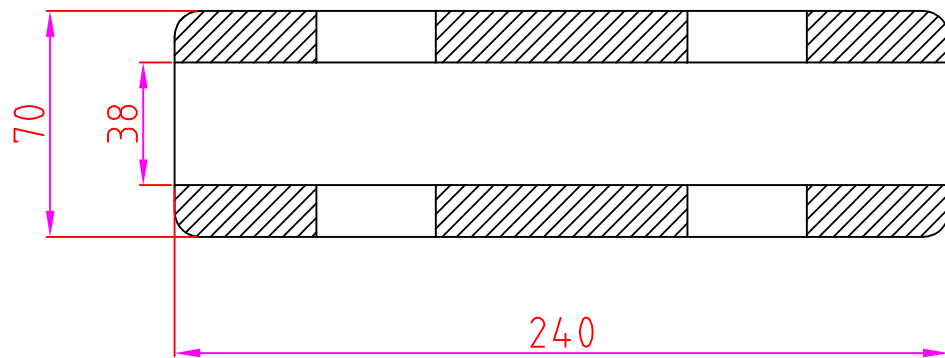
NUT & BOLT (4 NOS-M.)



TAPER KEY (2 NOS-M.S)

DRAW FRONT AND TOP VIEW OF ASSEMBLY OF GIVEN COUPLING

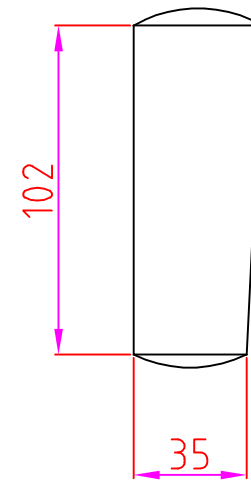
India NUR Institute of Technology
 Dr. Pankaj Kumar Porwal
 (Principal)



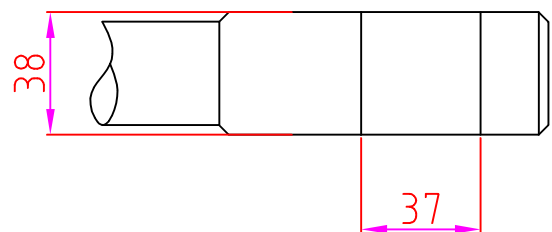
SLEEVE



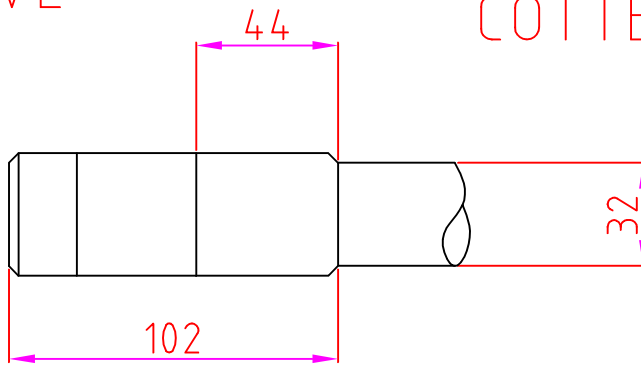
COTTER-1



COTTER-2



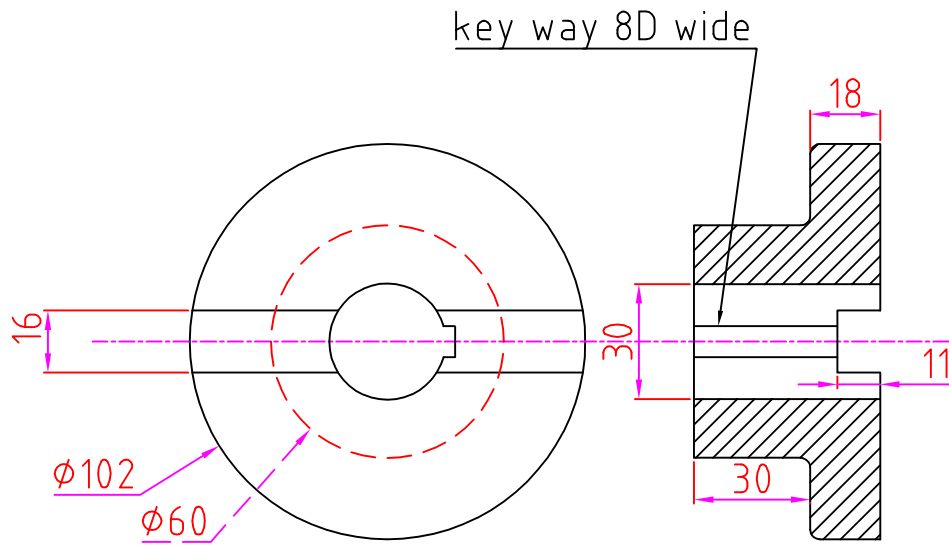
ROD-1



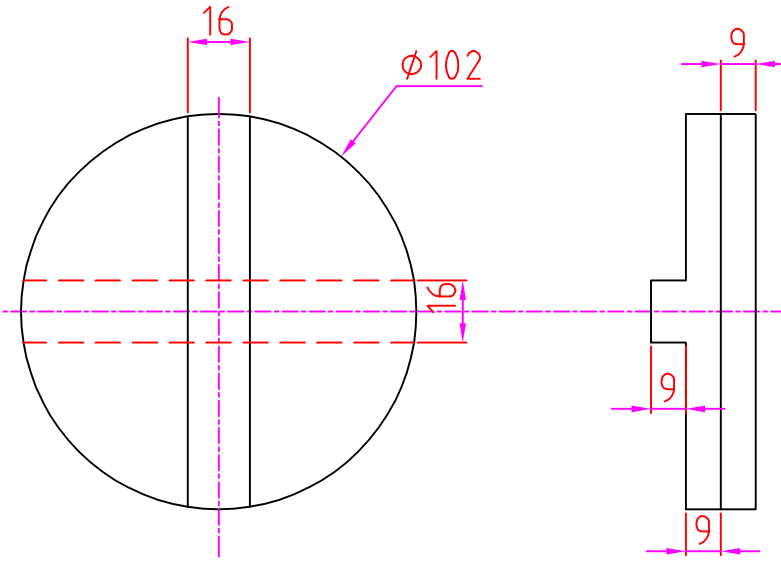
ROD-2

PARTS DETAIL OF SLEEVE AND COTTER JOINT

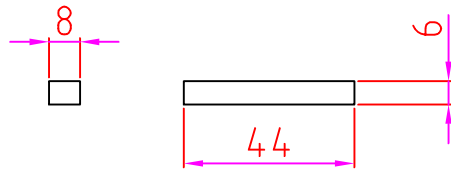
DRAW ASSEMBLED FULL SECTIONAL FRONT VIEW,
SIDE VIEW AND TOP VIEW OF THE GIVEN JOINT



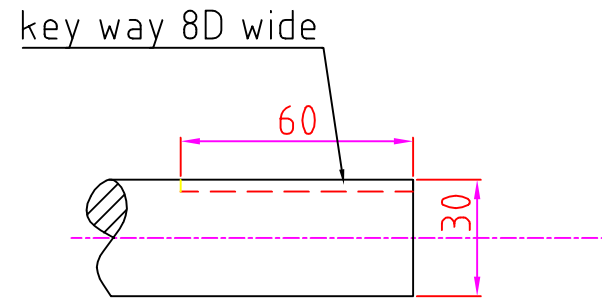
FLANGE (2 NOS STEEL)



DISC (1 NO STEEL)



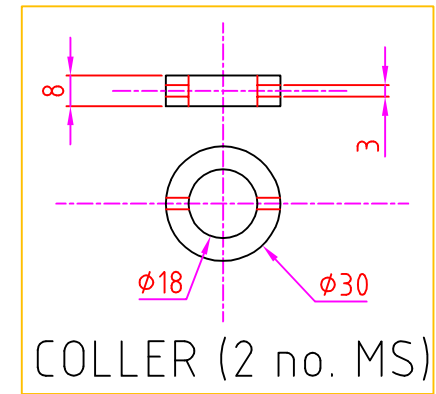
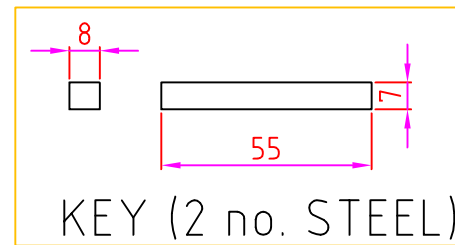
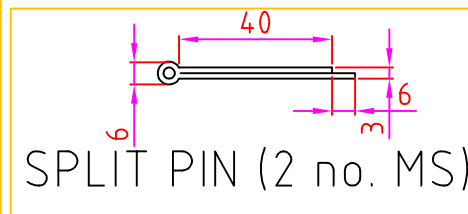
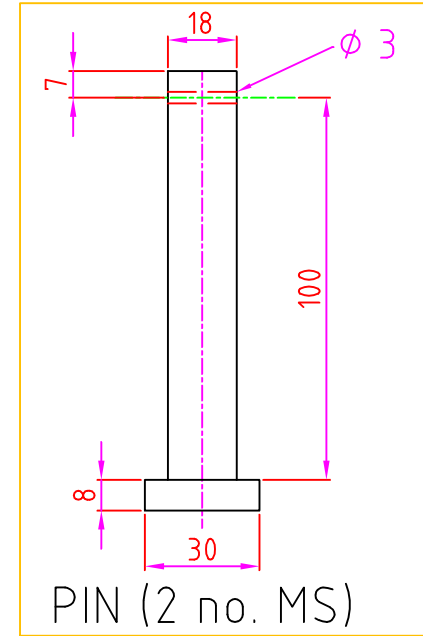
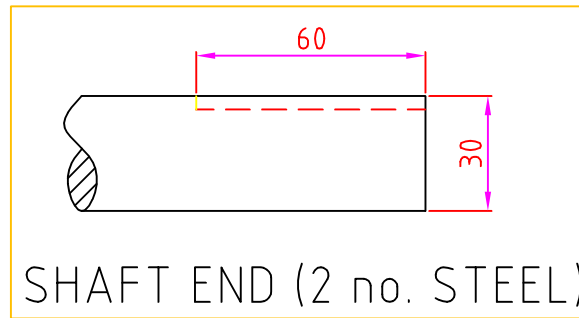
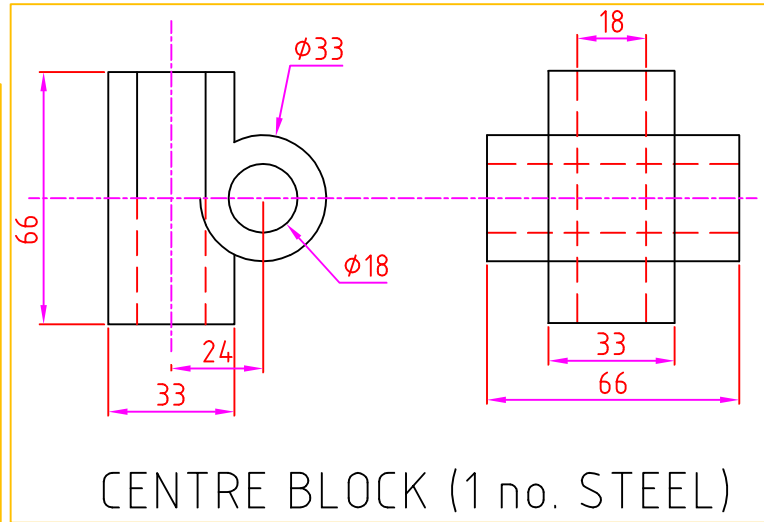
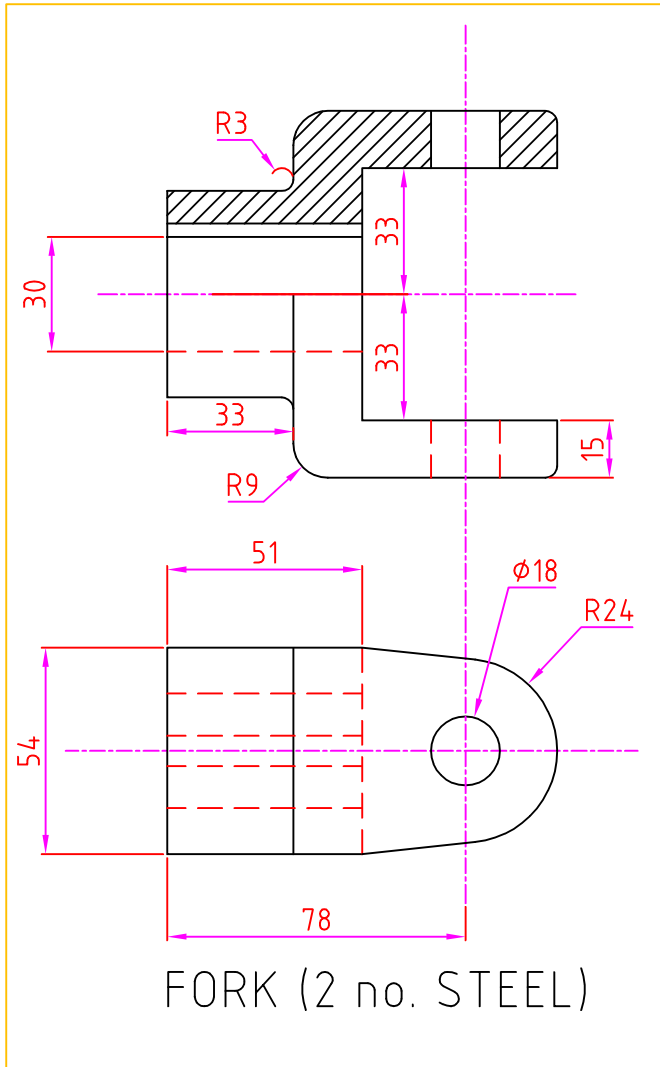
KEY (2 NOS STEEL)



SHAFT END (2 NO STEEL)

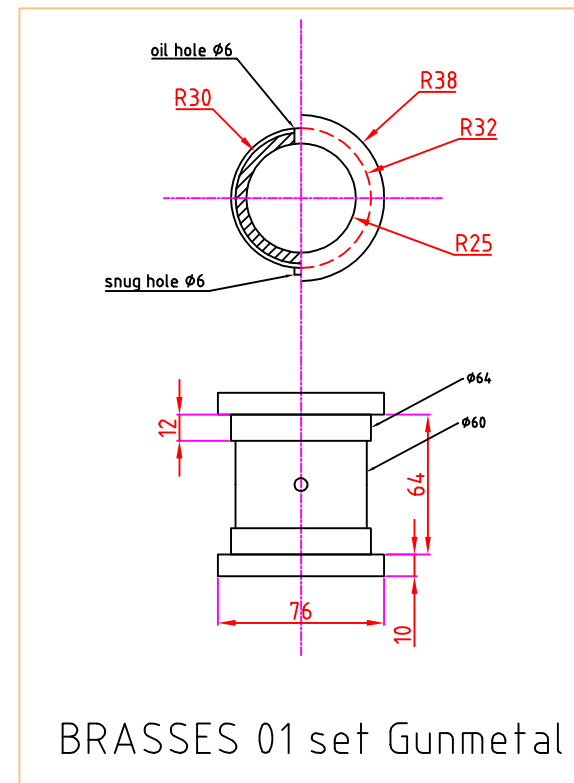
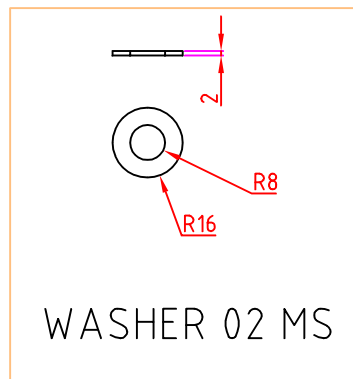
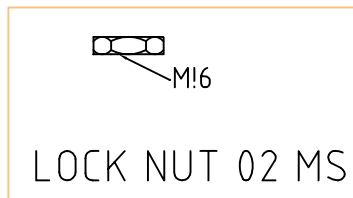
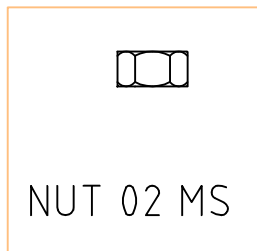
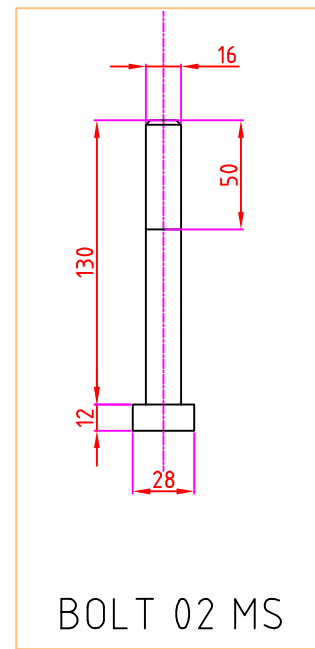
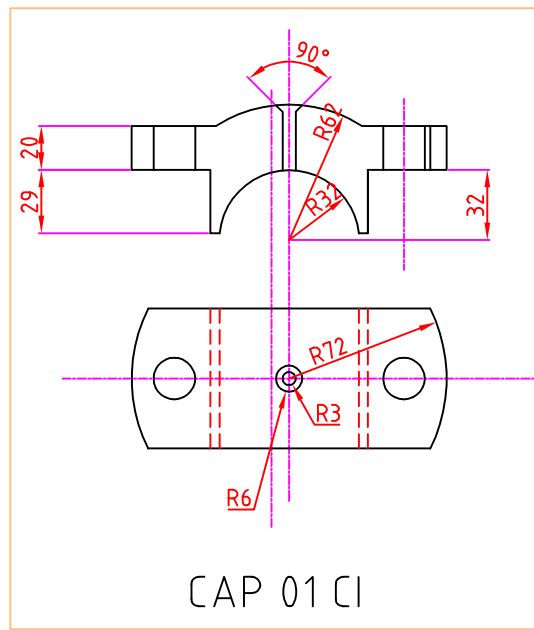
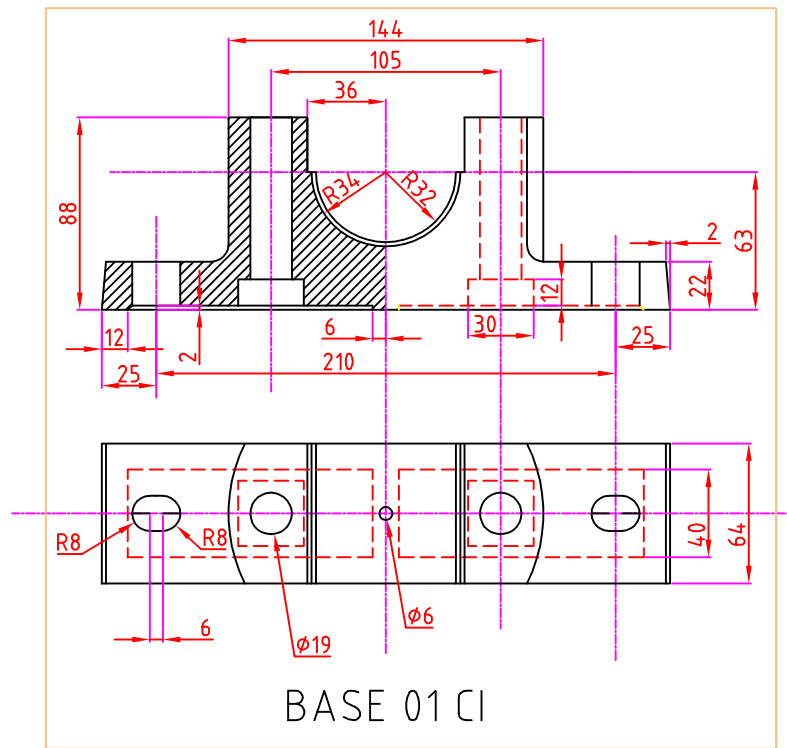
For Techno India NJR Institute of Technology
 विश्व विद्यालय
 Dr. Pankaj Kumar Porwal
 (Principal)

Dr\RAW FULL SECTION FRONT VIEW AND SIDE VIEW OF GIVEN COUPLING

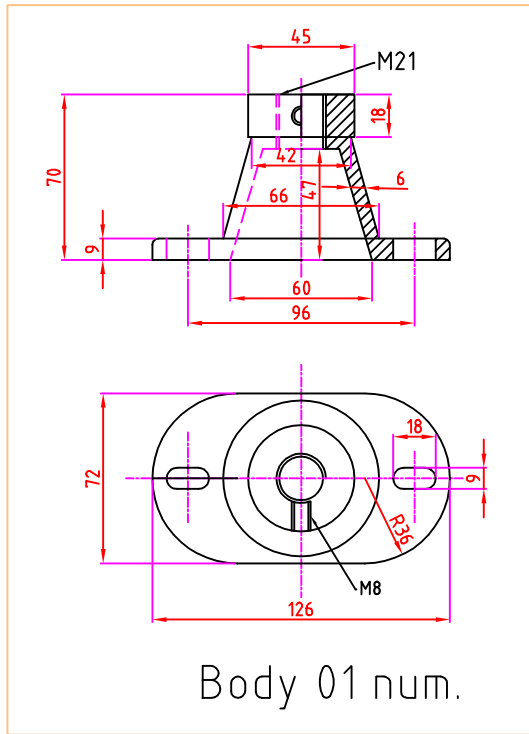


For Techno India NJR Institute of Technology
 विश्वविद्यालय
 Dr. Pankaj Kumar Porwal
 (Principal)

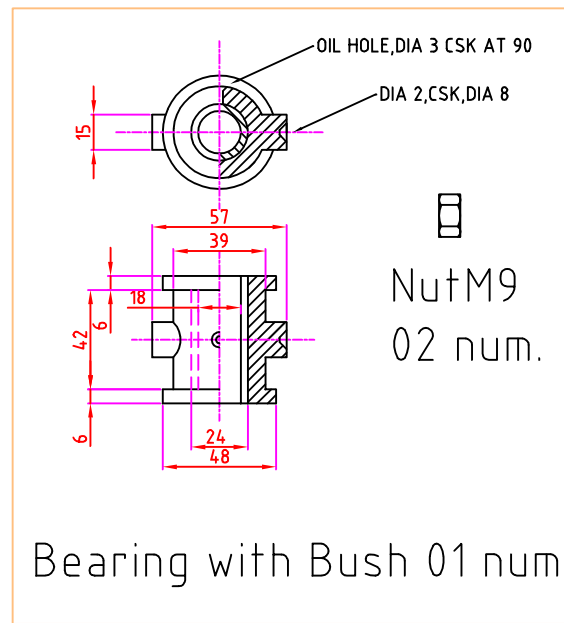
DRAW FRONT AND TOP VIEW OF GIVEN JOINT



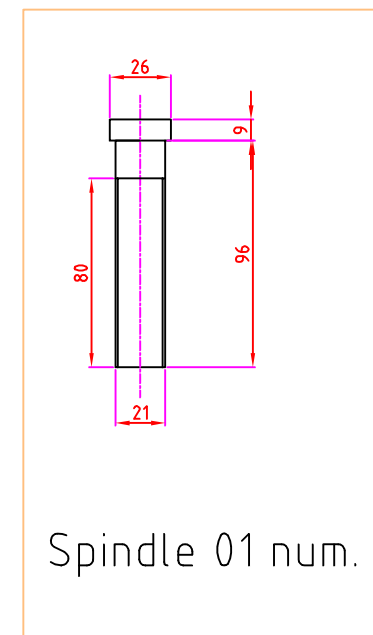
DRAW ASSEMBLED HALF SECTIONAL FRONT AND TOP VIEW OF GIVEN BEARING



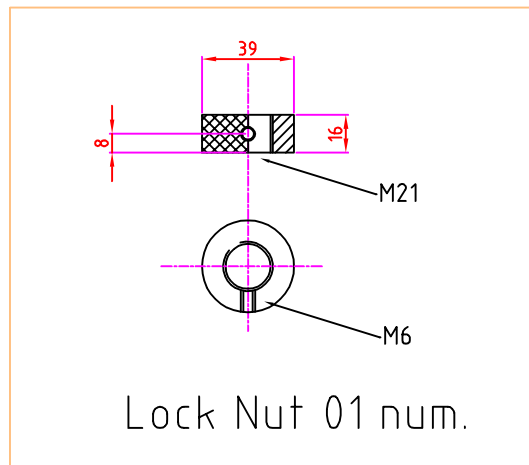
Body 01 num.



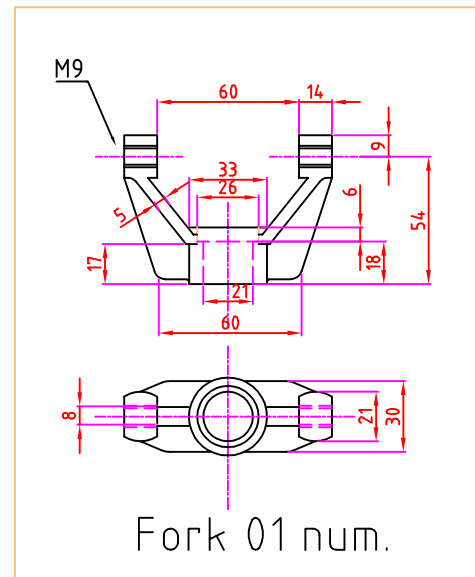
Bearing with Bush 01 num.



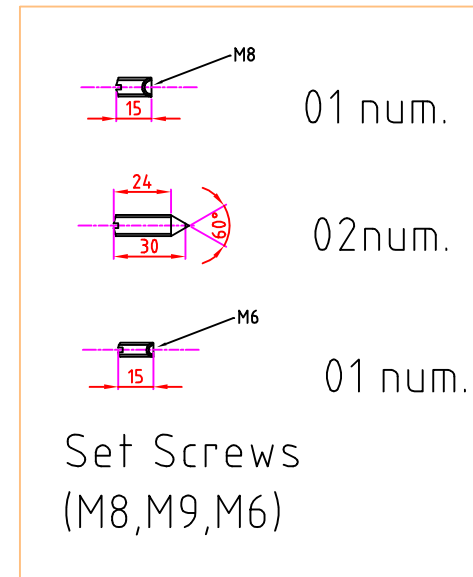
Spindle 01 num.



Lock Nut 01 num.

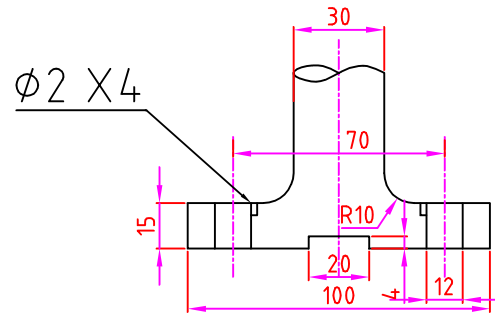


Fork 01 num.

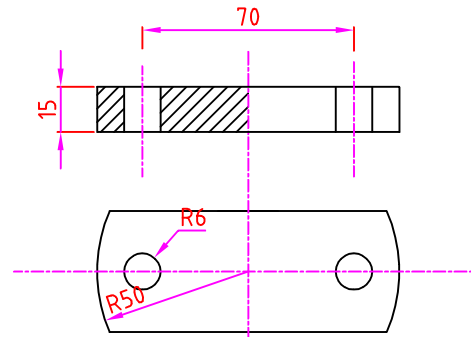


Set Screws (M8, M9, M6)

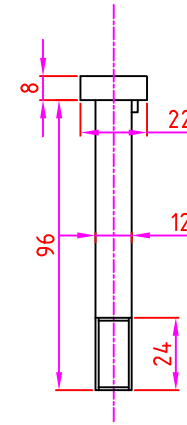
Draw its half section front view and top view



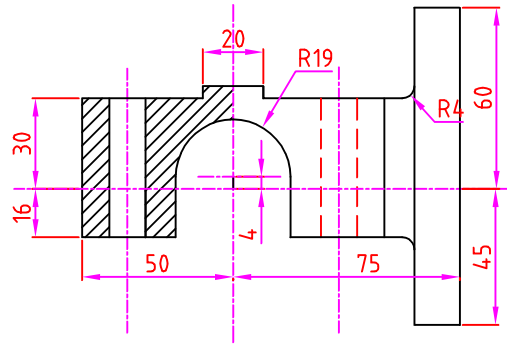
rod end (01 no)



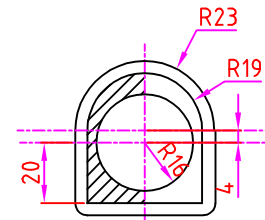
cover plate (01 no)



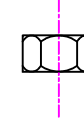
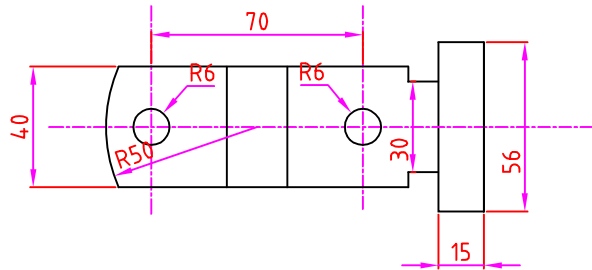
bolt (02 nos)



body (01 no)



brasses (01 no)



nut M12 (02 nos.)

DRAW FRONT AND TOP VIEW OF ASSEMBLY